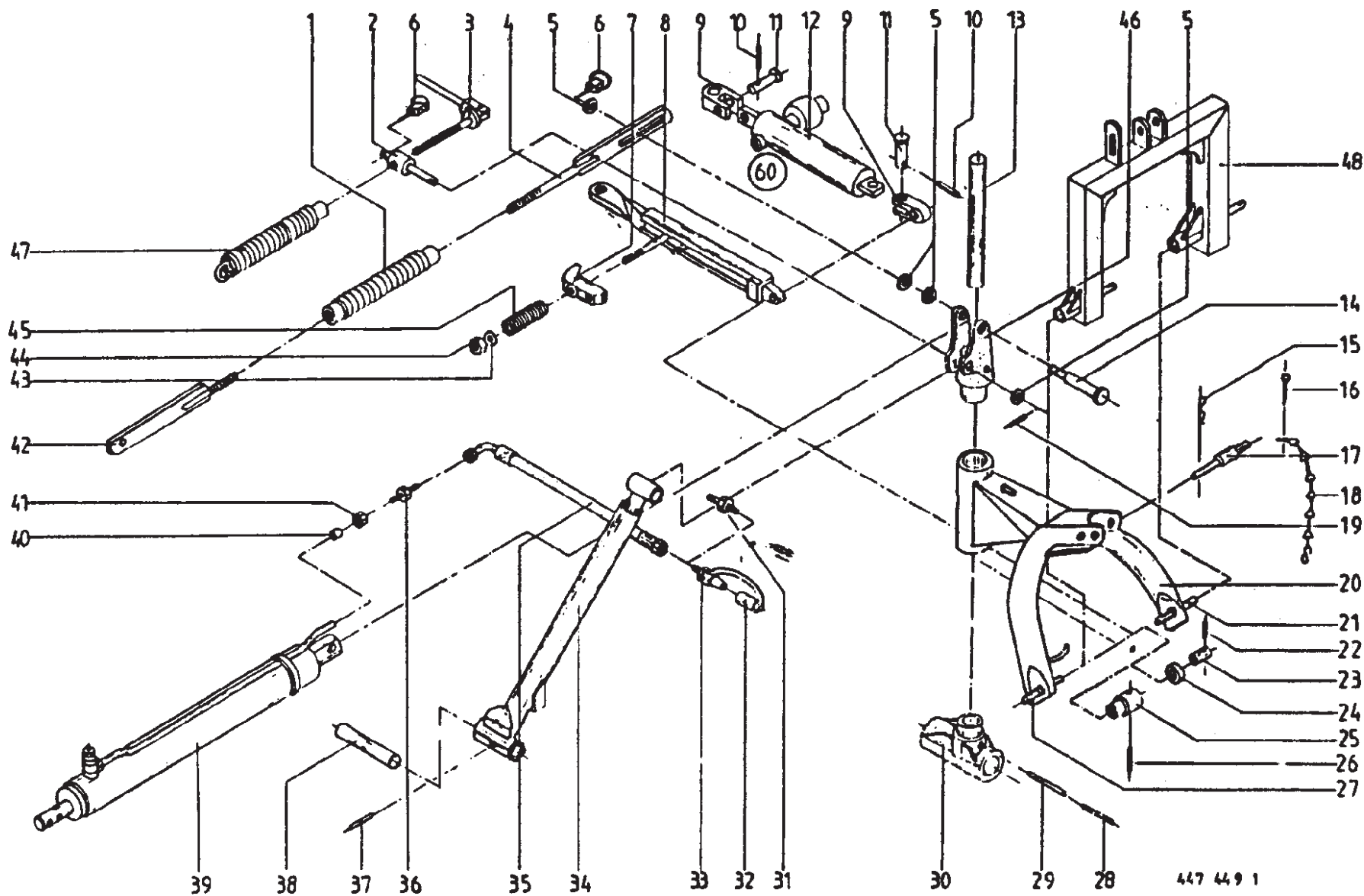


Table Of Contents

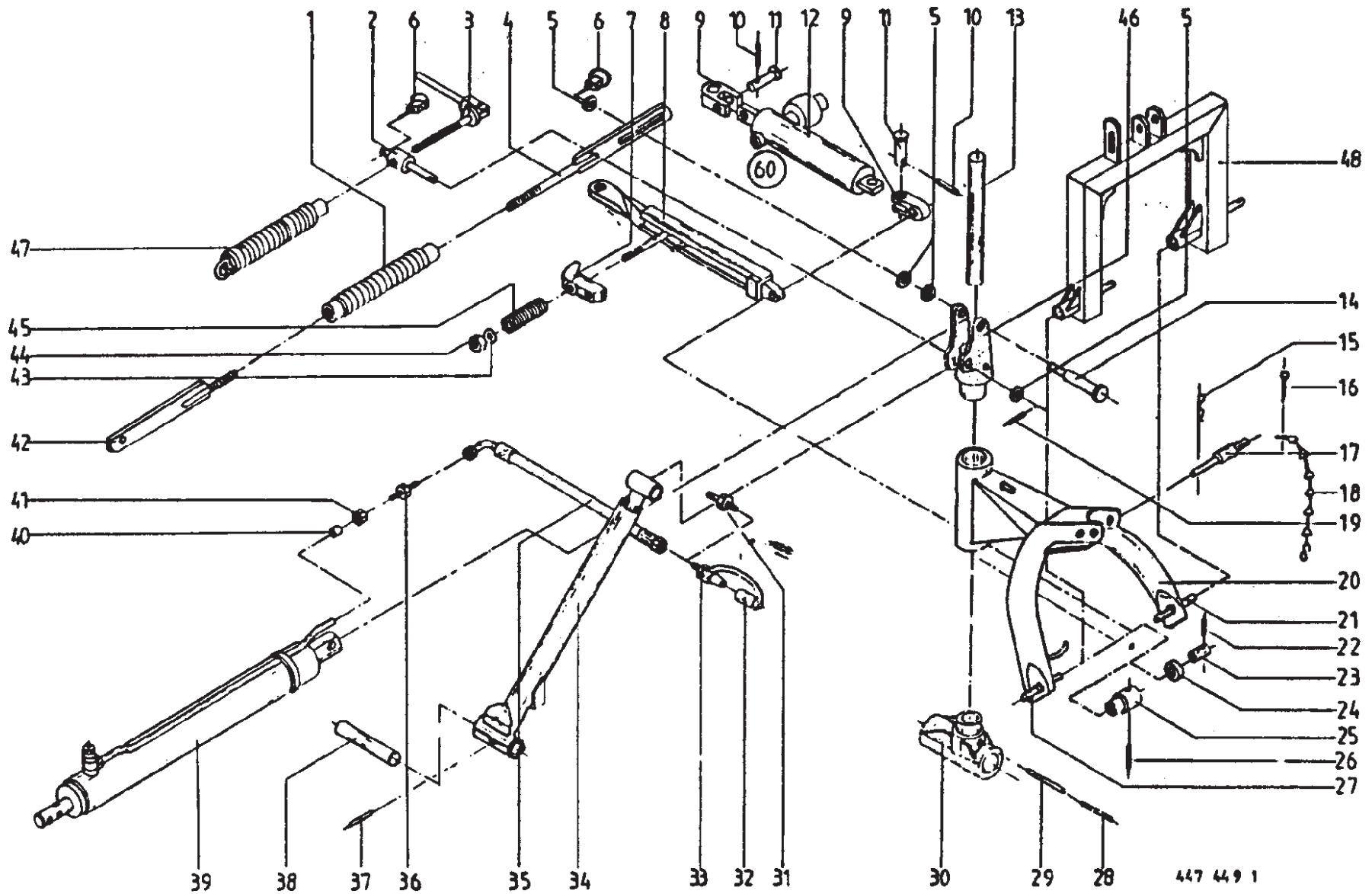
Headstock & Hydraulic Cylinder.....	2
Headstock & Hydraulic Cylinder.....	4
Carrier Beam	6
Main Gearbox	8
Main Gearbox	10
Cutterbar	12
Cutterbar	14
High Cut Skids	16
Safety Frames.....	18
Swath Boards	20
V-Belt Guards	22
PTO Shaft	24



