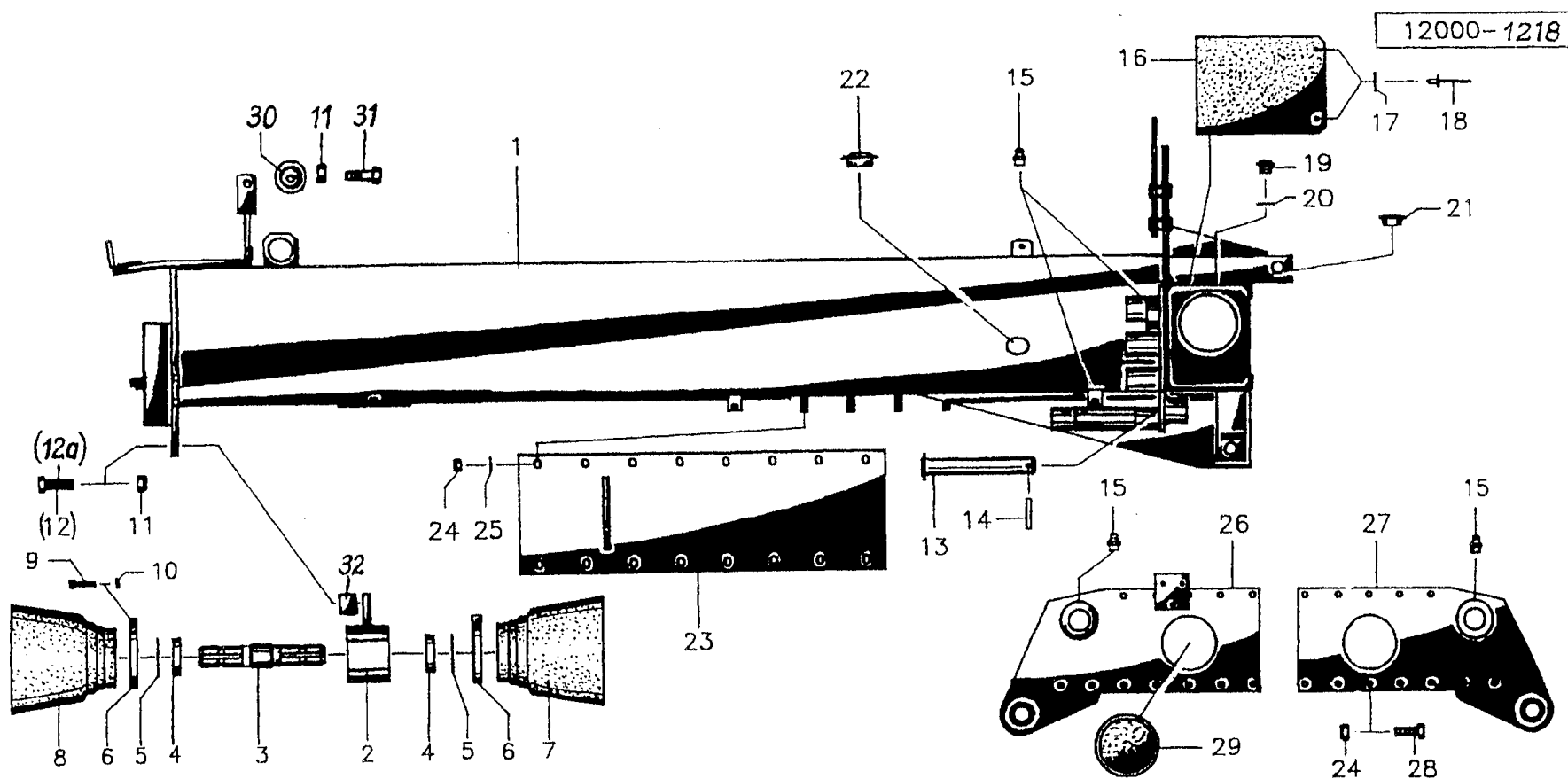


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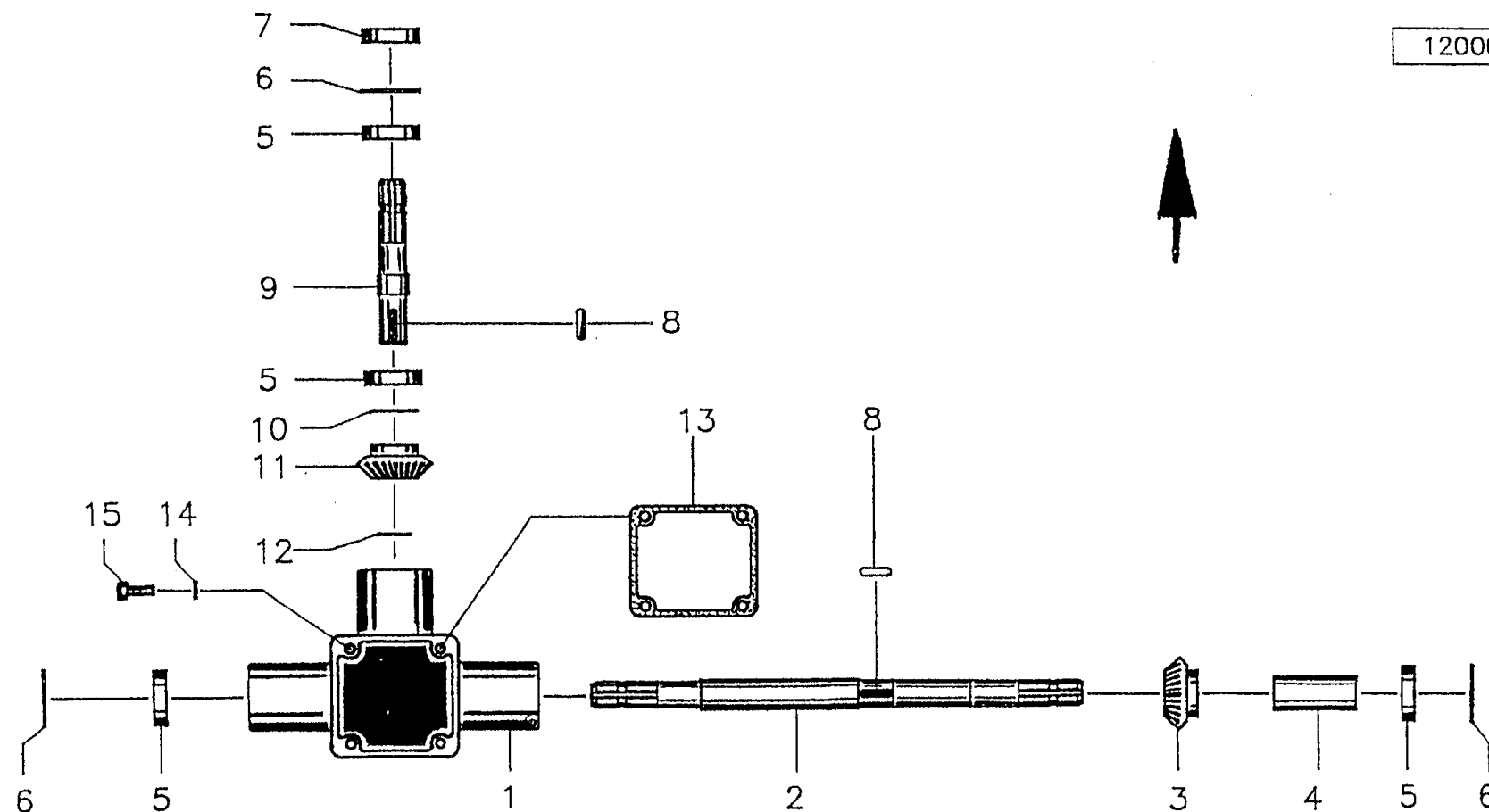
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Headstock					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19043	Headstock		X	
1a	541.774	Bushing		X	35/39 X 40
2	570.265	Grease Fitting		X	H1S 8 X 1
3	16784	Bottom Pin		X	A=300
4	16678	Pin		X	
5	530.096	Tension Pin		X	8 X 50
6	19146	Pin		X	
7	14097	Support		X	
8	500.787	Hex Bolt		X	M12 X 35
9	560.707	Spring Washer		X	28 X 12.2 X 1.5
10	510.451	Hex Nut		X	M12
11	19044	Parking Stand		X	
12	530.144	Tension Pin		X	12 X 60
13	530.222	Tension Pin		X	12 X 100
14	570.233	Plug Connector		X	10 V
15	15050	Rope		X	L=500
16	570.111	Chain Top Link		X	
17	570.630	Shackle		X	SP 217.2 PP-L1
18	500.509	Hex Bolt		X	M14 X 65



Main Frame

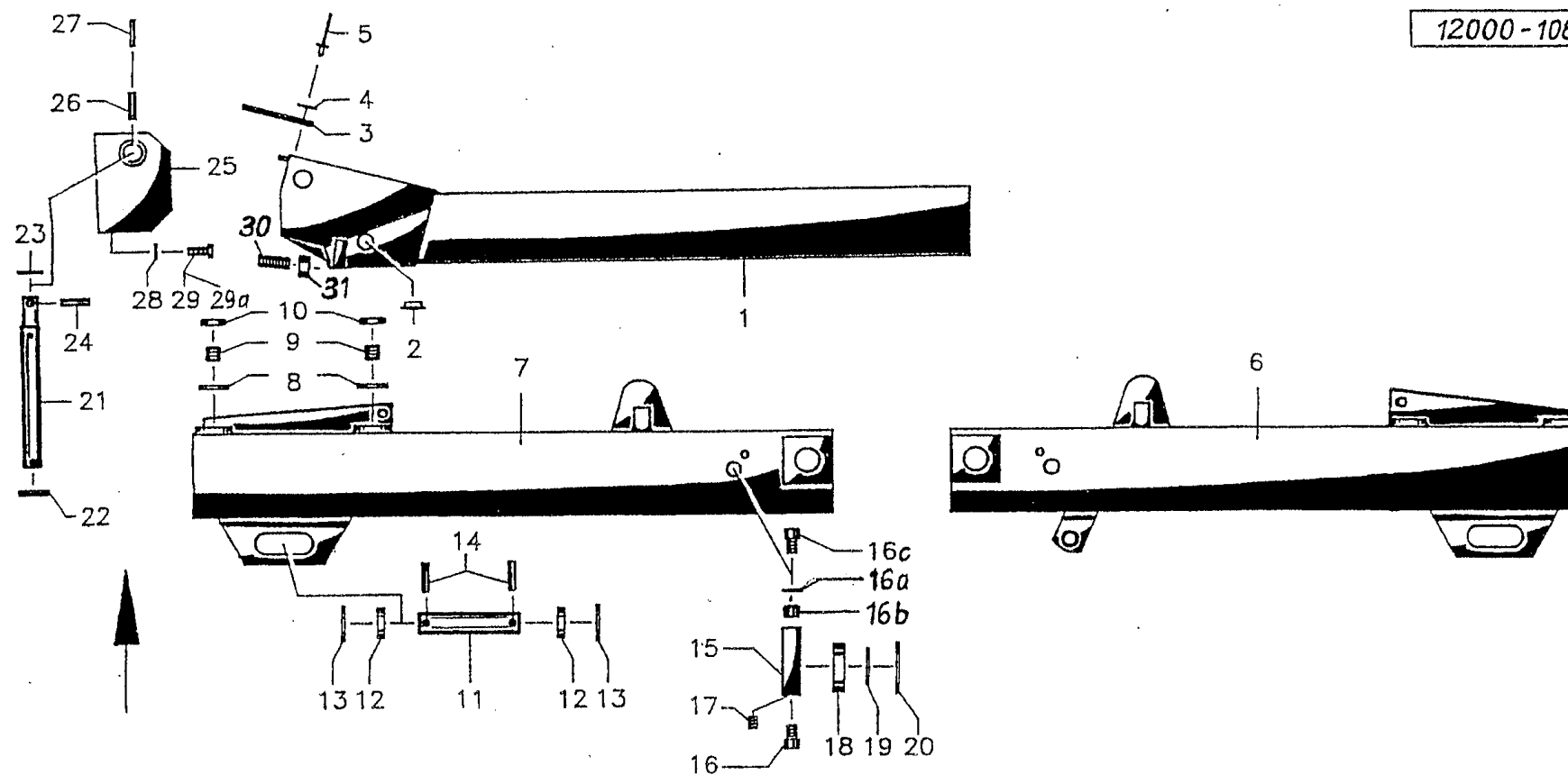
Main Frame					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19085	Beam		X	
2	12324	Bearing		X	
3	12325	Shaft		X	
4	540.076	Grooved Ball Bearing		X	6007 2RS
5	531.640	Securing Ring		X	J 62 X 2
6	610.570	Clamp		X	
7	610.700	Protective Cone		X	
8	610.937	Protective Cone		X	84.11.122
9	503.126	Bolt		X	M5 X 25
10	510.602	Square Nut		X	M5
11	510.521	Hex Nut		X	M16
12	500.824	Hex Bolt		X	M16 X 50
12a	500.530	Hex Bolt		X	M16 X 75
13	12993	Pin		X	
14	530.106	Tension Pin		X	8 X 50
15	570.265	Grease Fitting		X	H1S 8 X 1
16	600.558	Cover Plate		X	
17	520.019	Washer		X	6.4 X 18 X 1.6
18	530.742	Blind Rivet		X	6 X 18
19	503.010	Plug		X	M20 X 1.5
20	551.111	Coupling		X	20/30 X 2
21	600.571	Plug		X	
22	600.484	Cover Plug		X	
23	16709	Plate		X	
24	510.517	Hex Nut		X	M12
25	520.083	Washer		X	13 X 24 X 2.5
26	16705	Plate		X	
27	16704	Plate		X	
28	500.788	Hex Bolt		X	M12 X 35
29	600.508	Tapered Plug		X	
30	14135	Roll		X	014135 G
31	500.392	Hex Bolt		X	M16 X 55
32	16804	Spacer		X	