Headstock & Hydraulic Cylinder

Headstock & Hydraulic Cylinder

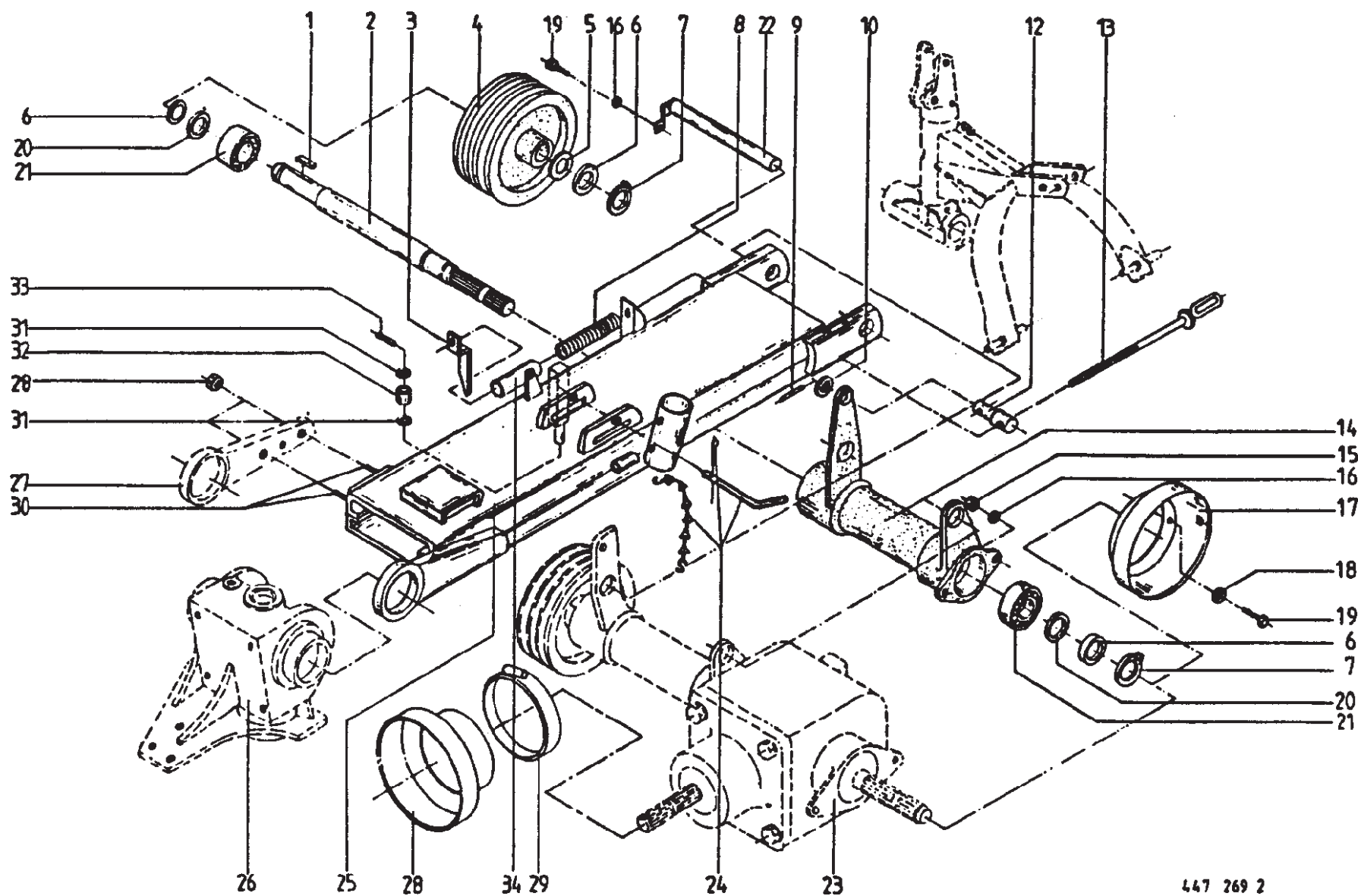
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	145.155.2	Tension Spring				X	X	10 X 51 X 600
2	145.266.1	Pin		X	X	X	X	35 X 172
3	143.158.3	Spindle w/Handle		X	X			
4	145.643.2	Adjusting Rod				X	X	35 X 172
5	910.512.2	Washer		X	X	X	X	B 21
6	917.006.0	Lynch Pin		X	X	X	X	6 X 42
7	139.054.0	Ratchet		X	X	X	X	35 X 172
8	145.405.3	Breakaway Bar Complete		X	X	X	X	Includes Items 7, 43-45
9		Not used on these Models						
10		Not used on these Models						
11		Not used on these Models						
12		Not used on these Models						
13	144.553.1	Shaft		X	X	X	X	50 X 380
14	145.267.2	Pin		X	X	X	X	
15	917.104.0	Spring Clip		X	X	X	X	4
16	912.287.1	Cotter Pin		X	X	X	X	5 X 32
17	144.141.2	Top Link Pin		X	X	X	X	Cat. I & II
18	922.650.0	Chain		X	X	X	X	1.8 X 14 Links
19	912.673.0	Roll Pin		X	X	X	X	8 X 36
20	145.167.1	Three Point Headstock		X	X	X	X	
21	144.802.2	Lower Link Pin		X	X	X	X	35 X 193
22	912.744.0	Tension Pin		X	X	X	X	12 X 40
23	145.108.1	Spacer		X	X	X	X	
24	145.107.2	Spacer Ring		X	X	X	X	
25		Not used on these Models						
26		Not used on these Models						
27	145.098.1	Lower Link Pin		X	X	X	X	Cat. I & II
28	912.681.1	Roll Pin		X	X	X	X	8 X 75
29	912.780.1	Roll Pin		X	X	X	X	13 X 75
30	144.555.3	Pivot Base		X	X	X	X	
31	921.200.0	Hydraulic Adapter		X	X	X	X	L 12
32	921.171.0	Dust Cap		X	X	X	X	
33	921.145.0	Hydraulic Coupling		X	X	X	X	
34	145.830.0	Slide Bar Complete		X	X	X	X	
35	920.989.0	Hydraulic Hose		X	X	X	X	2000mm Long
36	921.054.1	Hydraulic Adapter		X	X	X	X	L 12
37	912.641.0	Roll Pin		X	X	X	X	6 X 30
38	145.828.0	Pin		X	X	X	X	



Headstock & Hydraulic Cylinder

Headstock & Hydraulic Cylinder

Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
39	145.924.0	Hydraulic Cylinder		X	X	X		
	921.407.1	Seal Kit		X	X	X		
	145.925.0	Hydraulic Cylinder					X	
	921.424.1	Seal Kit					X	
40	921.046.1	Cutting Ring		X	X	X	X	L 12
41	921.206.0	Union Nut		X	X	X	X	AL 12
42	145.641.2	Adjuster				X	X	
43	910.649.0	Washer		X	X	X	X	21 X 50 X 8
44	908.721.0	Hex Nut		X	X	X	X	NM 20
45	139.178.0	Pressure Spring		X	X	X	X	
46	144.550.3	Top Piece		X	X	X	X	
47	144.450.1	Tension Spring		X	X			
48	145.597.2	Headstock		X	X	X	X	
60		Not used on these Models						

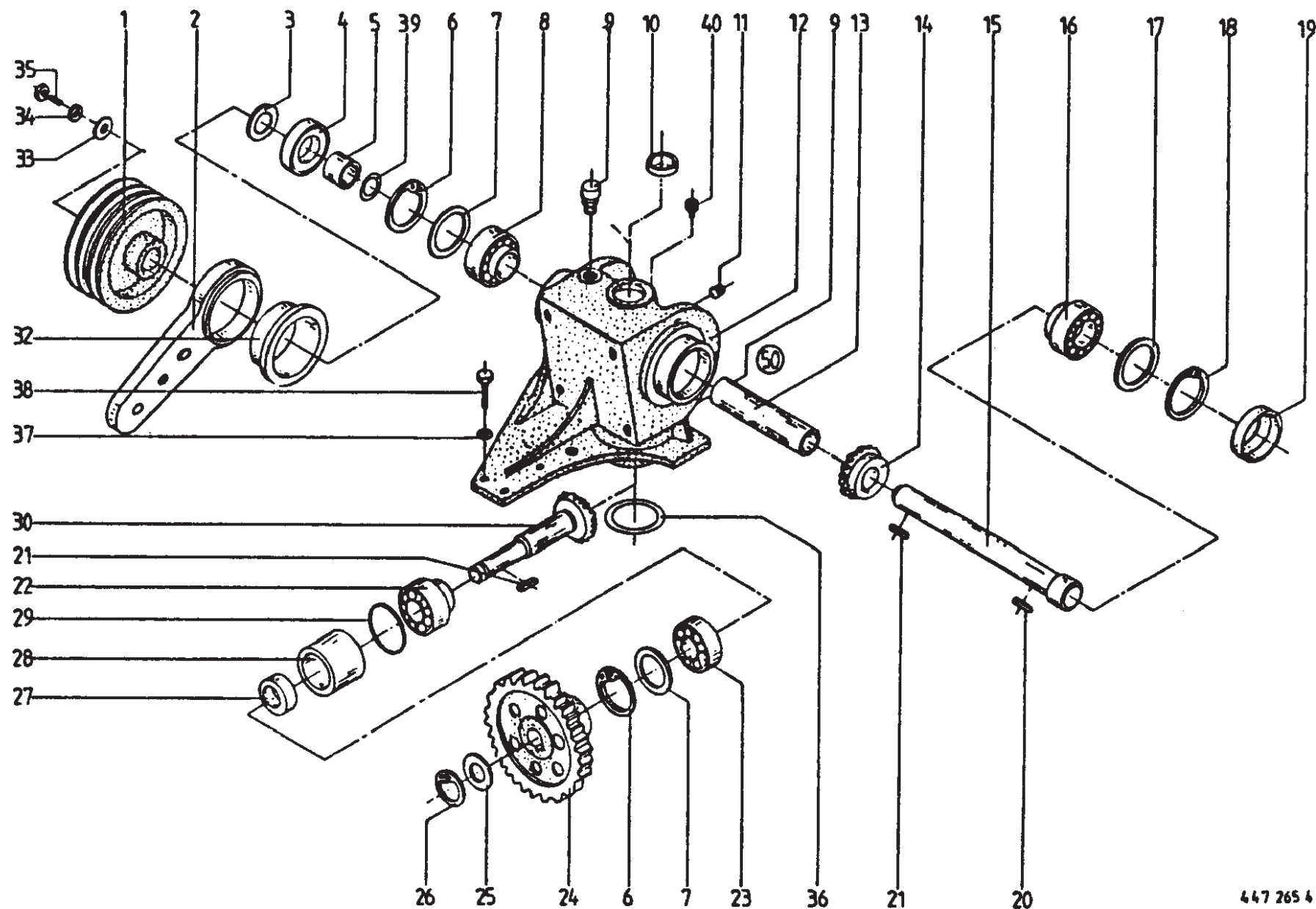


447 269 2

Carrier Beam

Carrier Beam

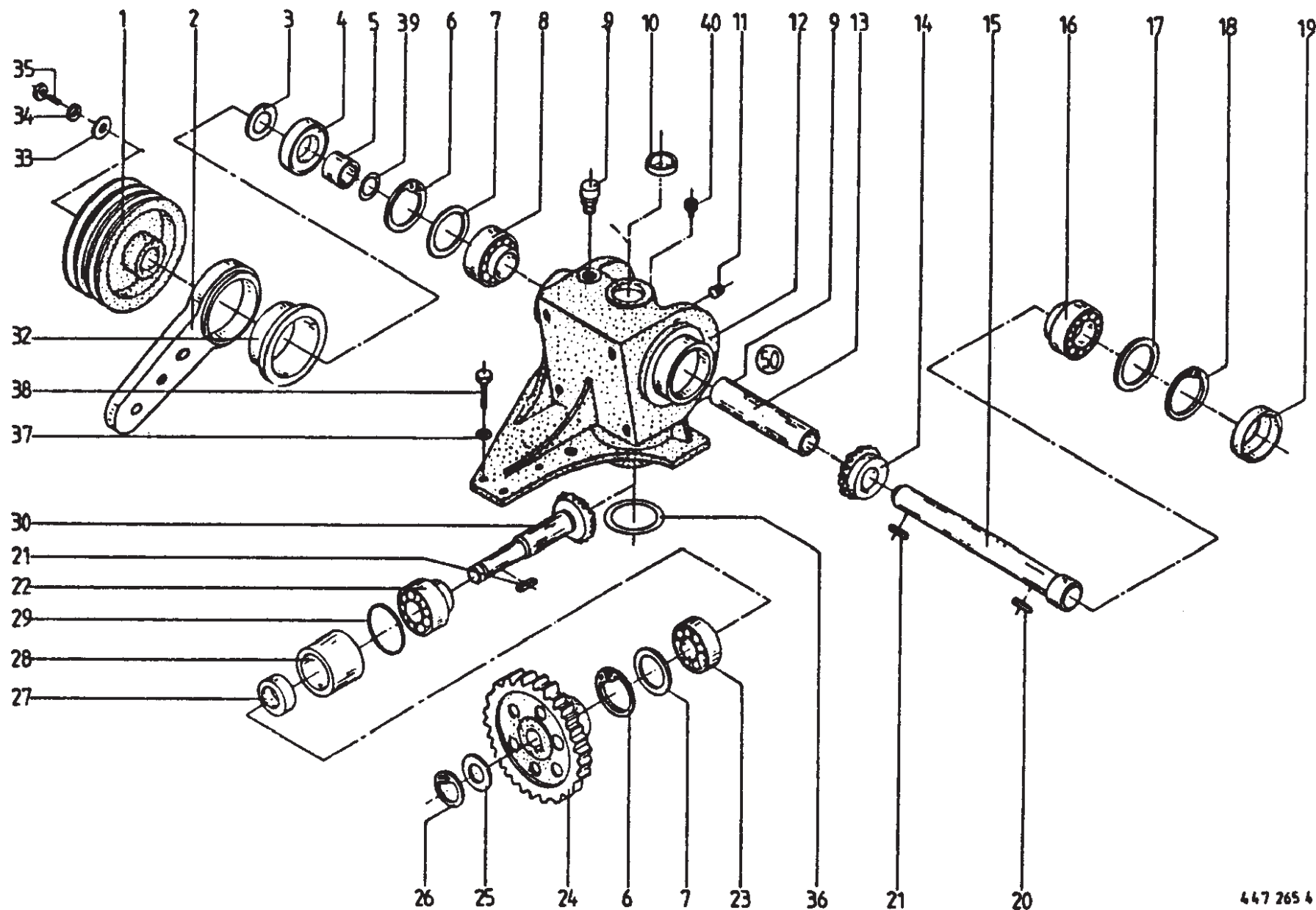
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	915.123.0	Flat Key		X	X	X	X	B 10 X 8 X 40
2	144.537.0	Shaft		X	X	X	X	42 X 377
3	145.356.1	Strap w/Tapped Hole		X	X	X	X	
4	143.523.1	V-Belt Pulley		X	X			DW 268 - 3 Belt
	151.329.2	V-Belt Pulley				X	X	DW 251 - 4 Belt
5	911.132.0	Shim		X	X	X	X	35 X 45 X .3
6	910.727.0	Washer		X	X	X	X	S 35 X 45
7	911.541.0	Circlip		X	X	X	X	A 35 X 1.5
8	146.620.0	Pressure Spring		X	X	X	X	
9	912.670.0	Roll Pin		X	X	X	X	8 X 40
10	910.512.2	Washer		X	X	X	X	B 21
12	145.258.0	Pin		X	X	X	X	35 X 62
13	145.256.1	Adjusting Screw		X	X	X	X	
14	145.294.0	V-Belt Pulley Bearing		X	X	X	X	
15	908.212.0	Hex Nut		X	X	X	X	M 10
16	910.111.1	Spring Washer		X	X	X	X	B 10
17	270.193.2	Protecting Cup		X	X	X	X	
18	910.353.0	Washer		X	X	X	X	B 11
19	900.636.0	Hex Head Bolt		X	X	X	X	M 10 X 25
20	911.132.0	Shim		X	X	X	X	35 X 45 X .3
	911.133.0	Shim		X	X	X	X	35 X 45 X .5
	911.134.0	Shim		X	X	X	X	35 X 45 X 1
21	930.537.0	Bearing		X	X	X	X	6207 2RS
22	145.904.0	Axle		X	X	X	X	
23		Conditioner Gearbox						
24	144.588.1	Safety Pin w/Chain Complete		X	X	X	X	
25	145.135.5	Carrier Beam		X	X	X	X	
26	145.562.0	Main Gearbox Complete		X	X	X	X	
27	145.274.3	Rear Hinge Plate		X	X	X	X	
28	144.891.2	Guard		X	X	X	X	
29	924.007.0	Clamp		X	X	X	X	
30	910.250.0	Wheel Pin		X	X	X	X	M 18 X 1.5 X 57
31	910.865.0	Shim		X	X	X	X	30 X 42 X 2
32	145.389.0	Spacer		X	X	X	X	
33	912.714.0	Tension Pin		X	X	X	X	10 X 40 1481
34	145.917.0	Spring Support		X	X			
	145.918.0	Spring Support				X	X	