Main Gearbox

Main Gearbox

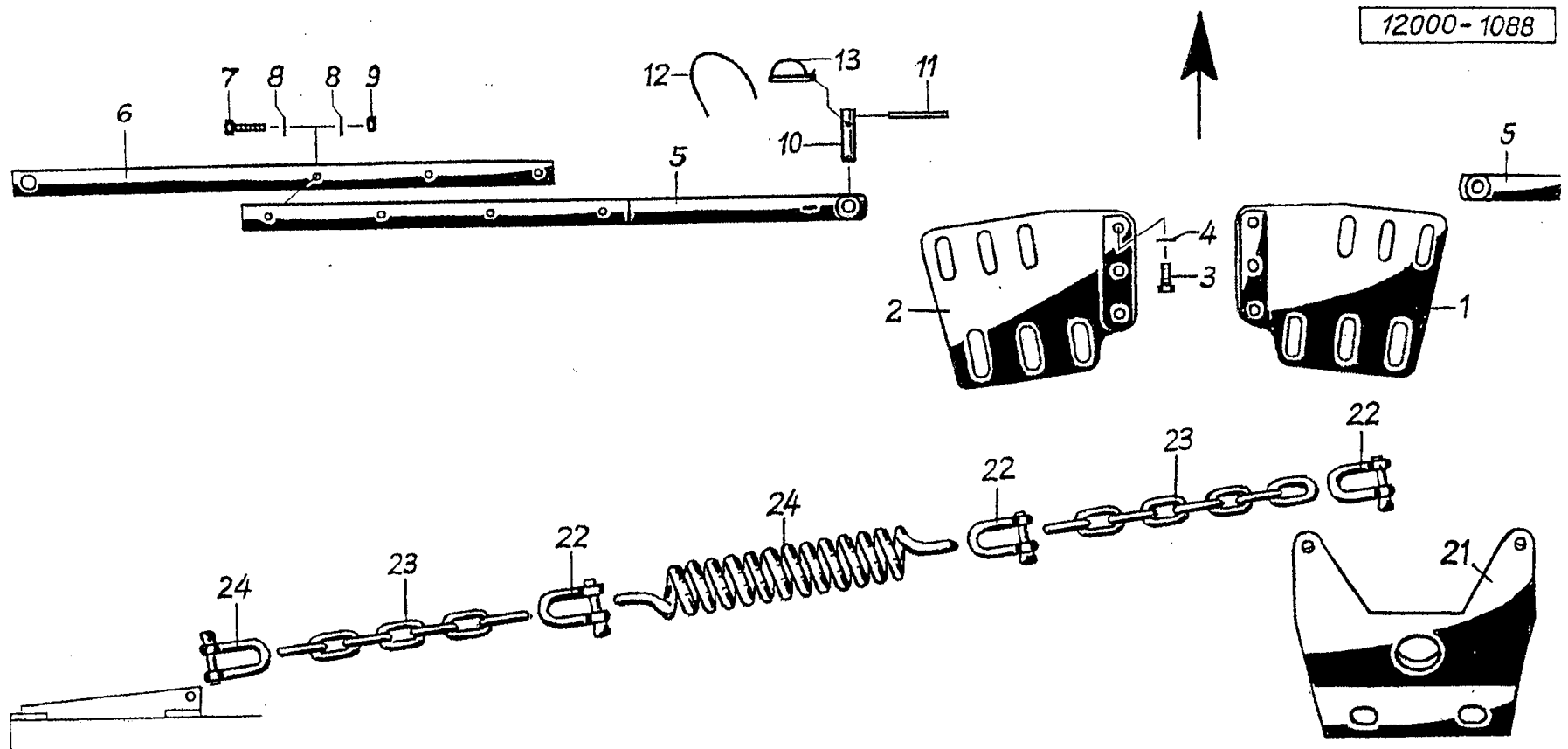
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	12634	Housing		X	012634 G
2	12996	Shaft		X	
3	19069	Pinion		X	Z=27
4	12693	Spacer		X	
5	540.164	Grooved Ball Bearing		X	6207 2RS
6	531.647	Snap Ring		X	J 72 X 2.5
7	550.062	Oil Seal		X	35/72 X 12 BA
8	531.410	Key		X	A 10 X 8 X 36
9	19070	Shaft		X	
10	520.339	Shim		X	35 X 45 X .3
11	19068	Pinion		X	Z=19
12	531.512	Snap Ring		X	A 32 X 1.5
13	550.979	Seal		X	162 X 5 X 142
14	520.534	Spring Lock Washer		X	12
15	500.913	Hex Bolt		X	M12 X 35



Rotor Arms

Rotor Arms

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19081	Bracket		X	
2	600.571	Plug		X	
3	600.557	Cover Plate		X	
4	520.019	Washer		X	6.4 X 18 X 1.6
5	530.742	Blind Rivet		X	6 X 18
6	19080	Bracket		X	
7	19079	Bracket		X	
8	16036	Plate		X	
9	503.561	Set Screw		X	M24 X 2 X 25
10	510.368	Hex Nut		X	M24 X 2
11	16130	Pin		X	
12	16129	Spacer		X	
13	520.251	Washer		X	36 X 60 X 5
14	530.223	Tension Pin		X	10 X 55
15	16037	Block		X	
16	501.712	Bolt		X	M16 X 25
16a	520.614	Stop Washer		X	16 X 32 X 2.5
16b	19078	Spacer		X	
16c	500.914	Hex Bolt		X	M16 X 35
17	560.205	Compression Spring		X	22 X 10.3 X 2.4
18	540.087	Grooved Ball Bearing		X	6010 2RS
19	531.650	Snap Ring		X	J 80 X 2.5
20	531.534	Snap Ring		X	A 50 X 2
21	16010	Pin		X	
22	520.251	Washer		X	36 X 60 X 5
23	520.178	Washer		X	25 X 40 X 4
24	530.130	Tension Pin		X	12 X 40
25	19082	Clamp		X	
26	530.095	Tension Pin		X	8 X 45
27	530.046	Tension Pin		X	5 X 45
28	520.600	Stop Washer		X	12 X 27 X 1.8
29	500.915	Hex Bolt		X	M12 X 25
29a	500.913	Hex Bolt		X	M12 X 35

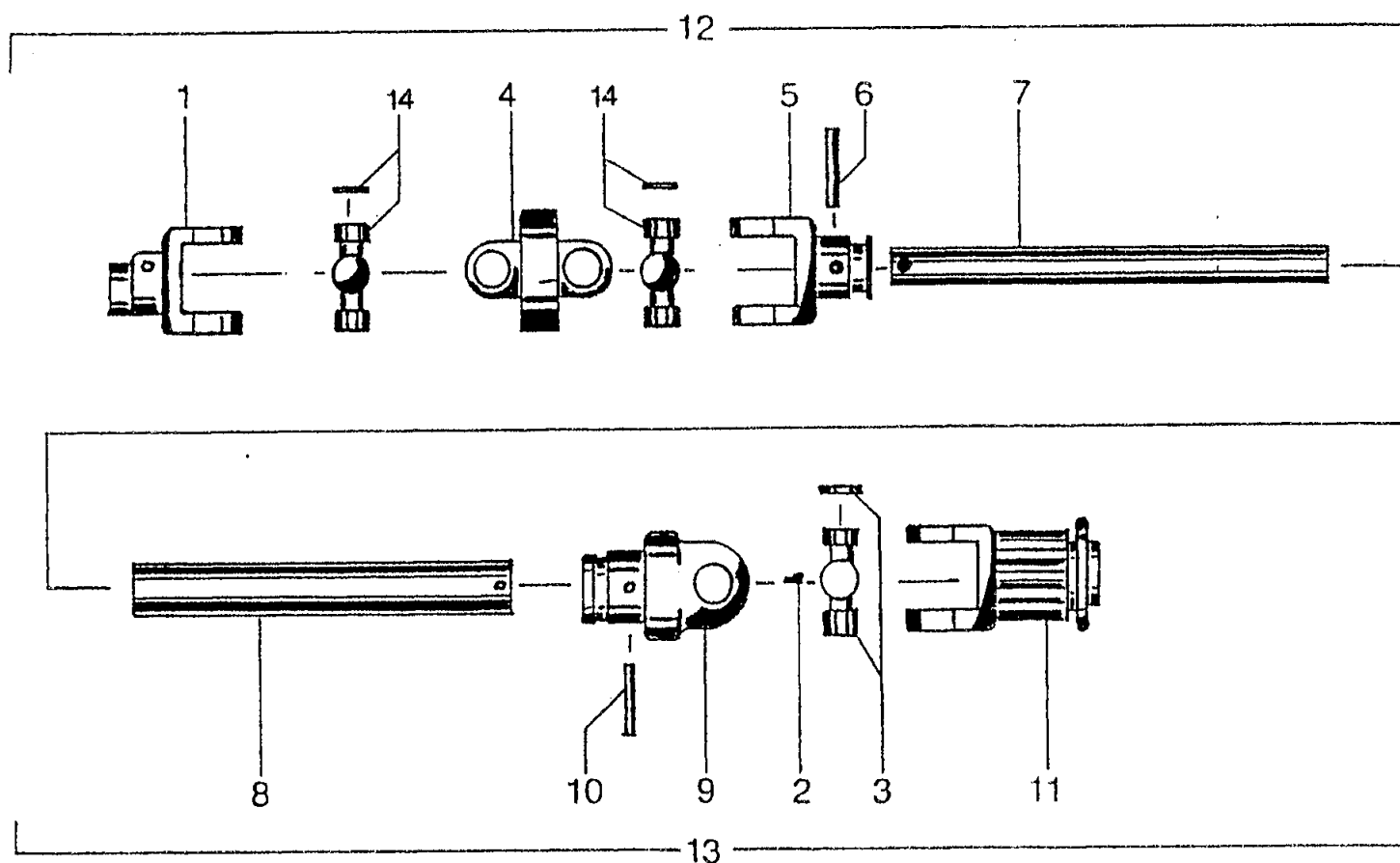


Flotation Springs

Flotation Springs

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19026	Adjusting Plate		X	
2	19087	Adjusting Plate		X	
3	500.822	Hex Bolt		X	M16 X 40
4	520.614	Stop Washer		X	16 X 32 X 2.5
5	16749	Adjusting Rod		X	
6	16750	Adjusting Rod		X	
7	500.411	Hex Bolt		X	M12 X 55
8	520.083	Washer		X	13 X 24 X 2.5
9	510.517	Hex Nut		X	M12
10	16132	Pin		X	
11	530.222	Tension Pin		X	12 X 100
12	15050	Rope		X	L=500
13	570.237	Draw		X	6 X 45
21	19049	Bracket		X	
22	570.576	Shackle		X	12
23	570.087	Chain		X	10 X 40/39 X 7
24	560.093	Tension Spring		X	60/12 X 300

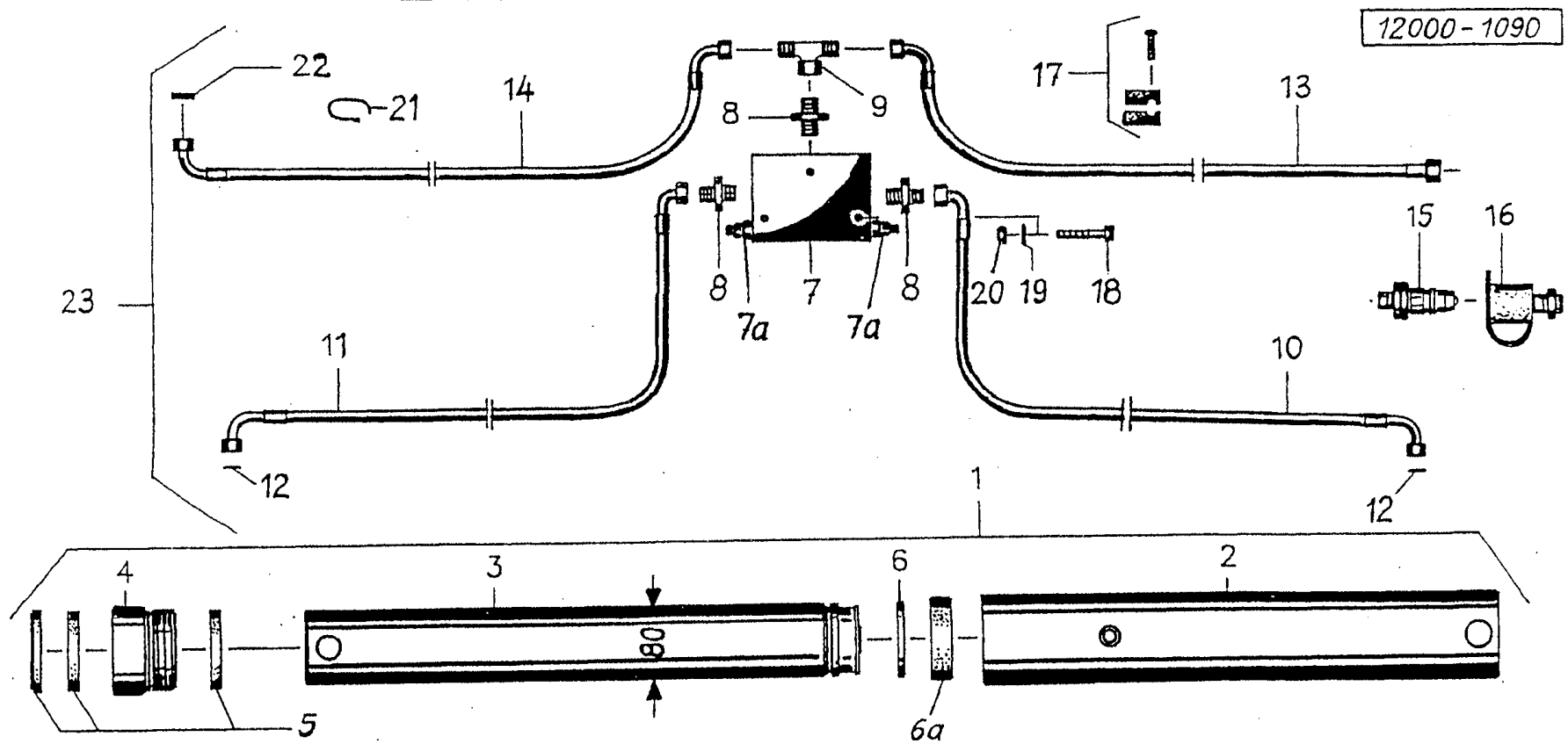
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Rotor Arm PTO Shaft - 611.073