Main Gearbox

Main Gearbox

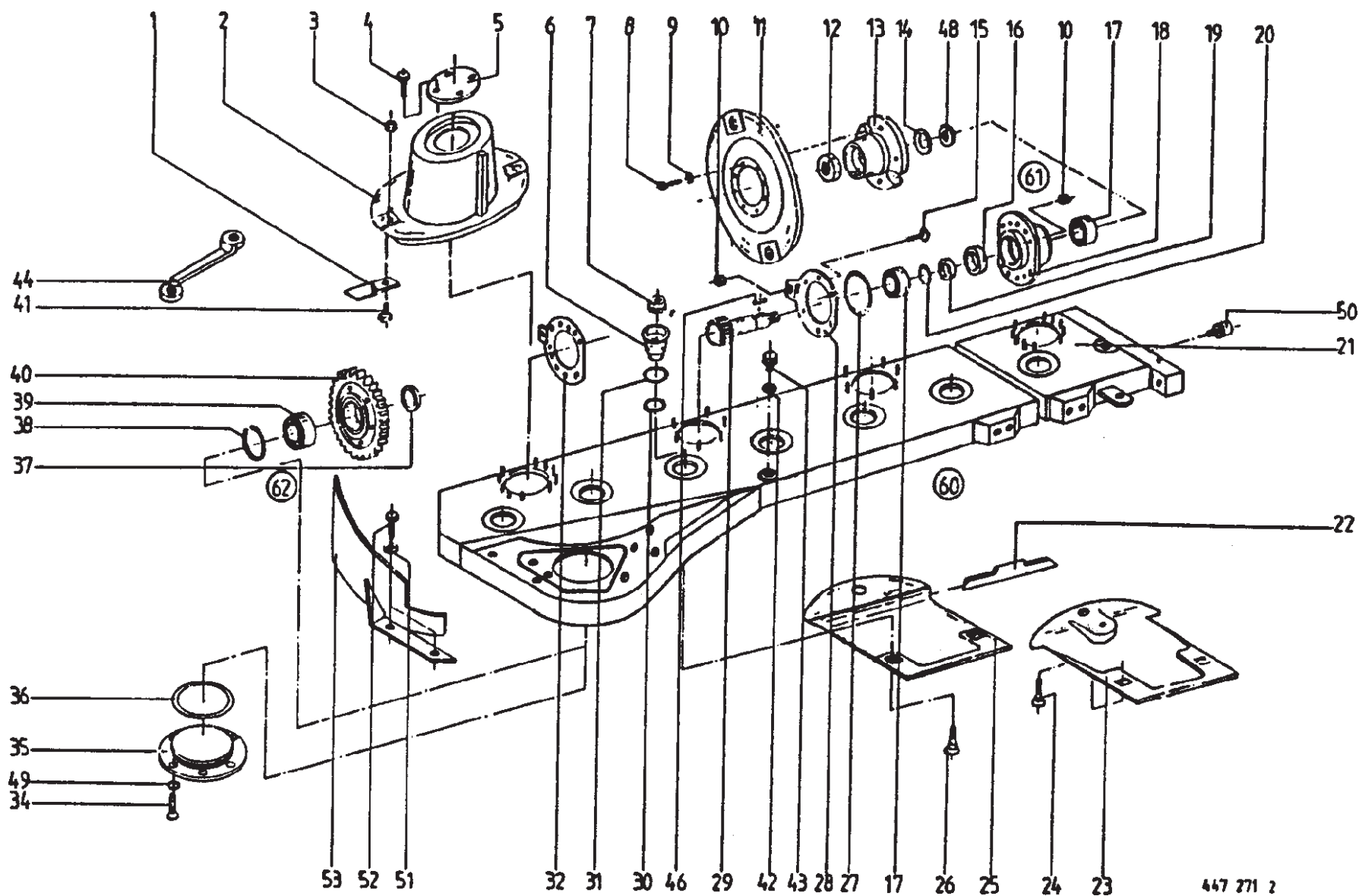
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	144.514.0	V-Belt Pulley		X	X			3 Belt
	151.211.3	V-Belt Pulley				X	X	4 Belt
2	145.274.3	Rear Hinge Plate		X	X	X	X	
3	911.136.1	Shim		X	X	X	X	35 X 45 X 2.0 a3g
4	936.300.0	Radial Seal		X	X	X	X	B2 50 X 50 X 10
5	144.567.1	Spacer Bushing		X	X	X	X	50 X 23.5
6	911.673.0	Circlip		X	X	X	X	J 80 X 2.5
7	910.960.0	Shim		X	X	X	X	63 X 80 X .1
	910.962.0	Shim		X	X	X	X	63 X 80 X .3
	910.963.0	Shim		X	X	X	X	63 X 80 X .5
	910.964.0	Shim		X	X	X	X	63 X 80 X 1.0
8	932.136.0	Tapered Roller Bearing		X	X	X	X	30307 A
9	919.811.0	Breather		X	X	X	X	M 18 X 1.5
10	925.202.2	Cap		X	X	X	X	62
11	906.040.1	Screw Plug		X	X	X	X	M 18 X 1.5
12	145.097.5	Spring Support		X	X	X	X	
13	145.209.1	Spacer Tube		X	X	X	X	1 1/4" X 92.5
14	145.205.1	Bevel Gear		X	X	X	X	20 Teeth
15	145.207.0	Input Shaft		X	X	X	X	42 X 249
16	932.137.0	Tapered Roller Bearing		X	X	X	X	30308 A
17	910.970.0	Shim		X	X	X	X	70 X 90 X .1
	910.972.0	Shim		X	X	X	X	70 X 90 X .3
	910.973.0	Shim		X	X	X	X	70 X 90 X .5
	910.974.0	Shim		X	X	X	X	70 X 90 X 1.0
18	911.680.0	Protective Ring		X	X	X	X	90 X 3.0
19	925.200.0	Core Plug		X	X	X	X	
20	915.105.0	Flat Key		X	X	X	X	10 X 8 X 25
21	915.123.0	Flat Key		X	X	X	X	B 10 X 8 X 40
22	932.153.0	Tapered Roller Bearing		X	X	X	X	32208 A
23	930.567.0	Grooved Ball Bearing		X	X	X	X	6307 2RS
24	144.339.3	Spur Gear		X	X	X	X	59 Teeth
25	911.132.0	Shim		X	X	X	X	35 X 45 X .3
	911.133.0	Shim		X	X	X	X	35 X 45 X .5
26	911.541.0	Circlip		X	X	X	X	A 35 X 1.5
27	936.352.1	Radial Seal		X	X	X	X	40 X 65 X 10
28	145.208.0	Spacer Bushing		X	X	X	X	85 X 36
29	937.516.1	O-Ring		X	X	X	X	78 X 2
30	145.206.2	Shaft		X	X	X	X	



Main Gearbox

Main Gearbox

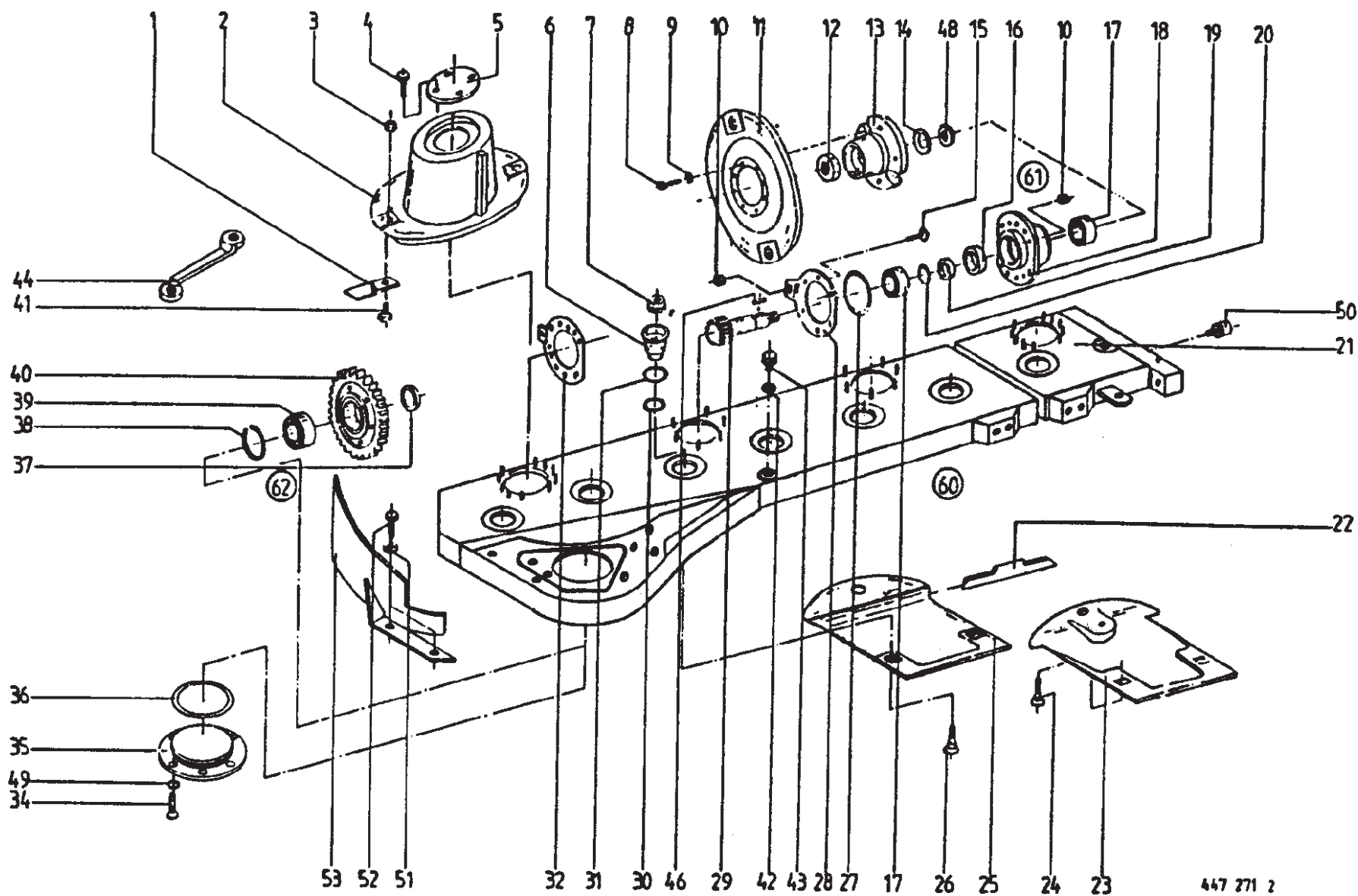
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
32	145.134.1	Collar Gear		X	X	X	X	
33	910.639.1	Washer		X	X	X	X	11 X 48 X 5
34	910.111.1	Spring Washer		X	X	X	X	B 10
35	900.636.0	Hex Head Bolt		X	X	X	X	M 10 X 25
36	937.510.0	O-Ring		X	X	X	X	196.45 X 3.53
37	910.014.0	Spring Washer		X	X	X	X	B 16
38	900.674.0	Hex Head Bolt		X	X	X	X	M 16 X 35
39	937.525.0	O-Ring		X	X	X	X	30 X 2
40	906.039.0	Magnetic Plug		X	X	X	X	
50	145.562.1	Main Gearbox Complete		X	X	X	X	Excludes Items 1, 2, 21, 24-26, 32



447 771 2

Cutterbar

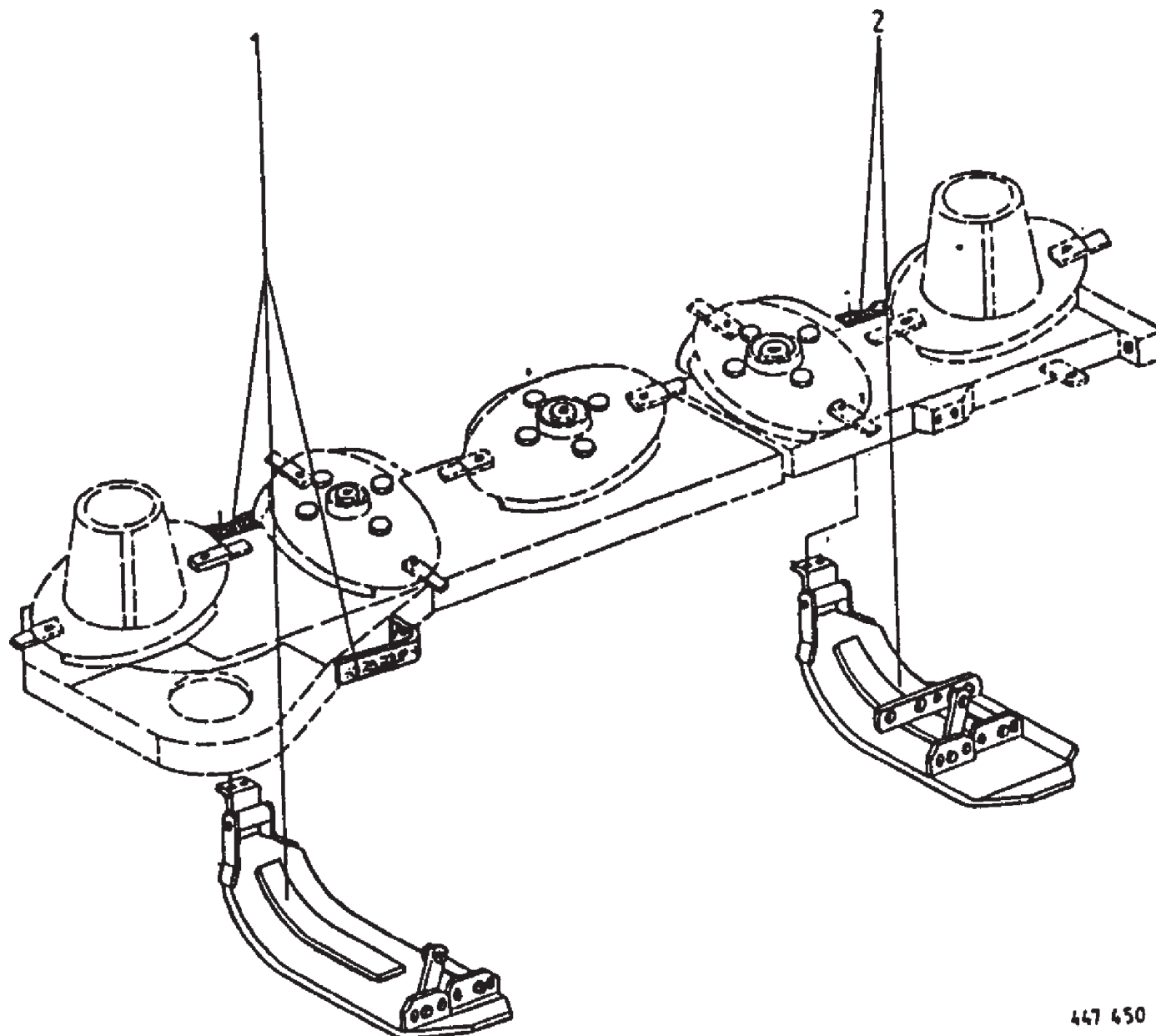
Cutterbar								
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	146.691.1	Blade R/H		X	X	X	X	M 12 B 6.3 X 13
	146.690.1	Blade L/H		X	X	X	X	
2	144.947.1	Mower Drum		X	X	X	X	
3	909.602.1	Lock Nut		X	X	X	X	
4	906.948.0	Self-Tapping Screw		X	X	X	X	
5	144.943.2	Mower Drum Cover		X	X	X	X	M 14 X 1.5 M 10 X 20 B 10
6	145.095.3	Clamping Piece		X	X	X	X	
7	909.605.0	Lock Nut		X	X	X	X	
8	900.634.0	Hex Head Bolt		X	X	X	X	
9	910.111.1	Spring Washer		X	X	X	X	
10	908.758.0	Hex Nut		X	X	X	X	NM 10
11	144.059.4	Mower Disc		X	X	X	X	M 27 X 1.5 30.5 X 60 X 1
12	908.536.0	Lock Nut		X	X	X	X	
13	144.138.4	Disc Hub		X	X	X	X	
14	909.935.0	Cup Spring		X	X	X	X	
15	904.045.1	Countersunk Screw		X	X	X	X	M 10 X 30 40 X 55 X 7 6260 2RS
	904.046.0	Countersunk Screw		X	X	X	X	
16	936.150.2	Radial Seal		X	X	X	X	
17	930.536.1	Grooved Ball Bearing		X	X	X	X	
18	144.495.5	Bearing Housing		X	X	X	X	
19	144.140.3	Spacer Ring		X	X	X	X	45 X 9
20	937.525.0	O-Ring		X	X	X	X	30 X 2
21	145.119.7	Cutterbar Shell		X				14 X 1.5 X 46
	145.120.8	Cutterbar Shell			X			
	145.121.8	Cutterbar Shell				X		
	145.122.7	Cutterbar Shell					X	
22	144.346.2	Stop Bar		X	X	X	X	M 14 X 1.5 X 41 78.5 X 6 6 Hole 16 Teeth 28 X 3
23	144.935.2	Wear Skid		X	X	X	X	
24	144.946.2	Round Head Screw		X	X	X	X	
25	144.938.3	Skid		X	X	X	X	
26	144.937.2	Round Head Screw		X	X	X	X	45 X 4 10 Hole M 10 X 20
27	937.553.0	O-Ring		X	X	X	X	
28	144.325.2	Skid Holder		X	X	X	X	
29	144.139.7	Pinion Shaft		X	X	X	X	
30	937.523.1	O-Ring		X	X	X	X	
31	937.511.0	O-Ring		X	X	X	X	
32	145.483.0	Skid Holder		X	X	X	X	
34	904.044.0	Countersunk Screw		X	X	X	X	