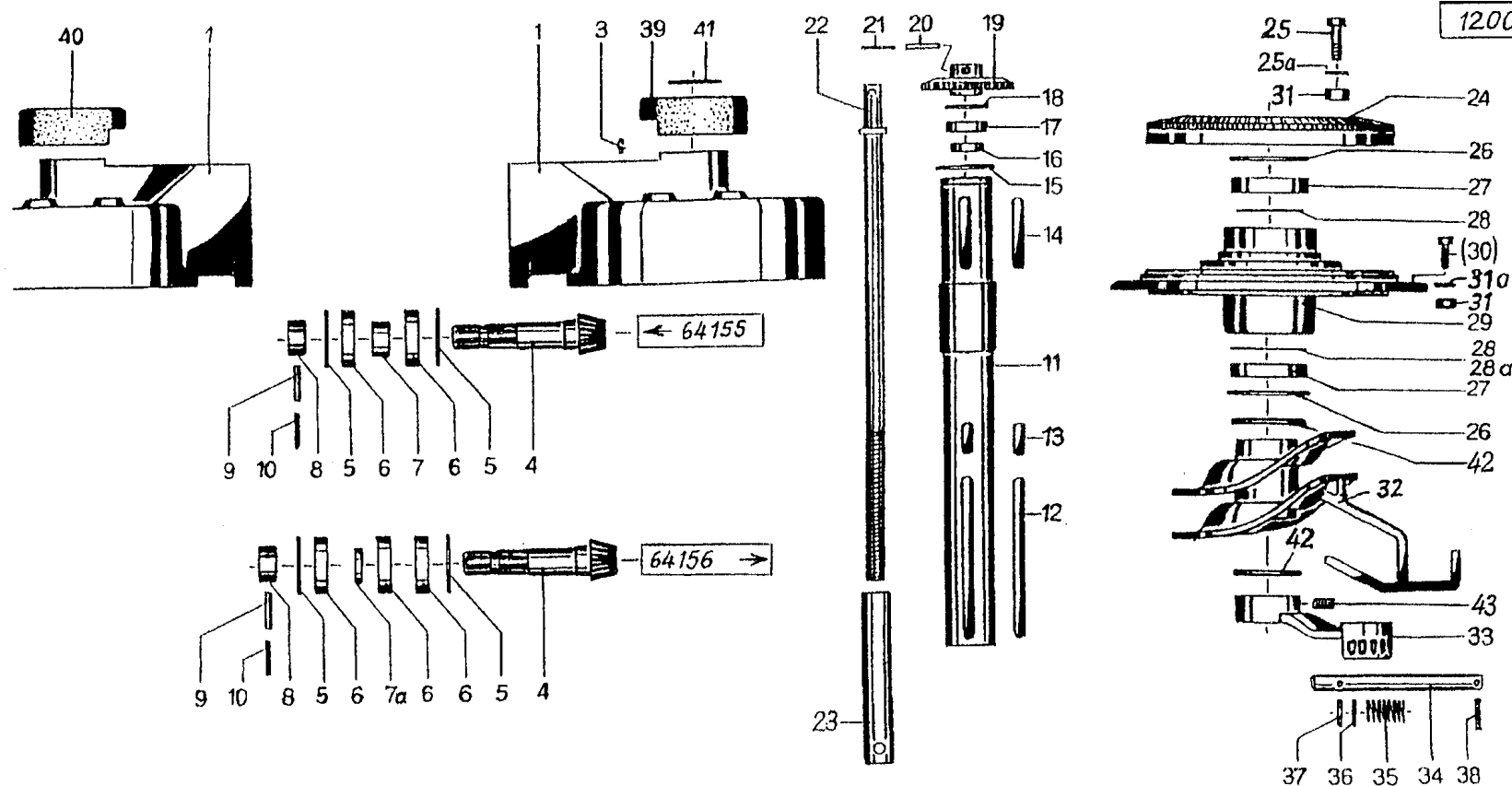
Rotor Arm PTO Shaft - 611.073

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	612.021	Yoke		X	012984
2	610.047	Grease Fitting		X	084099
3	610.058	Cross Kit		X	044439
4	610.120	Double Yoke		X	335436
5	610.062	Grooved Yoke		X	193822
6	530.114	Tension Pin		X	10 X 55
7	610.314	Profile Tube		X	088284
8	610.248	Profile Tube		X	318314
9	610.025	Grooved Yoke		X	041068
10	530.116	Tension Pin		X	10 X 65
11	610.106	Ratchet Clutch		X	353629 - 700 NM
12	610.430	PTO Shaft Half		X	193845
13	610.431	PTO Shaft Half		X	193846
14	612.148	Cross Kit		X	181374



Hydraulics

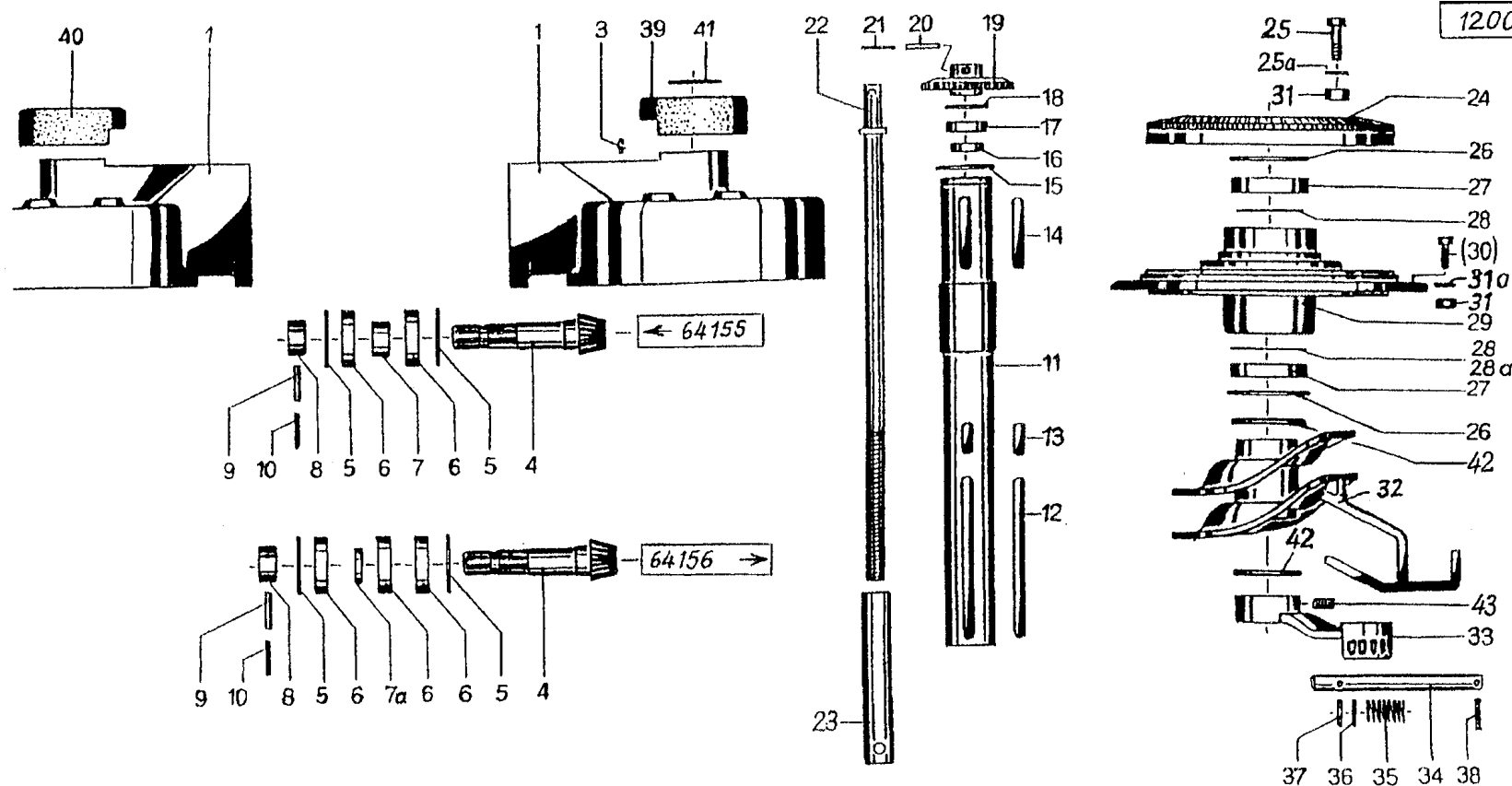
Hydraulics					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19015	Hydraulic Cylinder		X	
2	19124	Cylinder Tube		X	
3	19125	Piston Rod		X	
4	19126	Guide Nut		X	
5	580.837	Seal Kit		X	019015
6	531.799	Spring Ring		X	83 X 4
6a	19198	Guiding Bushing		X	
7	580.805	Valve		X	ST 23-1235
7a	580.827	Valve		X	34001205
8	580.416	Fitting		X	XGE 12-LM 18 X 1.5 A4C
9	580.380	Fitting		X	EVT 12-PL A4C
10	580.776	Hydraulic Tube		X	1050
11	580.775	Hydraulic Tube		X	810
12	15318	Restrictor		X	2.0
13	580.711	Hydraulic Tube		X	4150
14	580.778	Hydraulic Tube		X	1550
15	580.034	Connector		X	DN 10/R3/8" AG
16	580.020	Bracket		X	DN 10
17	570.641	Clamp		X	SP112 PP DP AS
18	500.351	Hex Bolt		X	M6 X 65
19	520.019	Washer		X	6.4 X 18 X 1.6
20	510.505	Hex Nut		X	M6
21	570.123	Bond		X	4.7 X 358
22	16748	Restrictor		X	1.2
23	580.762	Hydraulics		X	



Rotor Gearbox

Rotor Gearbox

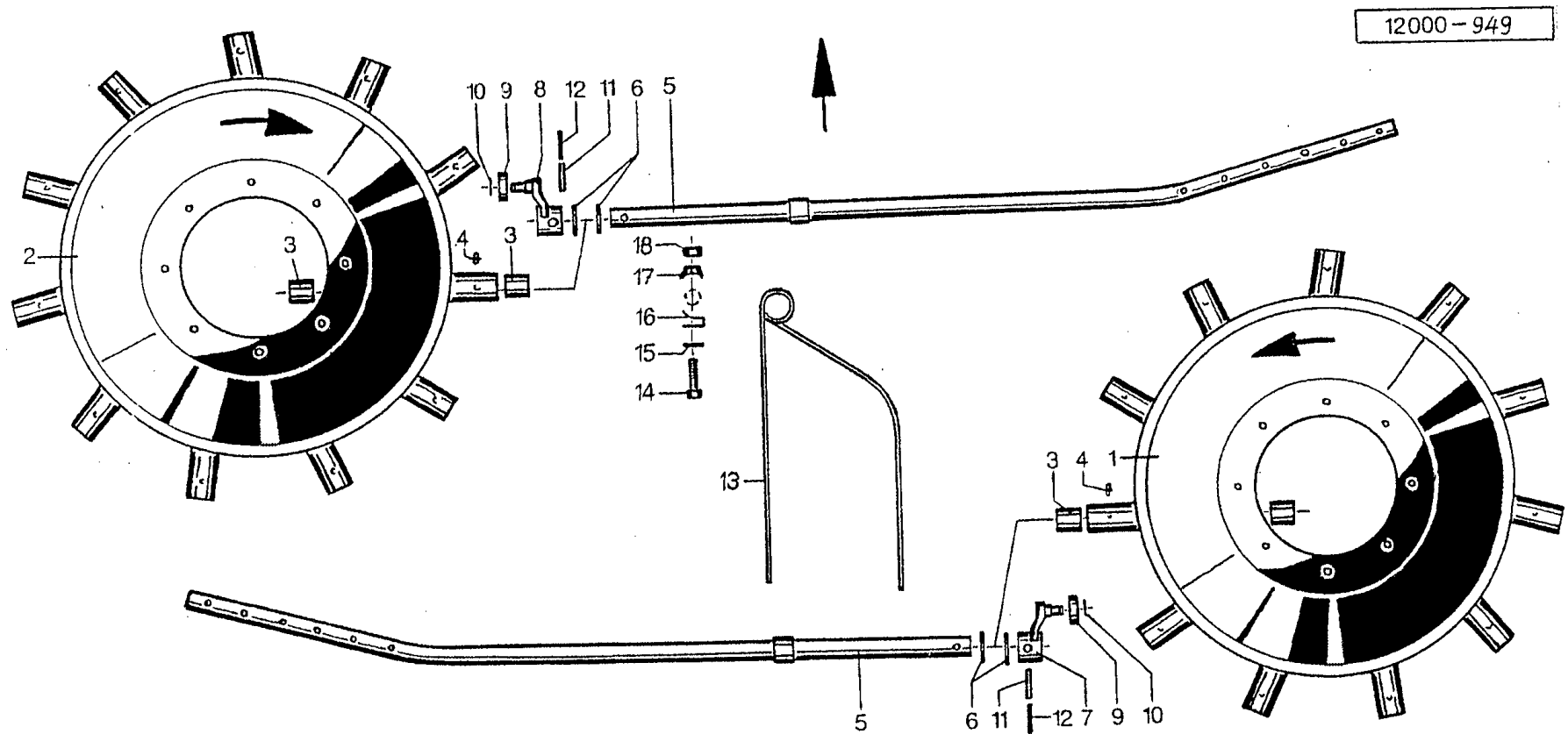
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19083	Housing		X	X10009
3	570.265	Grease Fitting		X	H1S 8 X 1
4	19149	Pinion Shaft		X	
5	531.647	Snap Ring		X	J 72 X 2.5
6	540.164	Grooved Ball Bearing		X	6207 2RS
7	16214	Distance Bushing		X	23.55
7a	19163	Distance Bushing		X	6.55
8	16134	Spacer		X	
9	530.095	Tension Pin		X	8 X 45
10	530.046	Tension Pin		X	5 X 45
11	19084	Axle		X	
12	531.349	Key		X	A 18 X 7 X 200
13	531.408	Key		X	AB 18 X 7 X 30
14	531.413	Key		X	A 18 X 7 X 90
15	531.541	Snap Ring		X	A 65 X 2.5
16	540.505	Axial		X	51105
17	12655	Shoulder		X	
18	531.632	Snap Ring		X	J52 X 2
19	12948	Pinion		X	012948G
20	530.144	Tension Pin		X	12 X 60
21	530.066	Tension Pin		X	6 X 55
22	12973	Spindle		X	
23	12658	Bushing		X	
24	19150	Pinion		X	
25	500.485	Hex Bolt		X	M12 X 60
25a	520.596	Snap Ring		X	M12
26	531.657	Snap Ring		X	J 100 X 3
27	540.099	Grooved Ball Bearing		X	6013 2RS
28	520.379	Shim		X	65 X 85 X .1
28a	520.380	Shim		X	65 X 85 X .3
29	12952	Flange		X	
30	500.785	Hex Bolt		X	M12 X 30
31	510.517	Hex Nut		X	M12
31a	520.600	Stop Washer		X	12 X 27 X 1.8
32	19208	Cam Track		X	
33	12980	Adjuster Sleeve		X	
34	16093	Pin		X	
35	560.212	Compression Spring		X	28.5 X 2.5 X 69



Rotor Gearbox

Rotor Gearbox

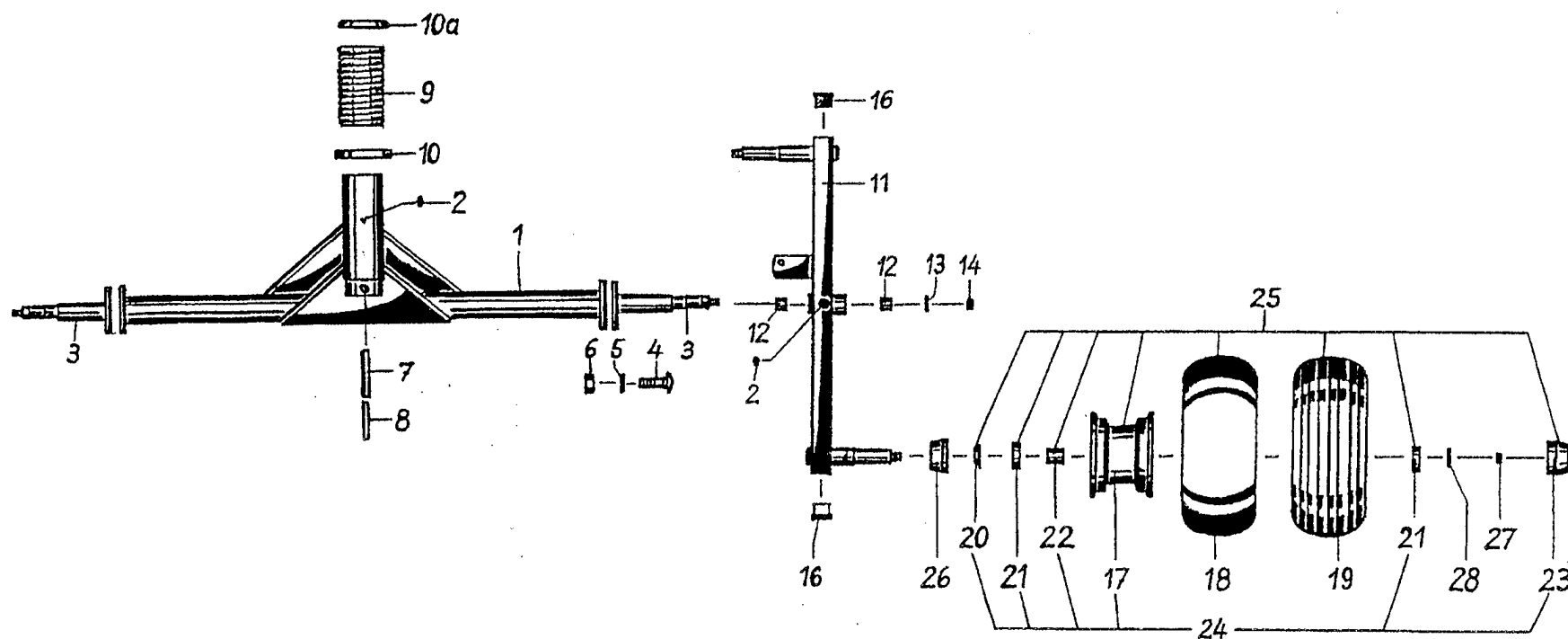
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
36	520.143	Washer		X	21 X 33 X 2.5
37	530.090	Tension Pin		X	8 X 30
38	530.102	Tension Pin		X	8 X 90
39	600.560	Guard		X	
40	600.559	Guard		X	
41	520.259	Washer		X	41 X 70 X 1.5
42	520.383	Washer		X	
43	503.565	Set Screw		X	M16 X 25



Rotors

Rotors					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	12986	Bell Housing		X	Includes Item 3
2	12737	Bell Housing		X	Includes Item 3
3	541.777	Bushing		X	45E9/50 X 50
4	570.265	Grease Fitting		X	H1S 8 X 1
5	16872	Tine Arm		X	
6	520.471	Support Ring		X	SS45/56 X 3
7	16767	Lever		X	
8	16803	Lever		X	
9	541.402	Bearing		X	529 960 A
10	531.500	Snap Ring		X	A 17 X 1.5
11	530.217	Tension Pin		X	12 X 65
12	530.215	Tension Pin		X	7 X 65
13	600.063	Tine		X	A=555
14	500.494	Hex Bolt		X	M12 X 85
15	520.615	Stop Washer		X	12 X 32.3 X 2.8
16	10168	Clamp		X	
17	10205	Chock		X	
18	510.517	Hex Nut		X	M12

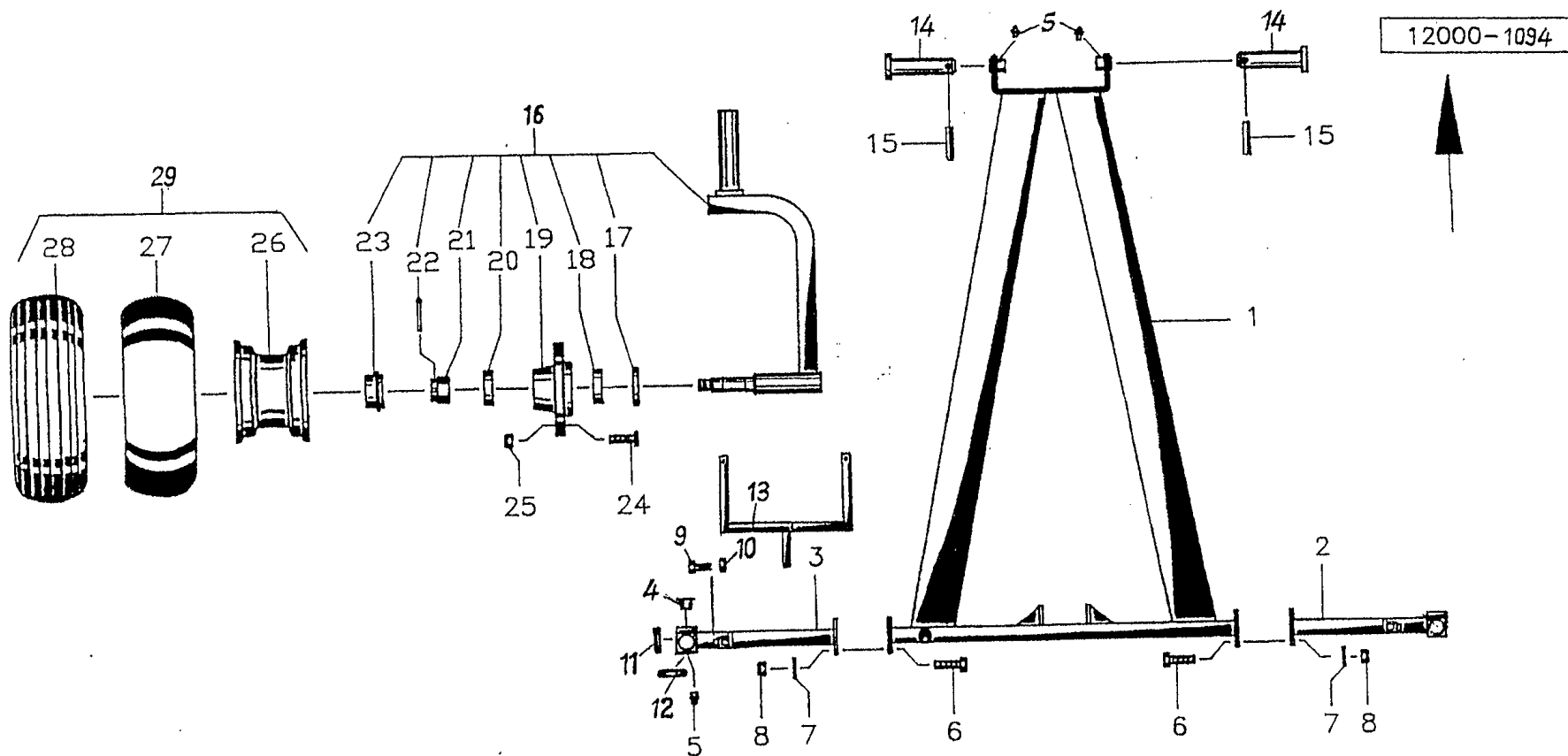
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Quadro Axle

Quadro Axle

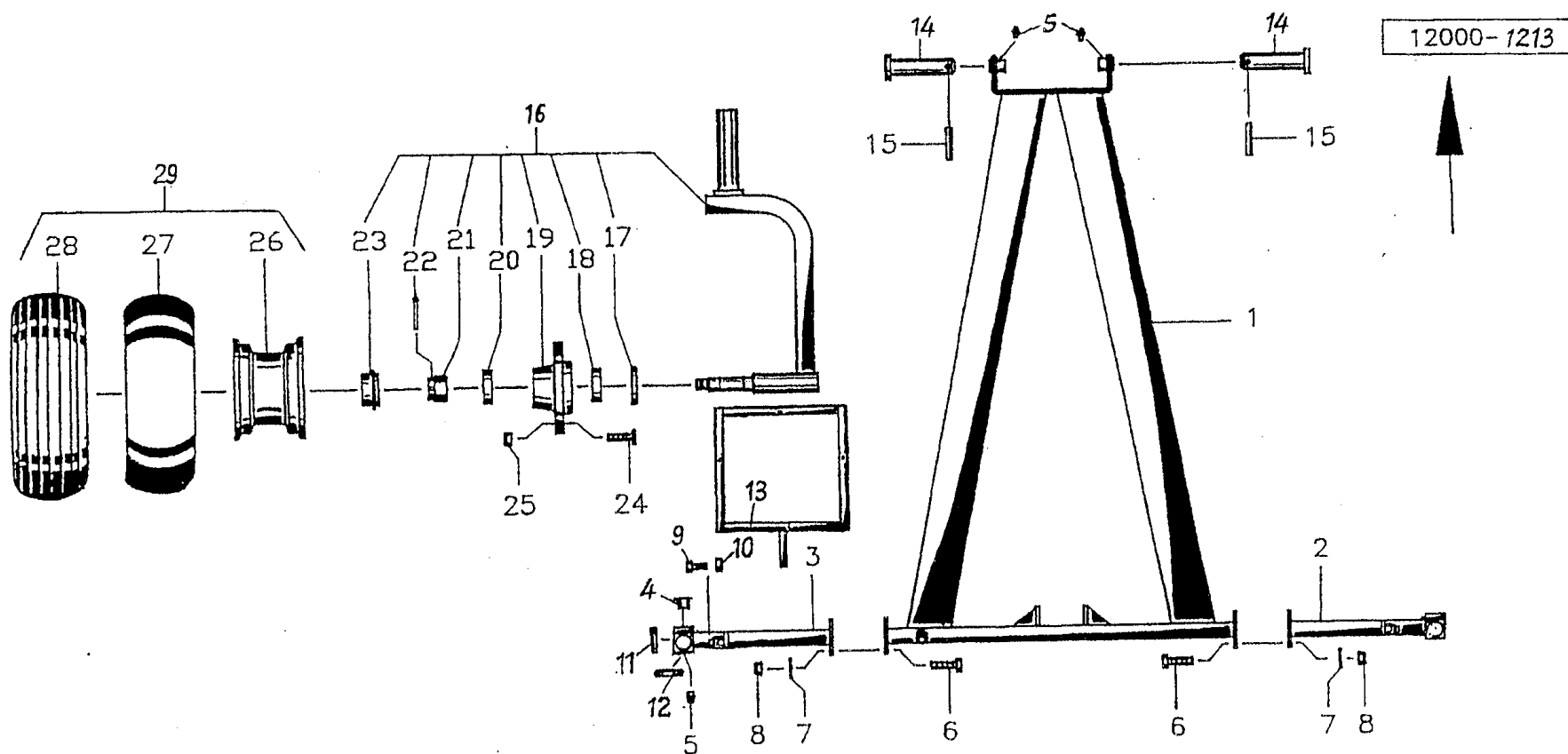
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19034	Carriage Frame		X	
2	570.265	Grease Fitting		X	H1S 8 X 1
3	19077	Axle		X	
4	502.653	Panhead Bolt		X	M10 X 35
5	520.598	Stop Washer		X	SK 10B
6	510.512	Hex Nut		X	M10
7	530.167	Tension Pin		X	16 X 75
8	530.122	Tension Pin		X	10 X 75
9	12766	Hose		X	
10	570.605	Clamp		X	
10a	12726	Cap		X	
11	12864	Axle		X	
12	541.785	Bushing		X	25/25 DU
13	520.190	Washer		X	26 X 40 X 2.5
14	510.526	Hex Nut		X	M24
16	600.523	Plug		X	
17	591.027	Rim		X	5.5A X 8
18	591.218	Tube		X	16/6.50-8
19	591.120	Tire		X	16/6.50 X 8/4 T-510
20	551.176	Seal		X	942070005
21	540.150	Grooved Ball Bearing		X	6205 2Z
22	600.517	Spacer		X	
23	600.518	Cap		X	
24	591.026	Rim		X	5.5A X 8
25	591.353	Wheel		X	16 X 6.5/8
26	600.524	Cap		X	
27	510.517	Hex Nut		X	M12
28	520.094	Washer		X	14/35 X 4



Rear Wheels - Serial Number 60999 & Prior

Rear Wheels - Serial Number 60999 & Prior

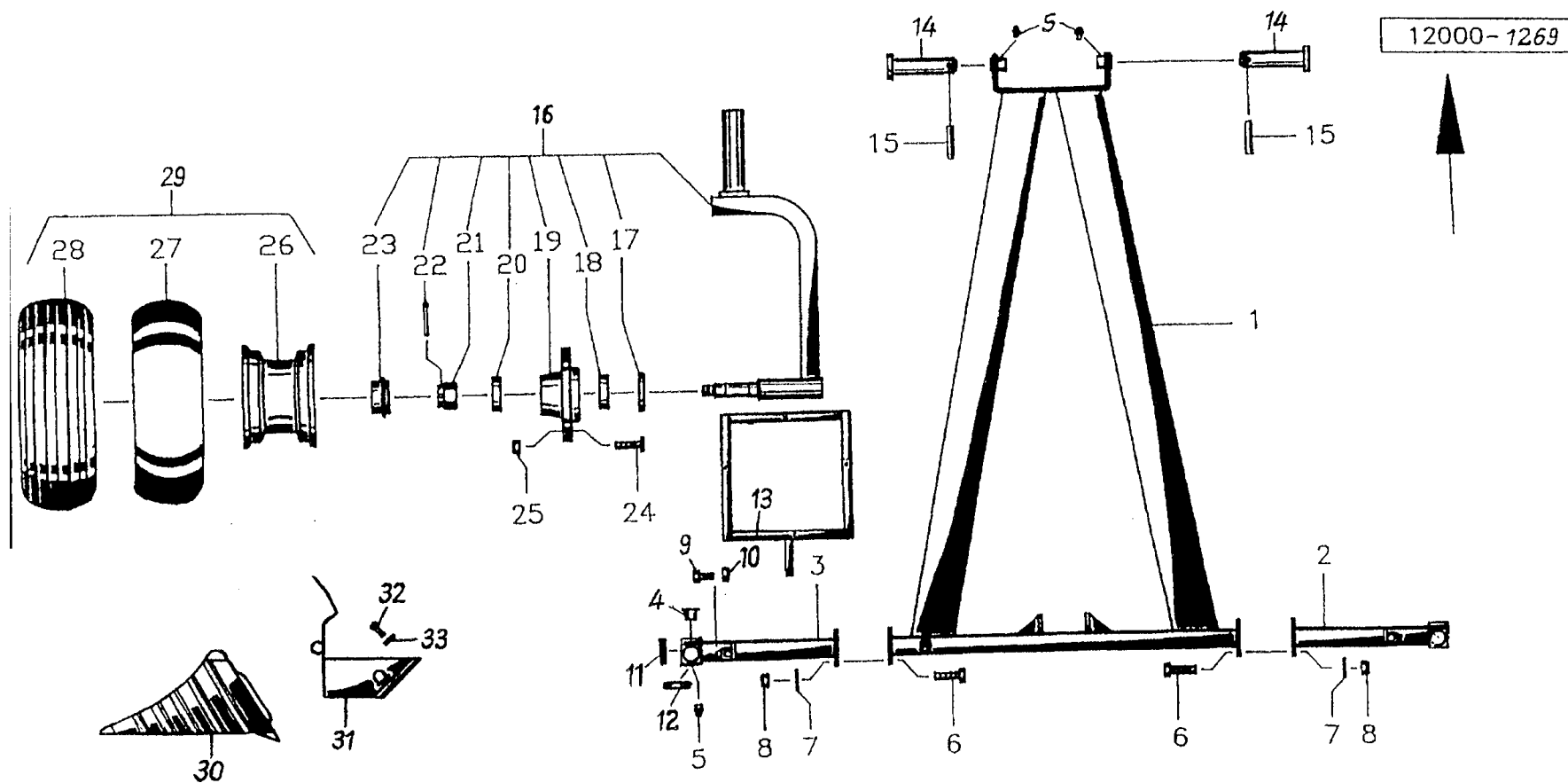
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16706	Carriage Frame		X	
2	19066	Flange Pipe		X	
3	19067	Flange Pipe		X	
4	541.786	Flanged Bushing		X	50 / 55 / 65 X 50
5	570.265	Grease Fitting		X	H1S 8 X 1
6	500.790	Hex Bolt		X	M12 X 40
7	520.071	Washer		X	13 X 20 X 1.8
8	510.517	Hex Nut		X	M12
9	500.772	Hex Bolt		X	M10 X 30
10	510.227	Hex Nut		X	M10
11	570.453	Reflector		X	
12	570.455	Reflector		X	
13	16656	Bracket		X	
14	16671	Pin		X	
15	530.107	Tension Pin		X	8 X 40
16	19045	Wheel Bracket		X	
17	551.177	Seal		X	
18	541.061	Bearing		X	311F 031
19	14850	Wheel Hub		X	323054
20	541.060	Bearing		X	311F 028
21	510.625	Nut		X	328F 010
22	530.390	Cotter Pin		X	310 F 003
23	570.361	Cap		X	307F 045
24	591.367	Pin		X	309F 007
25	591.368	Nut		X	312F 002
26	591.016	Rim		X	7.00 X 12 Nr. 6747
27	591.212	Tube		X	10-12 TFB AM
28	591.143	Tire		X	10/80-12 10 PR
29	591.372	Wheel		X	10.0/80-12 10 PR