447 771 2

Cutterbar

Cutterbar								
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
35	145.635.1	Cover		X	X	X	X	196.45 X 3.53 54 X 8 X 4.5 6208 N
36	937.510.0	O-Ring		X	X	X	X	
37	144.238.4	Washer		X	X	X	X	
38	144.236.2	Retaining Ring		X	X	X	X	
39	930.900.0	Bearing		X	X	X	X	
40	144.082.4	Spur Gear	331099 & Prior 331100 & Later	X	X	X	X	59 Teeth - Thin Gear
	139.171.0	Spur Gear		X	X	X	X	59 Teeth - Thick Gear
41	141.053.4	Blade Bolt		X	X	X	X	M 12 X 24
42	937.721.0	Sealing Ring		X	X	X	X	16 X 22 X 1.5
43	906.007.0	Screw Plug		X	X	X	X	M 16 X 1.5
44	925.303.1	Wrench		X	X	X	X	SW 16
46	915.105.0	Flat Key		X	X	X	X	10 X 8 X 25
48	910.863.0	Shim		X	X	X	X	30 X 42 X .5
49	937.004.0	O-Ring		X	X	X	X	10.0 X 1.25
50	919.811.0	Breather		X	X	X	X	M 18 X 1.5
51	145.565.0 145.566.0	Not used on these Models		X	X			
52		Not used on these Models						
53		Not used on these Models						
60		Cutterbar Complete						
		Cutterbar Complete			X			
	145.567.0	Cutterbar Complete	331099 & Prior 331100 & Later	X	X	X	X	59 Teeth - Thin Gear 59 Teeth - Thick Gear
	145.568.0	Cutterbar Complete						
61	144.533.0	Bearing Housing Complete				X		
62	144.237.3	Spur Gear Complete w/Bearing				X		
	139.190.0	Spur Gear Complete w/Bearing				X		

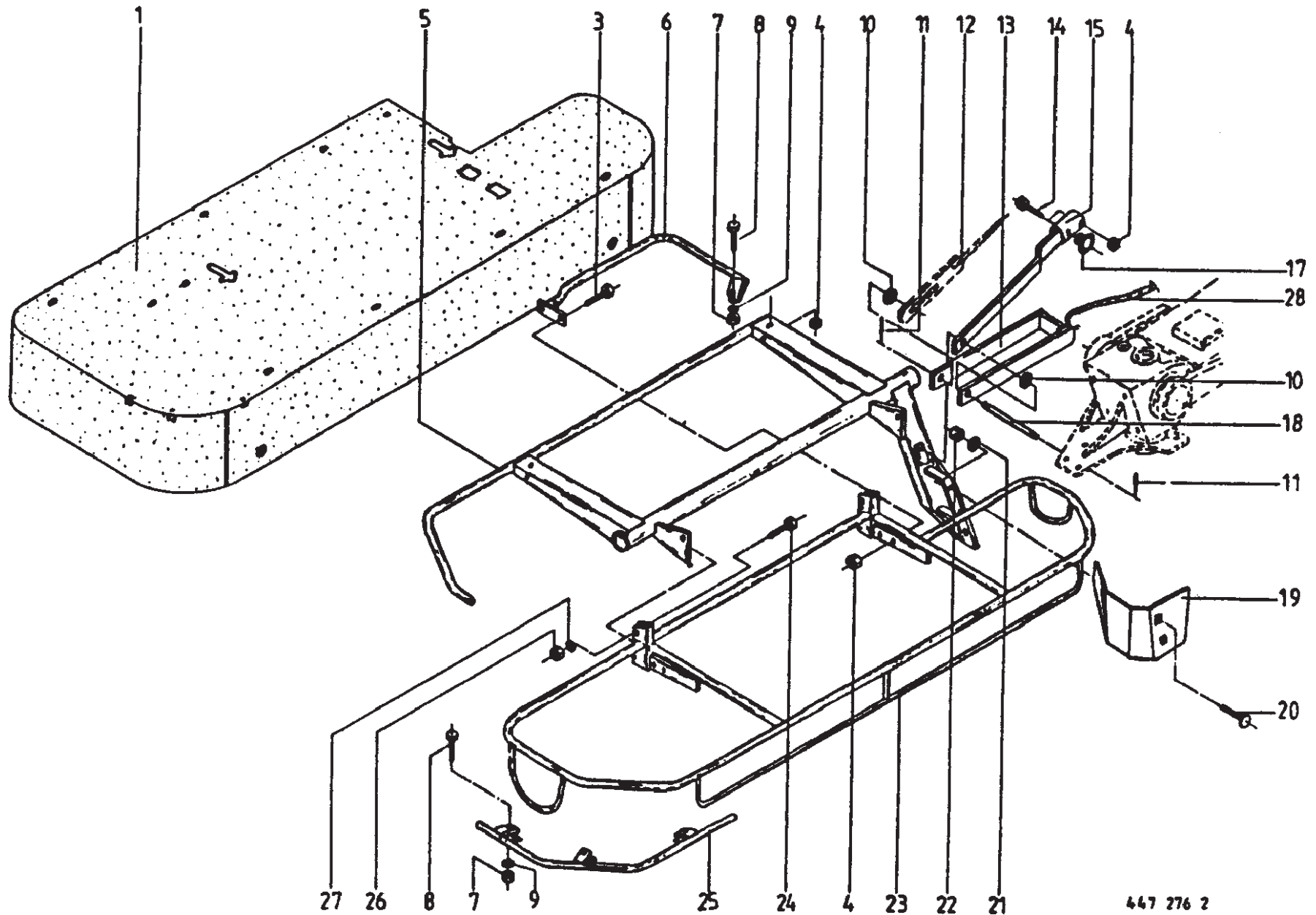


447 450 0

High Cut Skids

High Cut Skids

Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	145.801.1	High Cut Skid L/H Complete		X	X	X	X	
2	145.802.1	High Cut Skid R/H Complete		X	X	X	X	