Rear Wheels - Serial Number 61000-65200

Rear Wheels - Serial Number 61000-65200

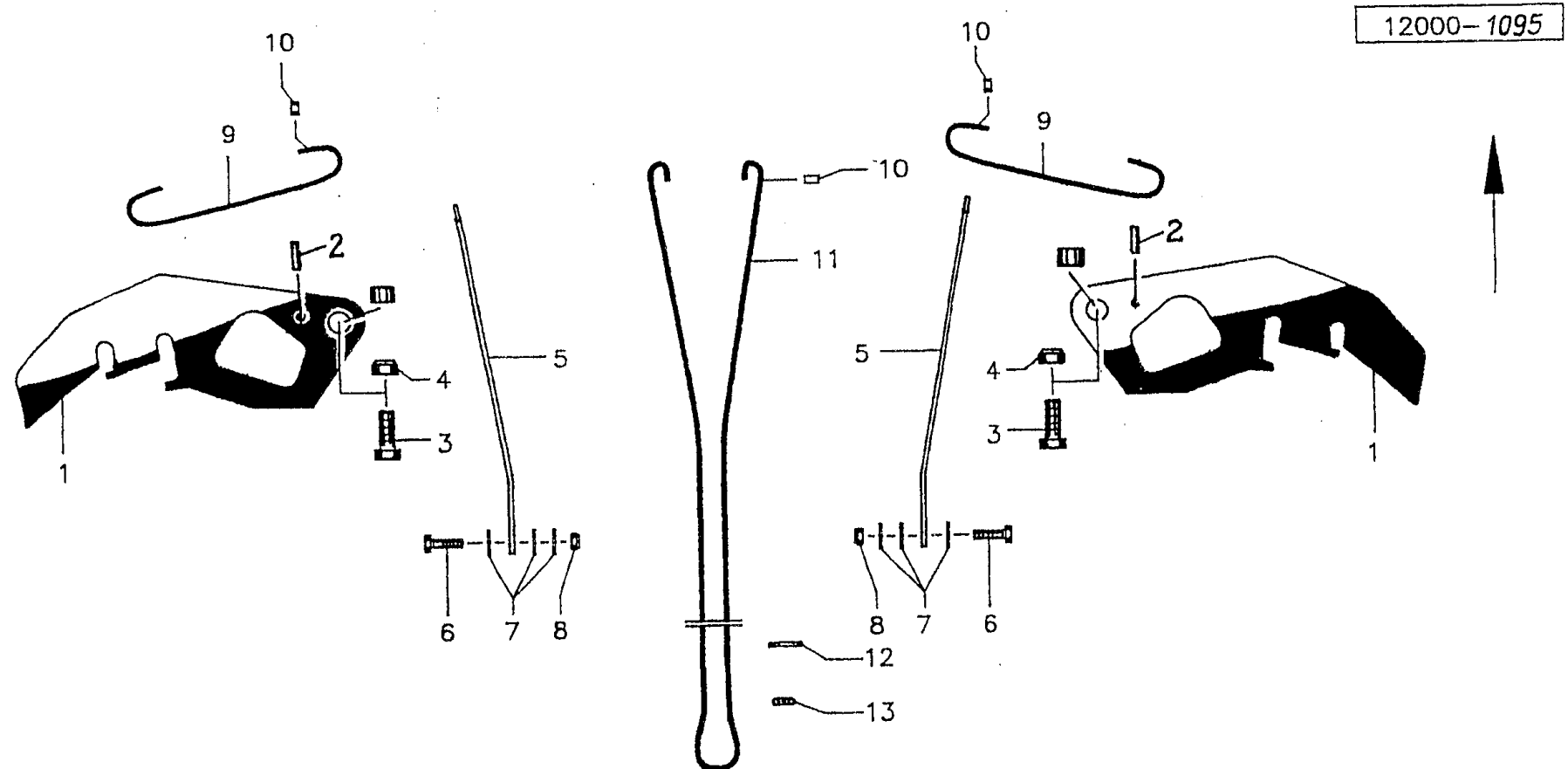
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16706	Carriage Frame		X	
2	19066	Flange Pipe		X	
3	19067	Flange Pipe		X	
4	541.786	Flanged Bushing		X	50 / 55 / 65 X 50
5	570.265	Grease Fitting		X	H1S 8 X 1
6	500.790	Hex Bolt		X	M12 X 40
7	520.071	Washer		X	13 X 20 X 1.8
8	510.517	Hex Nut		X	M12
9	500.772	Hex Bolt		X	M10 X 30
10	510.227	Hex Nut		X	M10
11	570.453	Reflector		X	
12	570.455	Reflector		X	
13	16656	Bracket		X	
14	16671	Pin		X	
15	530.107	Tension Pin		X	8 X 40
16	19151	Wheel Bracket		X	
17	551.181	Seal		X	915PG50
18	541.009	Tapered Roller Bearing		X	30210
19	19194	Wheel Hub		X	904 L 672/90
20	541.005	Tapered Roller Bearing		X	30207 A
21	510.675	Nut		X	M5
22	530.334	Cotter Pin		X	4 X 50
23	600.894	Cap		X	
24	503.188	Pin		X	M18 X 1.5 X 50
25	510.728	Cone Collar Nut		X	
26	591.028	Rim		X	9 X 15.3-6 Hole
27	591.139	Tube		X	10.0/75 X 15.3 TR 218 A
28	591.138	Tire		X	10.0/75 X 15.3 8 PRAW
29	591.141	Wheel		X	10.0/75 X 15.3 8 RPTT



Rear Wheels - Serial Number 65201 & Later

Rear Wheels - Serial Number 65201 & Later

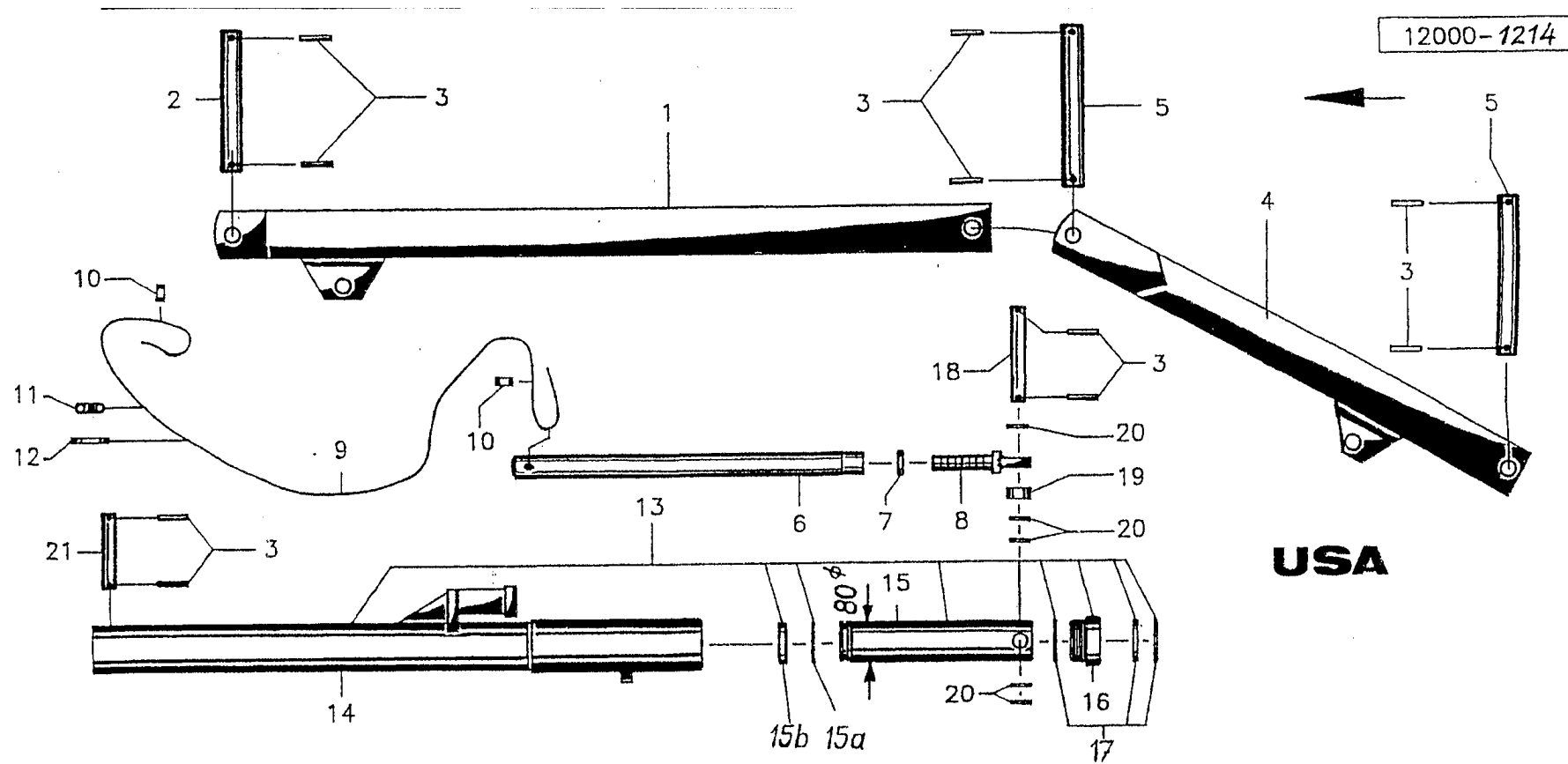
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19213	Carriage Frame		X	
2	19210	Flange Pipe		X	
3	19211	Flange Pipe		X	
4	541.786	Flanged Bushing		X	50 / 55 / 65 X 50
5	570.265	Grease Fitting		X	H1S 8 X 1
6	500.790	Hex Bolt		X	M12 X 40
7	520.071	Washer		X	13 X 20 X 1.8
8	510.517	Hex Nut		X	M12
9	500.772	Hex Bolt		X	M10 X 30
10	510.227	Hex Nut		X	M10
11	570.453	Reflector		X	
12	570.455	Reflector		X	
13	16656	Bracket		X	
14	16671	Pin		X	
15	530.107	Tension Pin		X	8 X 40
16	19215	Wheel Bracket		X	
17	551.181	Seal		X	915PG50
18	541.009	Tapered Roller Bearing		X	30210
19	19194	Wheel Hub		X	904 L 672/90
20	541.005	Tapered Roller Bearing		X	30207 A
21	510.645	Nut		X	M30 X 1.5
22	530.334	Cotter Pin		X	4 X 50
23	600.894	Cap		X	
24	503.188	Pin		X	M18 X 1.5 X 50
25	510.728	Cone Collar Nut		X	
26	591.028	Rim		X	9 X 15.3-6 Hole
27	591.139	Tube		X	10.0/75 X 15.3 TR 218 A
28	591.138	Tire		X	10.0/75 X 15.3 8 PRAW
29	591.141	Wheel		X	10.0/75 X 15.3 8 RPTT
30	600.892	Wheel Chock		X	
31	600.893	Bracket		X	
32	530.742	Blind Rivet		X	6 X 18
33	520.019	Washer		X	6.4 X 18 X 1.6