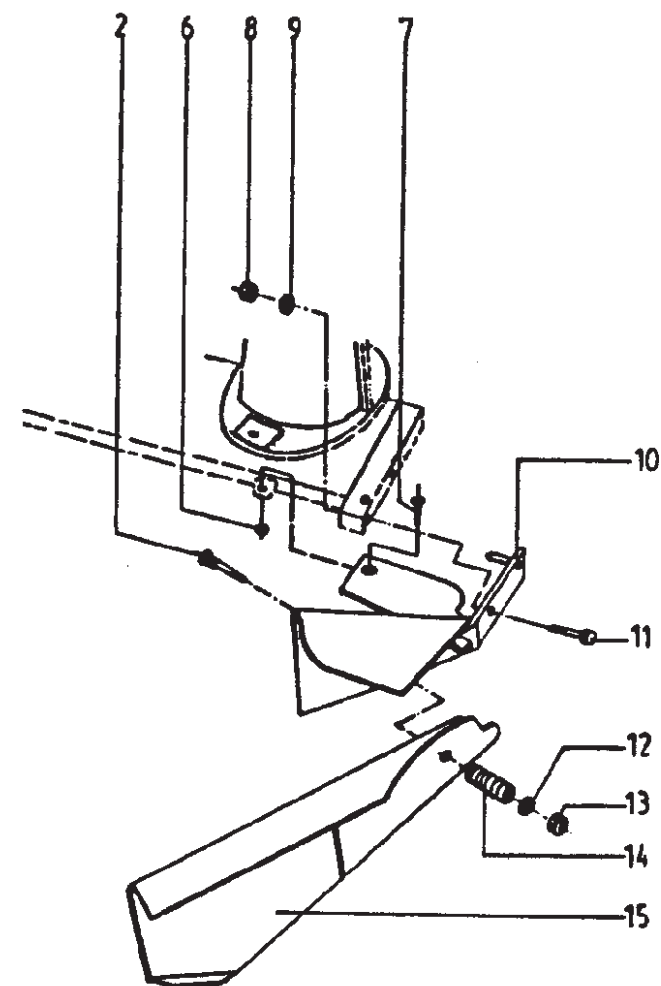
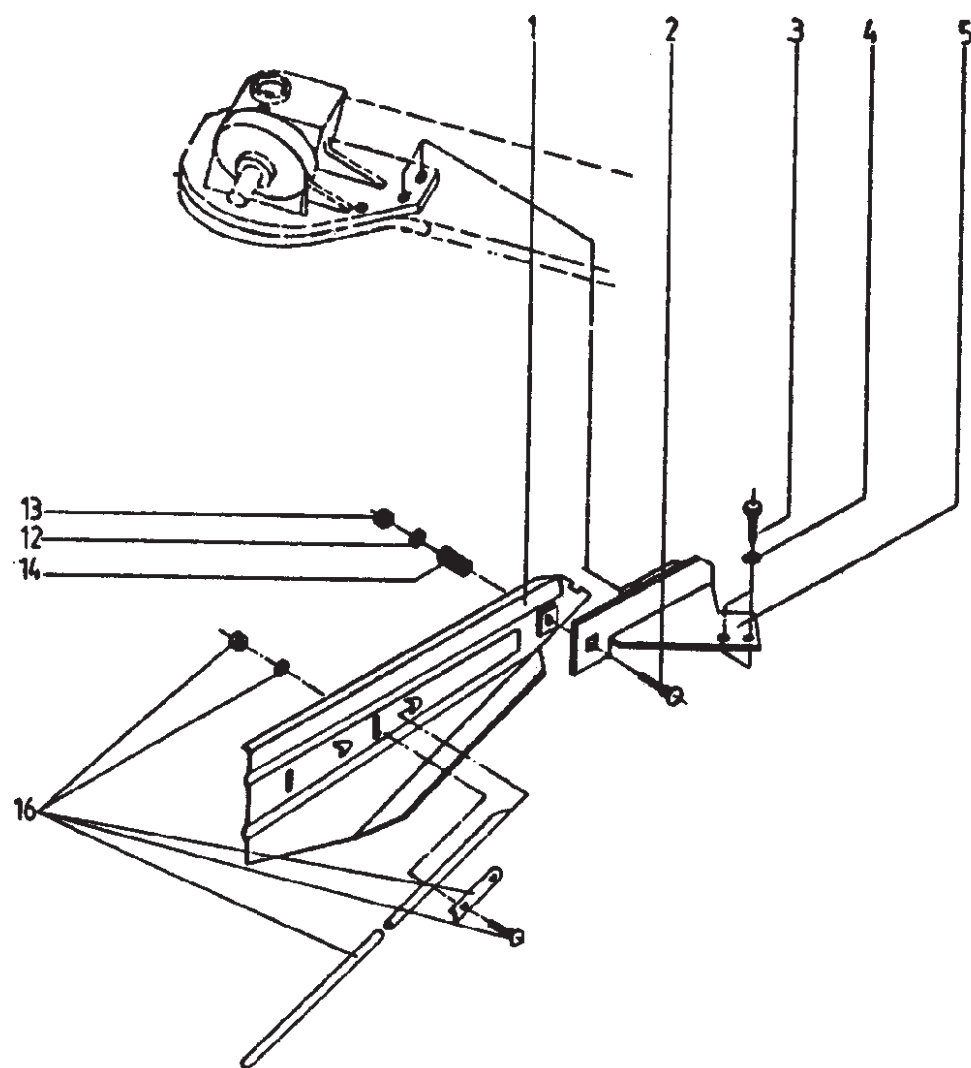


447 276 2

Safety Frames

Safety Frames

Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	145.163.3	Plastic Cloth		X				
	145.164.4	Plastic Cloth			X			
	145.165.4	Plastic Cloth				X		
	145.166.4	Plastic Cloth					X	
3	900.636.0	Hex Head Bolt		X	X	X	X	M 10 X 25
4	908.758.0	Hex Nut		X	X	X	X	NM 10
5	145.275.4	Rear Safety Frame		X				
	145.153.5	Rear Safety Frame			X			
	139.120.0	Rear Safety Frame				X		
	145.276.4	Rear Safety Frame					X	
6	145.325.0	Elbow		X	X	X	X	
7	908.210.0	Hex Nut		X	X	X	X	M 8
8	901.423.0	Hex Head Bolt		X	X	X	X	M 8 X 50
9	910.033.0	Spring Washer		X	X	X	X	B 8
10	910.512.2	Washer		X	X	X	X	B 21
11	912.670.0	Roll Pin		X	X	X	X	8 X 40
12	145.643.2	Adjusting Rod		X	X	X	X	
13	145.260.3	Ratchet		X	X	X	X	
14	901.622.3	Hex Head Bolt		X	X	X	X	M 10 X 70
15	145.263.4	Connecting Link		X	X	X	X	
16	901.421.1	Hex Head Bolt		X	X	X	X	M 8 X 40
17	909.502.0	Annular Nut		X	X	X	X	M 10
18	145.441.1	Pin		X	X	X	X	
19	145.180.2	Pin		X	X	X	X	
20	904.884.0	Round Head Screw		X	X	X	X	M 12 X 35
21	910.035.0	Spring Washer		X	X	X	X	B 12
22	908.215.0	Hex Nut		X	X	X	X	M 12
23	145.308.3	Front Safety Frame		X				
	145.307.3	Front Safety Frame			X			
	145.293.3	Front Safety Frame				X		
	145.630.4	Front Safety Frame					X	
24	900.675.0	Hex Head Bolt		X	X	X	X	M 16 X 40
25	145.323.0	Safety Frame		X	X	X	X	
26	908.716.1	Hex Nut		X	X	X	X	NM 16
27	910.621.0	Washer		X	X	X	X	17.5 X 35 X 2
28	144.415.1	Plastic Cable		X	X	X	X	