Transport Locks

Transport Locks

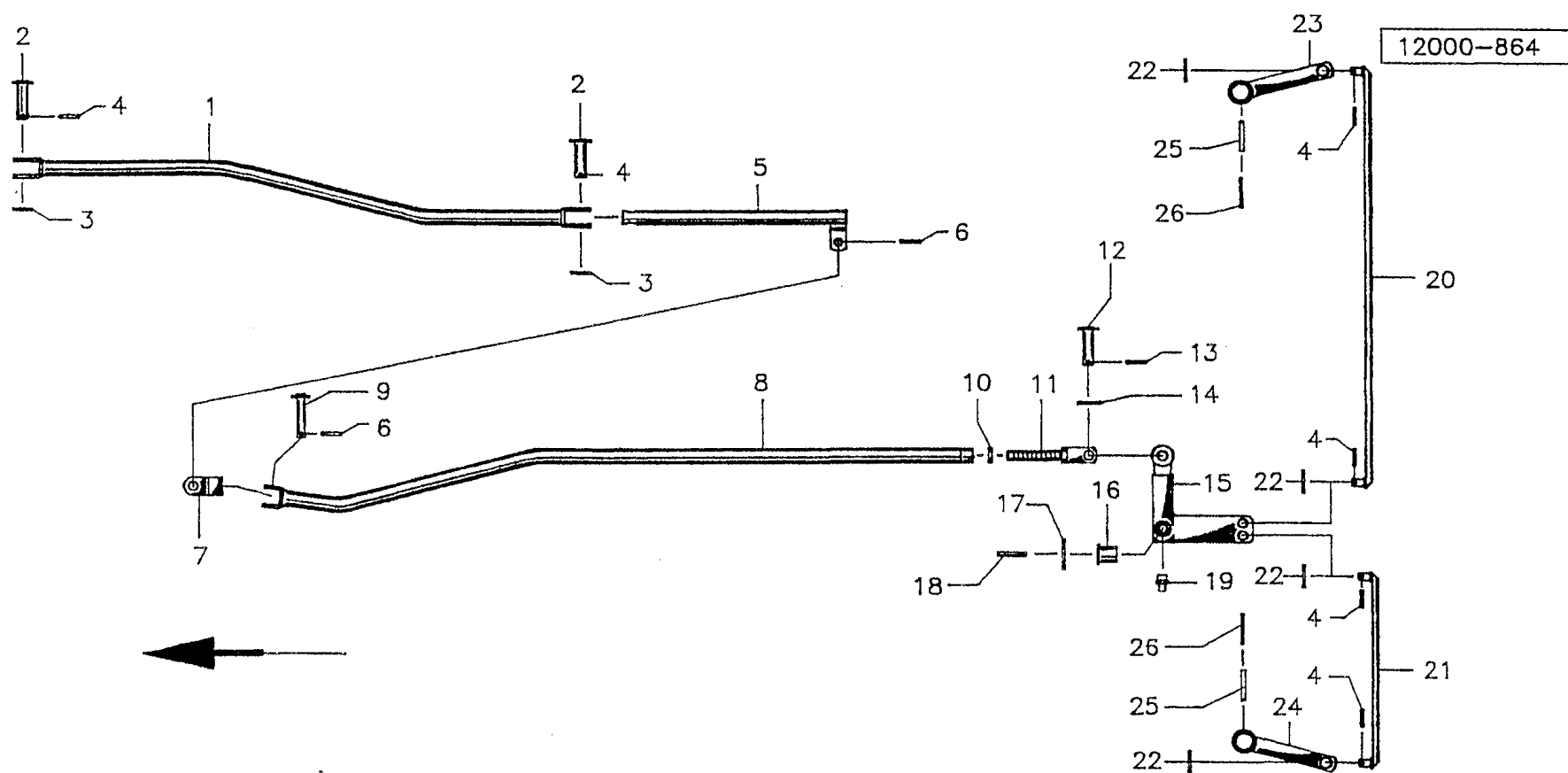
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	19086	Transport Lock		X	
2	530.129	Tension Pin		X	12 X 35
3	500.861	Hex Bolt		X	M24 X 65
4	510.454	Hex Nut		X	M24
5	12997	Lever		X	
6	500.776	Hex Bolt		X	M10 X 35
7	520.058	Washer		X	11 X 30 X 3
8	510.512	Hex Nut		X	M10
9	16148	Rope		X	L=245
10	570.609	Clamp		X	15
11	16147	Rope		X	L=11000
12	520.080	Washer		X	13 X 36 X 3
13	570.590	Cable Clamp		X	1/4



Frame Hydraulics

Frame Hydraulics

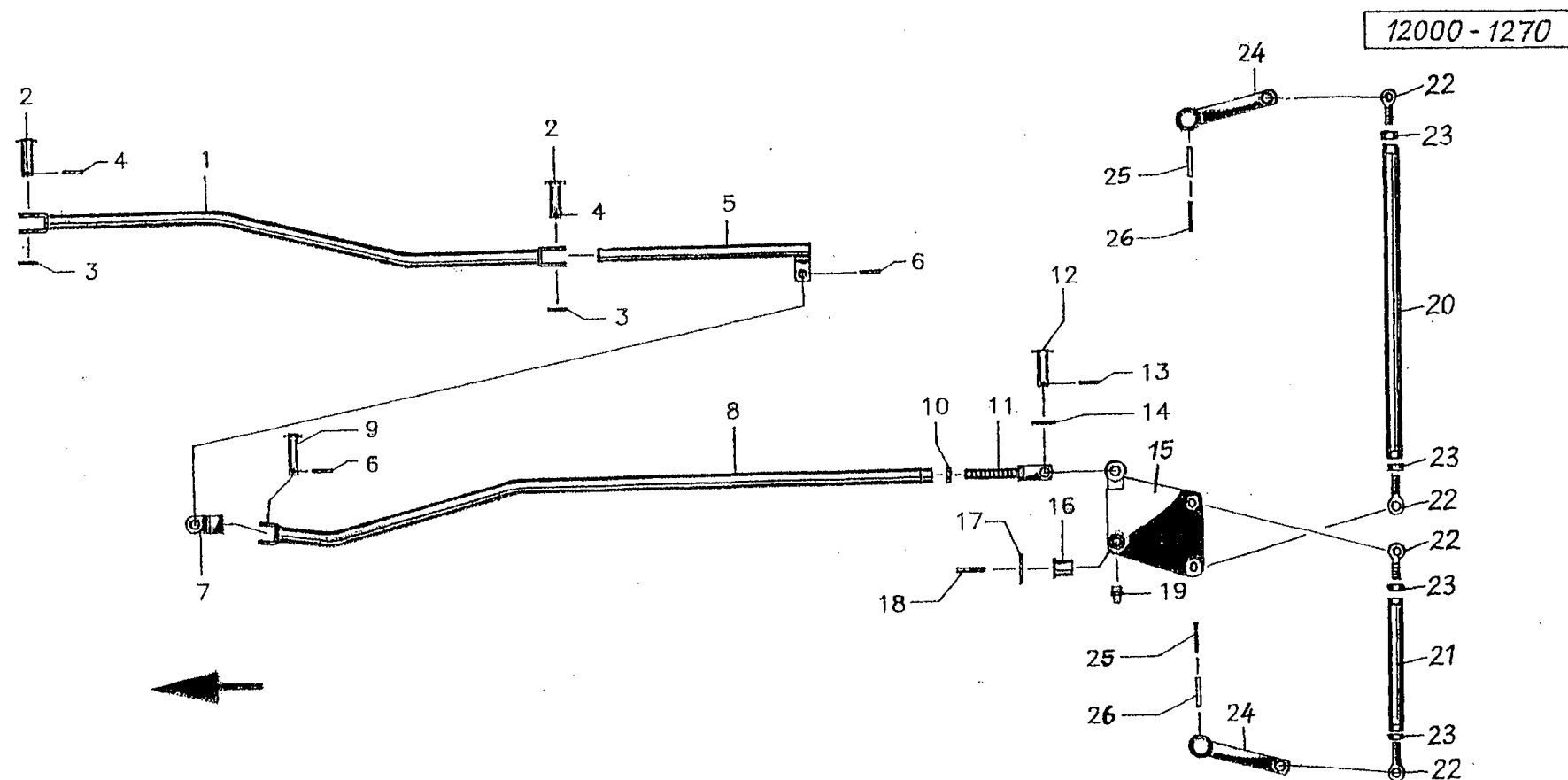
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16712	Strut		X	
2	16649	Pin		X	
3	530.063	Tension Pin		X	6 X 40
4	19048	Strut		X	
5	16650	Pin		X	
6	16642	Rod		X	
7	510.317	Hex Nut		X	M24
8	16646	Threaded Rod		X	
9	16143	Rope		X	7200
10	570.609	Clamp		X	15
11	570.590	Cable Clamp		X	1/4
12	520.080	Washer		X	13 X 36 X 3
13	19176	Hydraulic Cylinder		X	80
14	19196	Cylinder Tube		X	80
15	19197	Piston Rod		X	
15a	531.799	Spring Ring		X	83 X 4
15b	19198	Guiding Bushing		X	
16	19126	Guide Nut		X	
17	580.837	Seal Kit		X	019015
18	16645	Pin		X	
19	16643	Spacer		X	
20	520.190	Washer		X	26 X 40 X 2.5
21	16651	Pin		X	



Steering Linkage - Serial Number 65200 & Prior

Steering Linkage - Serial Number 65200 & Prior

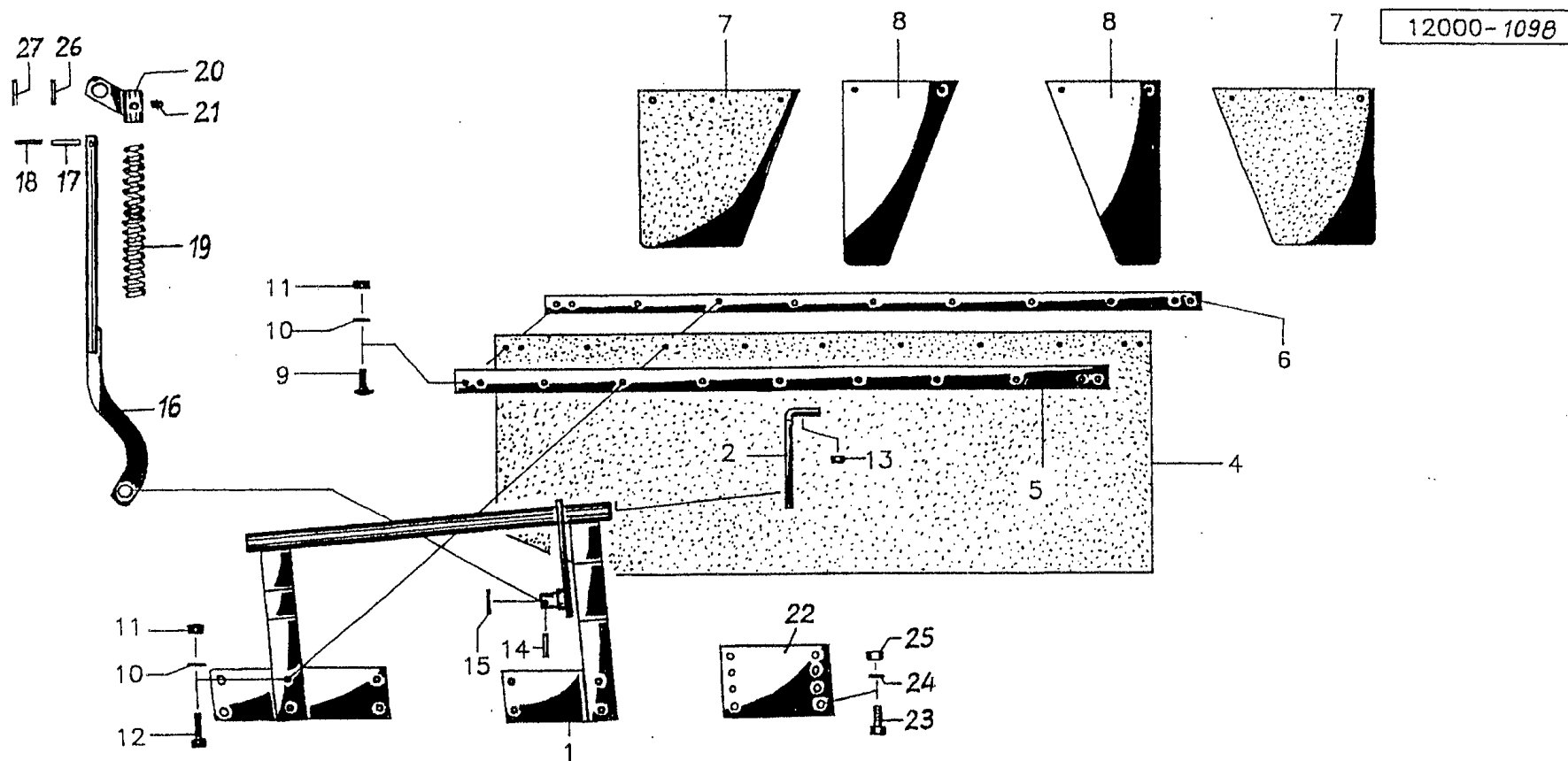
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16710	Rod		X	
2	12674	Pin		X	
3	520.153	Washer		X	21 X 33 X 2.5
4	530.208	Tension Pin		X	6 X 35
5	16675	Rod		X	
6	530.059	Tension Pin		X	6 X 32
7	16674	Joint		X	
8	16711	Rod		X	
9	16029	Pin		X	
10	510.317	Hex Nut		X	M24
11	12672	Adjuster Fork		X	
12	12673	Pin		X	
13	530.062	Tension Pin		X	6 X 40
14	520.145	Washer		X	21 X 40 X 2
15	16724	Lever		X	
16	541.770	Flanged Bushing		X	BB 2522 DU
17	520.182	Washer		X	25 X 40 X 2.5
18	530.094	Tension Pin		X	8 X 40
19	570.265	Grease Fitting		X	H1S 8 X 1
20	16732	Rod		X	
21	16731	Rod		X	
22	520.153	Washer		X	21 X 33 X 2.5
23	16024	Steering Lever		X	
24	16025	Steering Lever		X	
25	530.165	Tension Pin		X	16 X 65
26	530.116	Tension Pin		X	10 X 65



Steering Linkage - Serial Number 65201 & Later

Steering Linkage - Serial Number 65201 & Later

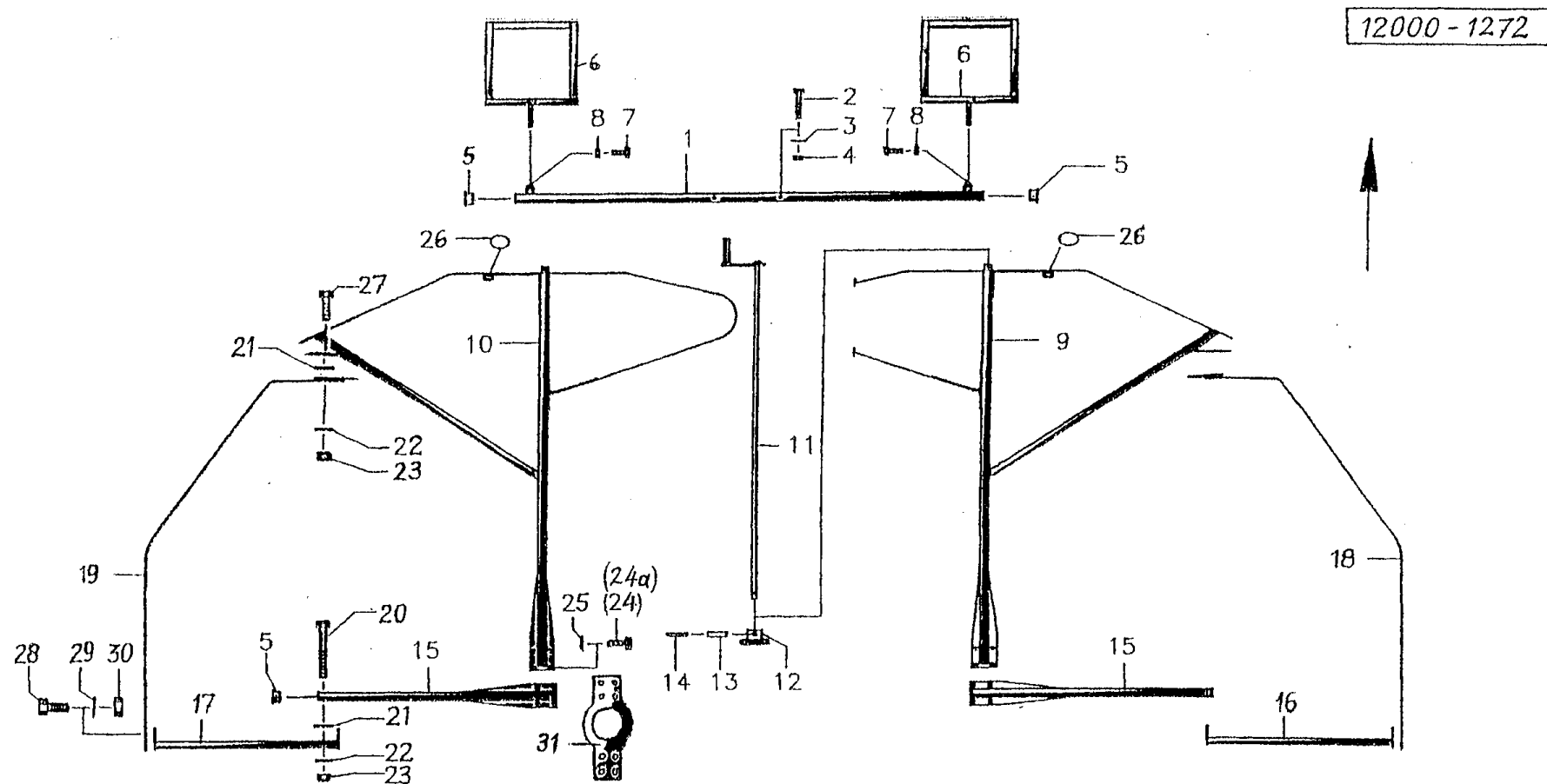
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16710	Rod		X	
2	12674	Pin		X	
3	520.153	Washer		X	21 X 33 X 2.5
4	530.208	Tension Pin		X	6 X 35
5	16675	Rod		X	
6	530.059	Tension Pin		X	6 X 32
7	16674	Joint		X	
8	16711	Rod		X	
9	16029	Pin		X	
10	510.317	Hex Nut		X	M24
11	12672	Adjuster Fork		X	
12	12673	Pin		X	
13	530.062	Tension Pin		X	6 X 40
14	520.145	Washer		X	21 X 40 X 2
15	19214	Lever		X	
16	541.770	Flanged Bushing		X	BB 2522 DU
17	520.182	Washer		X	25 X 40 X 2.5
18	530.094	Tension Pin		X	8 X 40
19	570.265	Grease Fitting		X	H1S 8 X 1
20	19219	Tie Rod		X	
21	19220	Tie Rod		X	
22	590.104	Tie Rod End		X	M18 X 1.5
23	510.361	Hex Nut		X	M18 X 1.5
24	19216	Steering Lever		X	
25	530.165	Tension Pin		X	16 X 65
26	530.116	Tension Pin		X	10 X 65