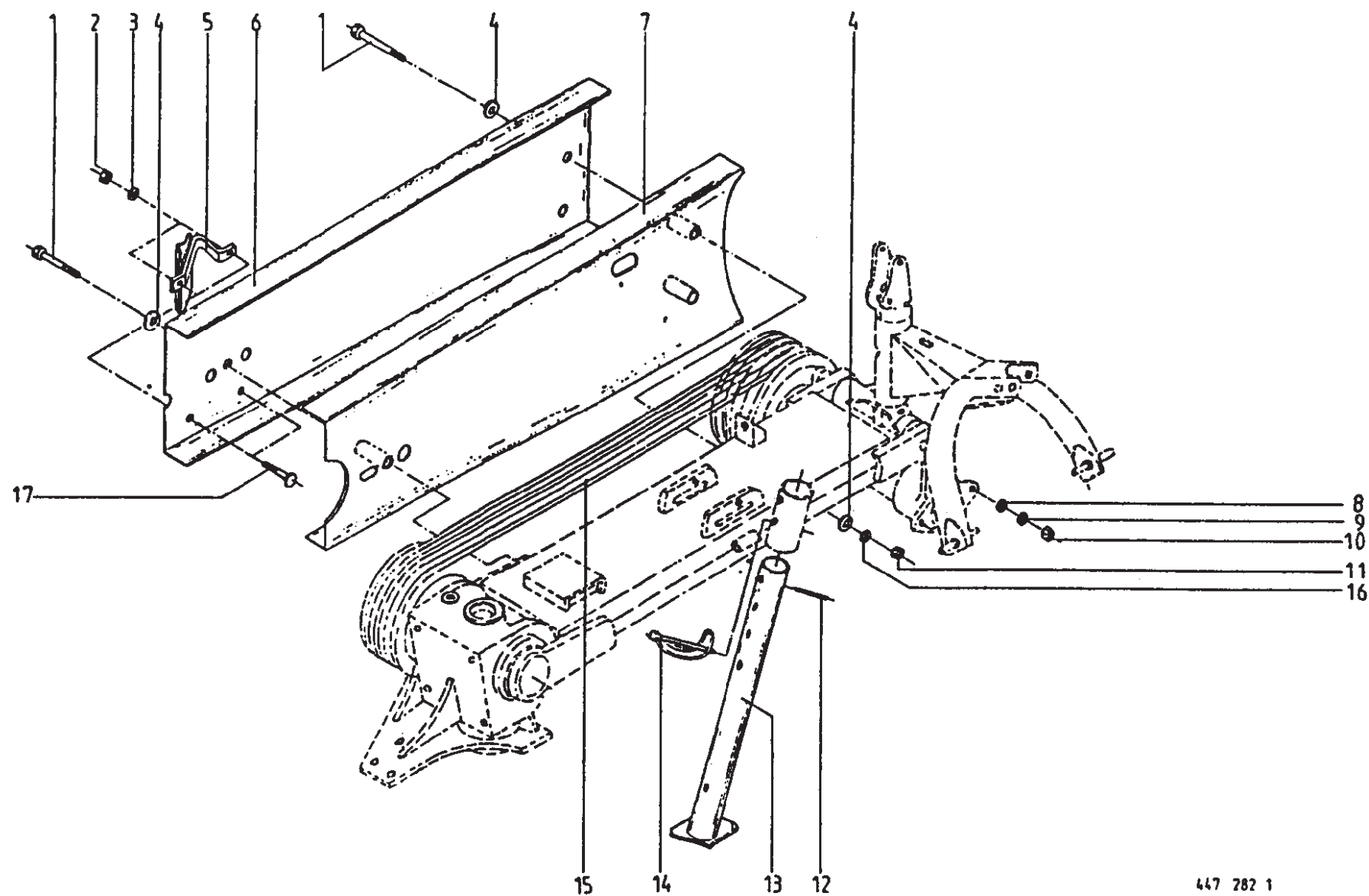


447 516 1

Swath Boards

Swath Boards

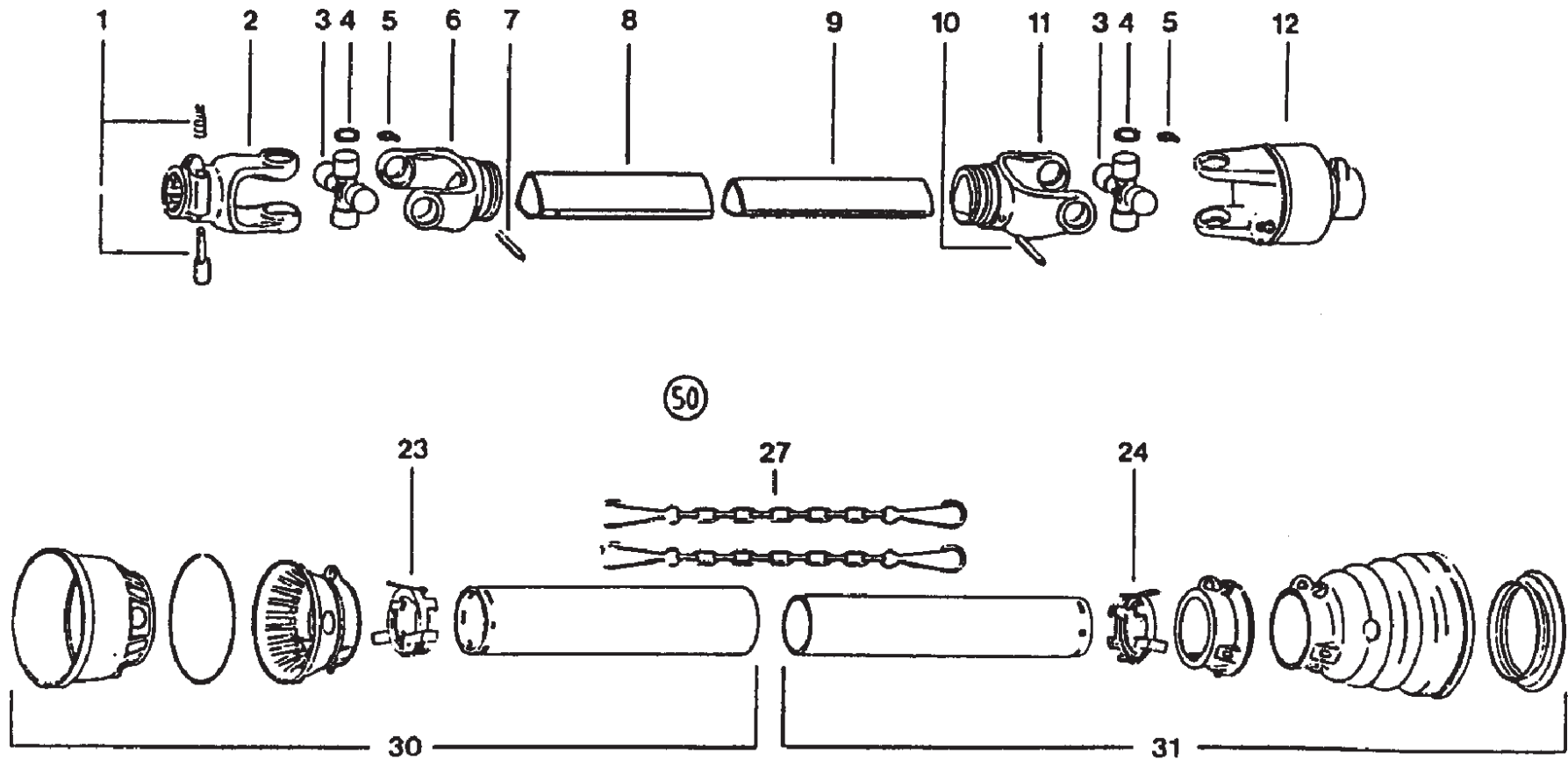
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	144.985.1	Swath Board L/H		X	X	X	X	M 12 X 90 M 16 X 45 B 16
2	904.995.1	Round Head Bolt		X	X	X	X	
3	900.676.0	Hex Head Bolt		X	X	X	X	
4	910.014.0	Spring Washer		X	X	X	X	
5	145.993.0	Swath Board Holder L/H		X	X	X	X	
6	908.758.0	Hex Nut		X	X	X	X	NM 10 M 10 X 30 M 16 B 16
7	904.049.0	Countersunk Screw		X	X	X	X	
8	908.220.0	Hex Nut		X	X	X	X	
9	910.014.0	Spring Washer		X	X	X	X	
10	139.083.0	Support		X	X	X	X	
11	901.486.1	Hex Bolt		X	X	X	X	16 X 85 DIN 931 14 X 24 X 2.5 NM 12
12	910.506.0	Washer		X	X	X	X	
13	908.711.1	Hex Nut		X	X	X	X	
14	015.242.0	Pressure Spring		X	X	X	X	
15	139.080.0	Swath Board R/H		X	X	X	X	
16	938.155.0	Wooden Rod Complete		X	X	X	X	



V-Belt Guards

V-Belt Guards

Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	901.460.0	Hex Head Bolt		X	X			M 12 X 100
	901.462.0	Hex Head Bolt				X	X	M 12 X 120
2	908.210.0	Hex Nut		X	X	X	X	M 8
3	910.033.0	Spring Washer		X	X	X	X	B 8
4	910.506.0	Washer		X	X	X	X	14 X 24 X 2.5
5	145.912.1	Light Support		X	X	X	X	
6	145.175.2	Rear V-Belt Guard		X	X			
	145.379.2	Rear V-Belt Guard				X	X	
7	145.357.1	Front V-Belt Guard		X	X			
	145.358.2	Front V-Belt Guard				X	X	
8	910.353.0	Washer		X	X	X	X	B 11
9	910.111.1	Spring Washer		X	X	X	X	B 10
10	908.212.0	Hex Nut		X	X	X	X	M 10
11	908.215.0	Hex Nut		X	X	X	X	M 12
12	912.672.0	Roll Pin		X	X	X	X	8 X 50
13	145.907.0	Jack Stand		X	X	X	X	
14	917.000.1	Lynch Pin		X	X	X	X	8
15	921.522.1	V-Belt Set		X	X			Set of 3
	921.523.2	V-Belt Set				X	X	Set of 4
16	910.035.0	Spring Washer		X	X	X	X	B 12
17	904.730.0	Round Head Bolt		X	X	X	X	M 8 X 16



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PTO Shaft

PTO Shaft								
Item	Part Number	Description	Serial # Ranges	AM-167	AM-202	AM-242	AM-282	Notes
1	956.111.0	Locking Pin w/Spring		X	X	X	X	
2	956.113.0	Outer Yoke		X	X	X	X	
3	956.426.0	Cross Kit		X	X	X	X	
4	956.430.0	Circlip		X	X	X	X	
5	919.003.0	Grease Fitting		X	X	X	X	
6	956.114.0	Inner Yoke for Female Tube		X	X	X	X	
7	912.678.0	Roll Pin		X	X	X	X	8 X 60
8	956.115.1	Female Tube		X	X	X	X	670mm Long
9	956.116.1	Male Tube		X	X	X	X	670mm Long
10	912.677.0	Roll Pin		X	X	X	X	8 X 55
11	956.117.0	Inner Yoke for Male Tube		X	X	X	X	
12	956.118.0	Overrunning Clutch		X	X	X	X	
23	956.119.0	Ring for Female Tube		X	X	X	X	
24	956.120.0	Ring for Male Tube		X	X	X	X	
27	949.852.0	Chain		X	X	X	X	
30	956.121.1	Female Guard Tube Complete		X	X	X	X	
31	956.223.0	Male Guard Tube Complete		X	X	X	X	
50	956.015.2	PTO Shaft Complete		X	X	X	X	