Windrow Skirt

Windrow Skirt

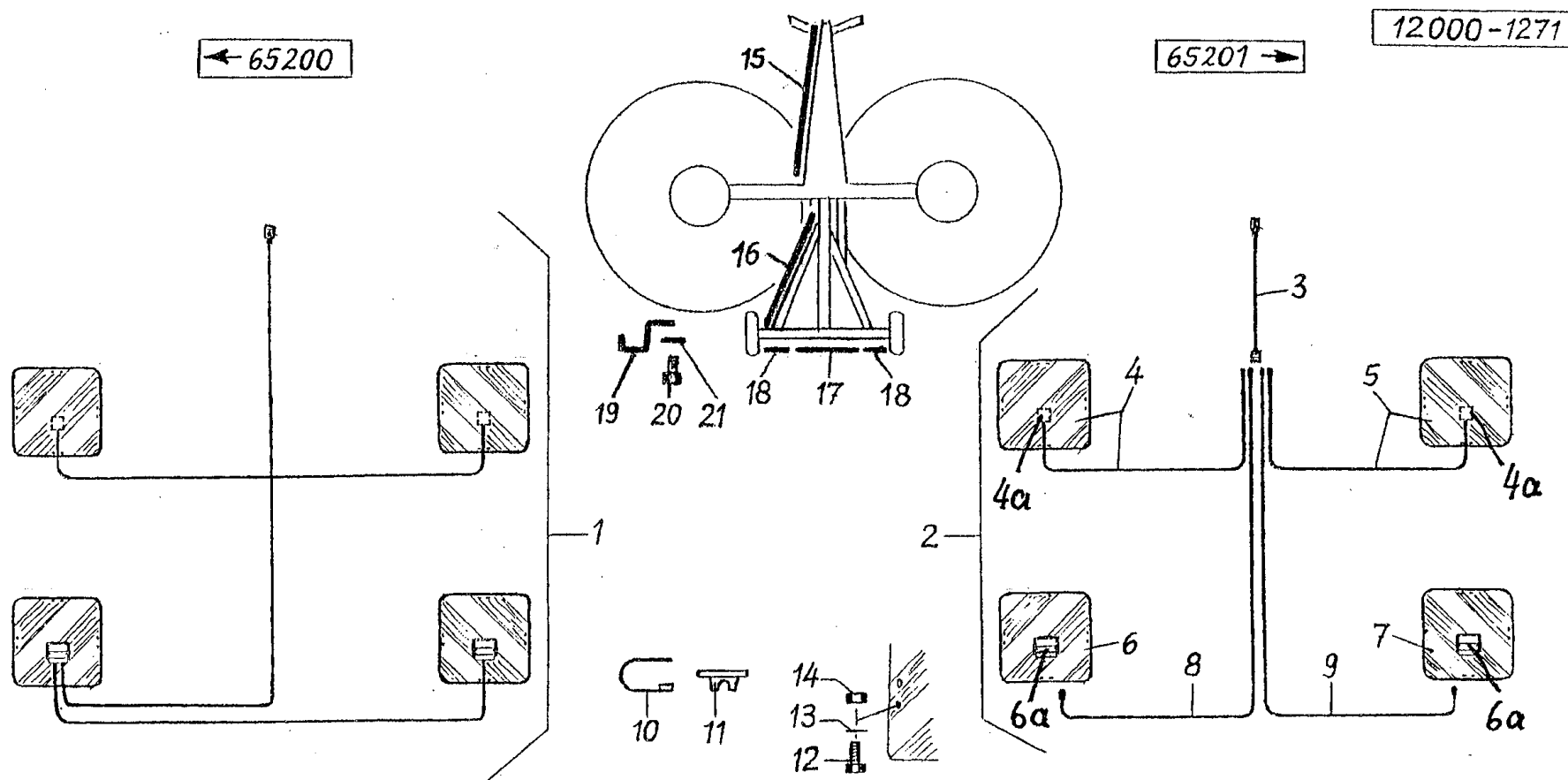
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16737	Bracket		X	
2	16734	Bracket		X	
4	600.155	Windrow Skirt		X	
5	12690	Bracket		X	
6	12361	Rail		X	
7	600.156	Stiffening Plate		X	
8	16684	Support		X	
9	502.641	Panhead Bolt		X	M8 X 25
10	520.532	Spring Lock Washer		X	8
11	510.223	Hex Nut		X	M8
12	500.751	Hex Bolt		X	M8 X 40
13	510.517	Hex Nut		X	M12
14	530.107	Tension Pin		X	8 X 40
15	520.190	Washer		X	26 X 40 X 2.5
16	19017	Rod		X	
17	530.092	Tension Pin		X	8 X 35
18	530.052	Tension Pin		X	5 X 35
19	560.318	Compression Spring		X	300 X 27 X 5
20	19018	Bushing		X	
21	570.265	Grease Fitting		X	H1S 8 X 1
22	16951	Plate		X	
23	500.751	Hex Bolt		X	M8 X 40
24	520.532	Spring Lock Washer		X	8
25	510.223	Hex Nut		X	M8
26	520.460	Support Ring		X	SS 25 X 35 X 2
27	531.516	Snap Ring		X	A 25 X 2



Safety Frames

Safety Frames

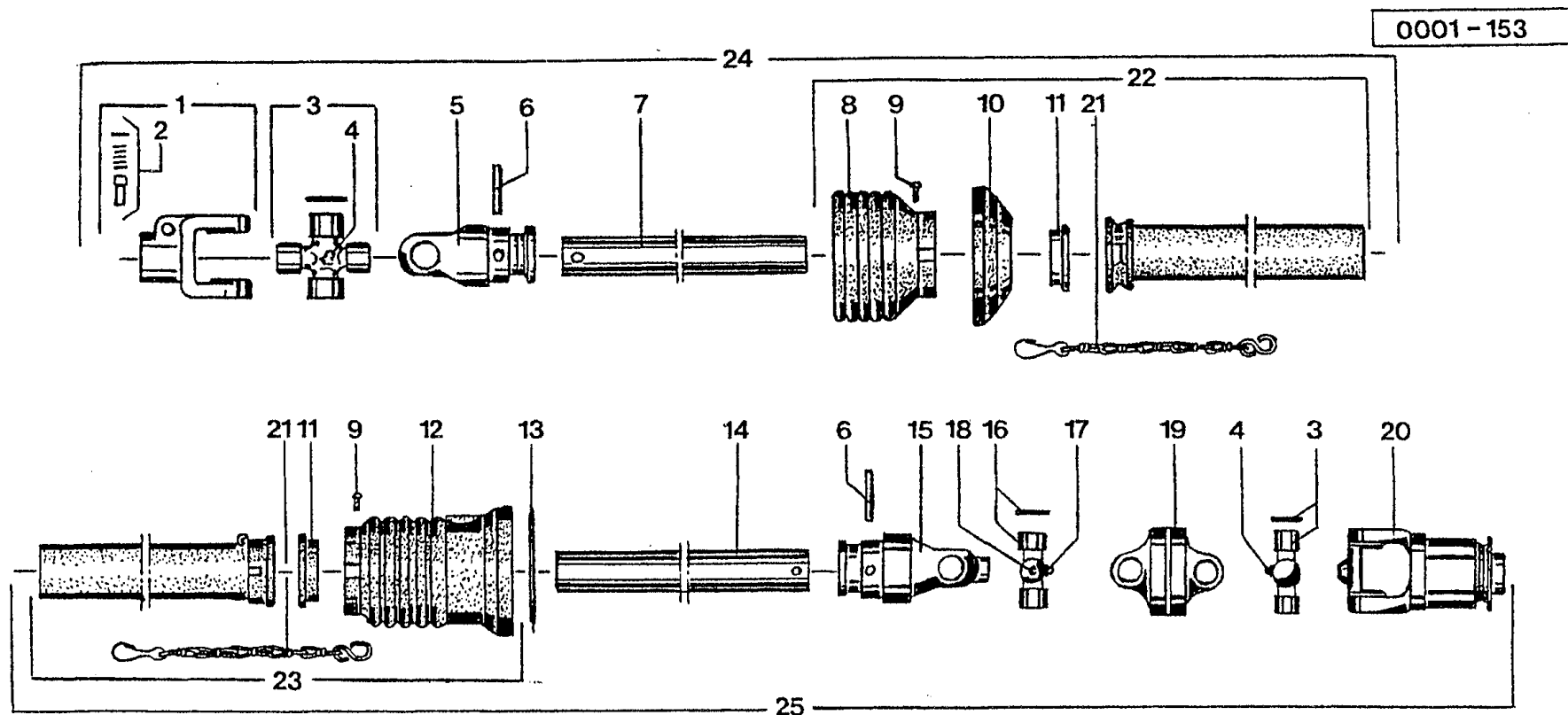
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	16733	Guard		X	
2	500.460	Hex Bolt		X	M10 X 65
3	520.063	Washer		X	11 X 34 X 3
4	510.512	Hex Nut		X	M10
5	600.516	Plug		X	
6	16656	Bracket		X	
7	500.772	Hex Bolt		X	M10 X 30
8	510.227	Hex Nut		X	M10
9	19182	Bearing Arm		X	
10	19181	Bearing Arm		X	
11	16772	Crank Handle		X	
12	12922	Pinion		X	012922 G
13	530.092	Tension Pin		X	8 X 35
14	530.044	Tension Pin		X	5 X 36
15	19185	Support		X	
16	16882	Strut		X	
17	16883	Strut		X	
18	16886	Safety Frame		X	
19	16887	Safety Frame		X	
20	500.396	Hex Bolt		X	M16 X 110
21	560.711	Spring Washer		X	31.5 X 16.3 X 1.75
22	520.109	Washer		X	17 X 28 X 3
23	510.521	Hex Nut		X	M16
24	500.383	Hex Bolt		X	M12 X 80
24a	500.905	Hex Bolt		X	M12 X 30
25	520.600	Stop Washer		X	12 X 27 X 1.8
26	600.591	O-Ring		X	DN 70
27	500.390	Hex Bolt		X	M16 X 75
28	500.776	Hex Bolt		X	M10 X 35
29	520.598	Stop Washer		X	SK 10B
30	510.512	Hex Nut		X	M10
31	19183	Top Bracket Plate		X	



Warning Signs / Lighting

Warning Signs / Lighting

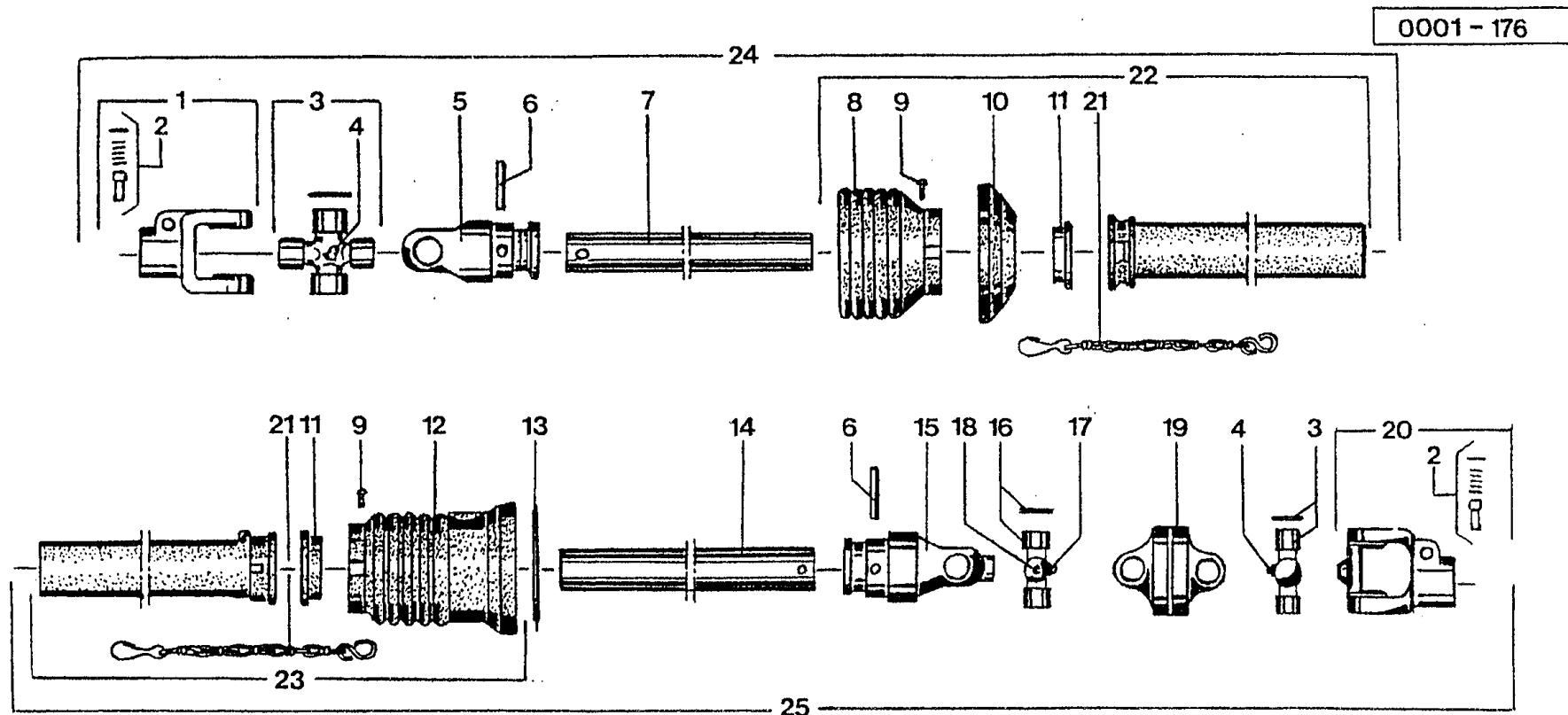
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	570.490	Warning Sign		X	
2	570.491	Warning Sign		X	
3	570.492	Cable		X	2600
4	570.493	Warning Sign		X	
4a	570.481	Reflector		X	
5	570.494	Warning Sign		X	
6	570.495	Warning Sign		X	
6a	570.482	Reflector		X	
7	570.496	Warning Sign		X	
8	570.497	Cable		X	7000
9	570.498	Cable		X	7000
10	570.122	Bond		X	3.6 X 215
11	570.489	Clamp		X	
12	500.733	Hex Bolt		X	M6 X 20
13	520.019	Washer		X	6.4 X 18 X 1.6
14	510.505	Hex Nut		X	M6
15	19061	Guard		X	
16	19089	Guard		X	
17	19060	Guard		X	
18	19062	Guard		X	
19	19046	Safety Frame		X	
20	503.080	Sheet Metal Screw		X	B 6.3 X 16
21	520.020	Washer		X	A 6.4 X 12.5 X 1.6



50° PTO Shaft - 611.112

50° PTO Shaft - 611.112

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	610.004	Yoke		X	041378
2	610.043	Push Pin		X	339107
3	610.053	Cross Kit		X	044444
4	610.047	Grease Fitting		X	084099
5	610.020	Grooved Yoke		X	041315
6	530.116	Tension Pin		X	10 X 65
7	610.318	Profile Tube		X	325212
8	610.926	Protective Cone		X	365345
9	610.046	Bolt		X	365305
10	610.692	Support Collar		X	359471
11	610.681	Sliding Ring		X	087279
12	610.939	Protective Cone		X	184056
13	610.678	Sliding Ring		X	184023
14	610.320	Profile Tube		X	197242
15	610.088	Grooved Yoke		X	184006
16	610.123	Cross Kit		X	184086
17	610.124	Grease Fitting		X	184022
18	610.086	Grease Fitting		X	020671
19	610.129	Double Yoke		X	184017
20	612.130	Over-running Clutch		X	104647
21	610.566	Stop Chain		X	044321
22	610.960	Guard Section		X	368642
23	610.976	Guard Section		X	199931
24	610.454	PTO Shaft Half		X	197244
25	612.036	PTO Shaft Half		X	104659

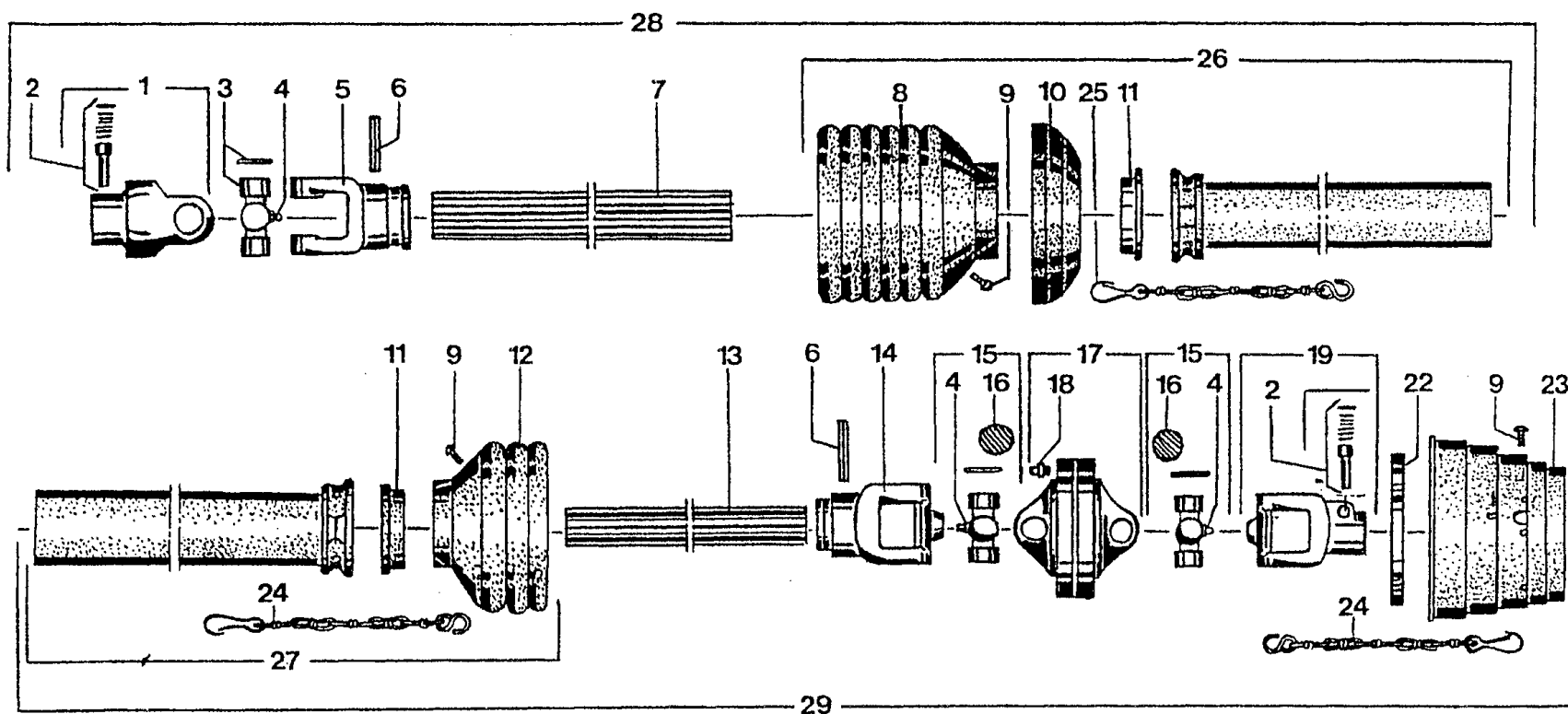


50° PTO Shaft - 611.062

50° PTO Shaft - 611.062

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	610.004	Yoke		X	041378
2	610.043	Push Pin		X	339107
3	610.053	Cross Kit		X	044444
4	610.047	Grease Fitting		X	084099
5	610.020	Grooved Yoke		X	041315
6	530.116	Tension Pin		X	10 X 65
7	610.344	Profile Tube		X	046731
8	610.926	Protective Cone		X	365345
9	610.046	Bolt		X	365305
10	610.692	Support Collar		X	359471
11	610.681	Sliding Ring		X	087279
12	610.939	Protective Cone		X	184056
13	610.678	Sliding Ring		X	184023
14	610.345	Profile Tube		X	197658
15	610.088	Grooved Yoke		X	184006
16	610.123	Cross Kit		X	184086
17	610.124	Grease Fitting		X	184022
18	610.086	Grease Fitting		X	020671
19	610.129	Double Yoke		X	184017
20	612.149	Yoke		X	184003
21	610.566	Stop Chain		X	044321
22	610.966	Guard Section		X	368684
23	610.994	Guard Section		X	199934
24	612.082	PTO Shaft Half		X	197248
25	612.081	PTO Shaft Half		X	197249

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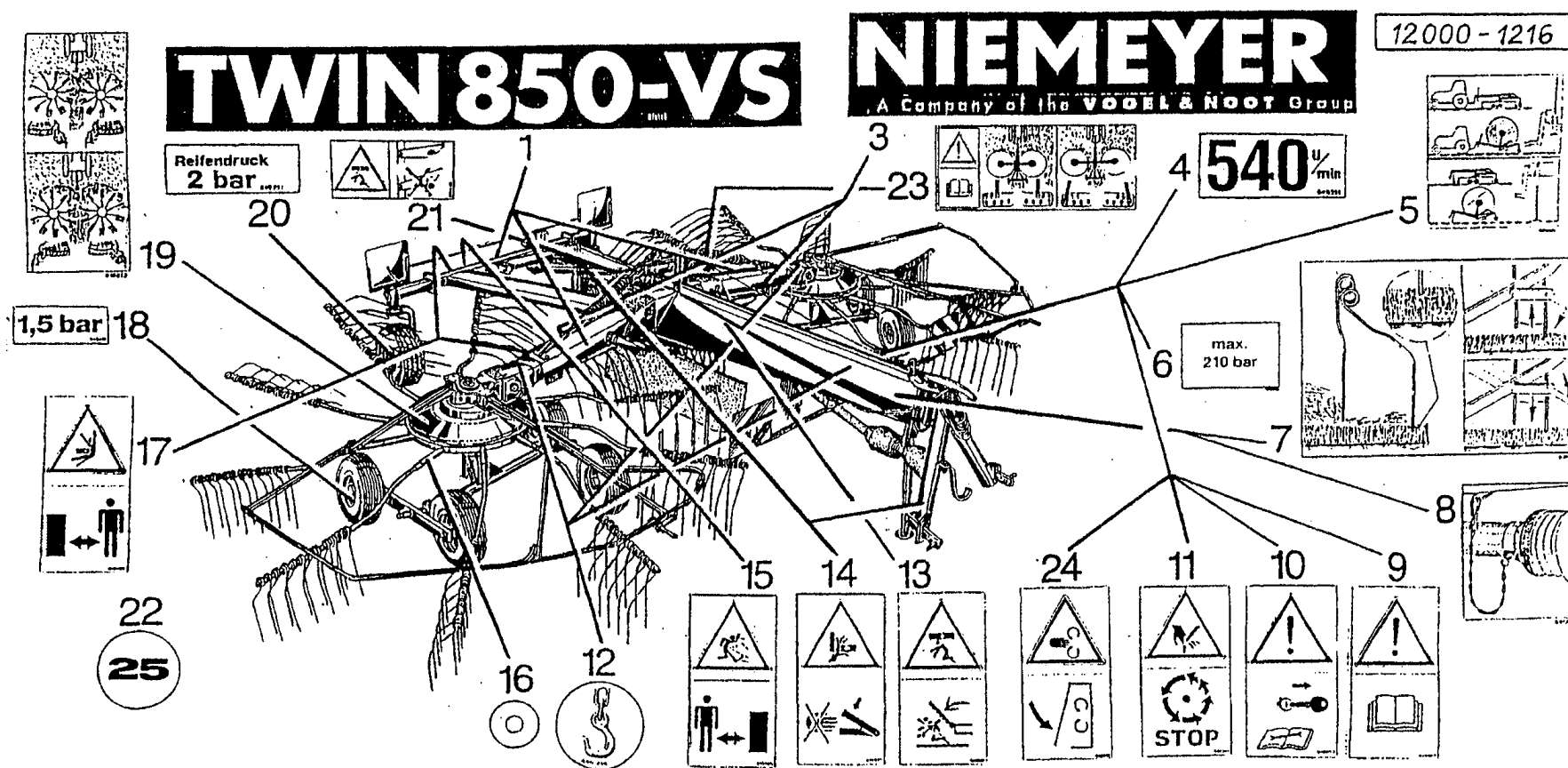


80° PTO Shaft - 612.170

80° PTO Shaft - 612.170

Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	610001	Yoke		X	
2	610.043	Push Pin		X	339107
3	610.053	Cross Kit		X	044444
4	610.047	Grease Fitting		X	084099
5	610.020	Grooved Yoke		X	041315
6	530.116	Tension Pin		X	10 X 65
7	612.193	Profile Tube		X	057745
8	610.926	Protective Cone		X	365345
9	610.046	Bolt		X	365305
10	610.692	Support Collar		X	359471
11	610.681	Sliding Ring		X	087279
12	610.944	Protective Cone		X	172750
13	612.194	Profile Tube		X	314496
14	612.187	Grooved Yoke		X	366861
15	612.188	Cross Kit		X	382701
16	610.064	Disc		X	365545
17	612.189	Double Yoke		X	345517
18	610.074	Grease Fitting		X	020672
19	612.186	Yoke		X	366838
22	610.697	Sliding Ring		X	365717
23	612.190	Protective Cone		X	365715
24	610.567	Stop Chain		X	382078
25	610.566	Stop Chain		X	044321
26	610.966	Guard Section		X	368684
27	610.997	Guard Section		X	180230
28	612.191	PTO Shaft Half		X	(612170)
29	612.192	PTO Shaft Half		X	(612170)

PTO Shaft - 612.027					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	610.004	Yoke		X	041378
1a	610.094	Over-running Clutch		X	366750
2	610.043	Push Pin		X	339107
3	610.053	Cross Kit		X	044444
4	610.047	Grease Fitting		X	084099
5	610.020	Grooved Yoke		X	041315
6	530.116	Tension Pin		X	10 X 65
7	610.249	Profile Tube		X	346724
8	610.735	Protective Cone		X	365346
9	610.046	Bolt		X	365305
10	610.681	Sliding Ring		X	087279
11	610.566	Stop Chain		X	044321
12	610.268	Profile Tube		X	047980
13	610.027	Grooved Yoke		X	041318
14	610.028	Coupling		X	327859
15	612.038	PTO Shaft Half		X	110260
16	610.954	Guard Section		X	368368
17	612.037	PTO Shaft Half		X	110259
KRONE Hay & Forage Technology 51 Niemeyer Twin 850-VS Parts Manual					



Decals

Decals					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	646.559	Decal		X	
3	646.850	Decal		X	
4	646.358	Decal		X	
5	646.885	Decal		X	
6	646.883	Decal		X	
7	646.844	Decal		X	
8	646.882	Decal		X	
9	646.407	Decal		X	
10	646.413	Decal		X	
11	646.411	Decal		X	
12	646.246	Decal		X	
13	646.840	Decal		X	
14	646.415	Decal		X	
15	646.405	Decal		X	
16	646.231	Decal		X	
17	646.409	Decal		X	
18	646.498	Decal		X	
19	646.872	Decal		X	
20	646.251	Decal		X	
21	646.428	Decal		X	
22	646.846	Decal		X	
23	646.886	Decal		X	
24	646.838	Decal		X	

Decals					
Item	Part Number	Description	Serial # Ranges	TWIN 850- VS	Notes
1	646.002	Decal		X	
2	646.008	Decal		X	
3	646.013	Decal		X	
4	646.004	Decal		X	
5	646.001	Decal		X	
6	646.010	Decal		X	
7	646.240	Decal		X	
KRONE Hay & Forage Technology 55 Niemeyer Twin 850-VS Parts Manual					