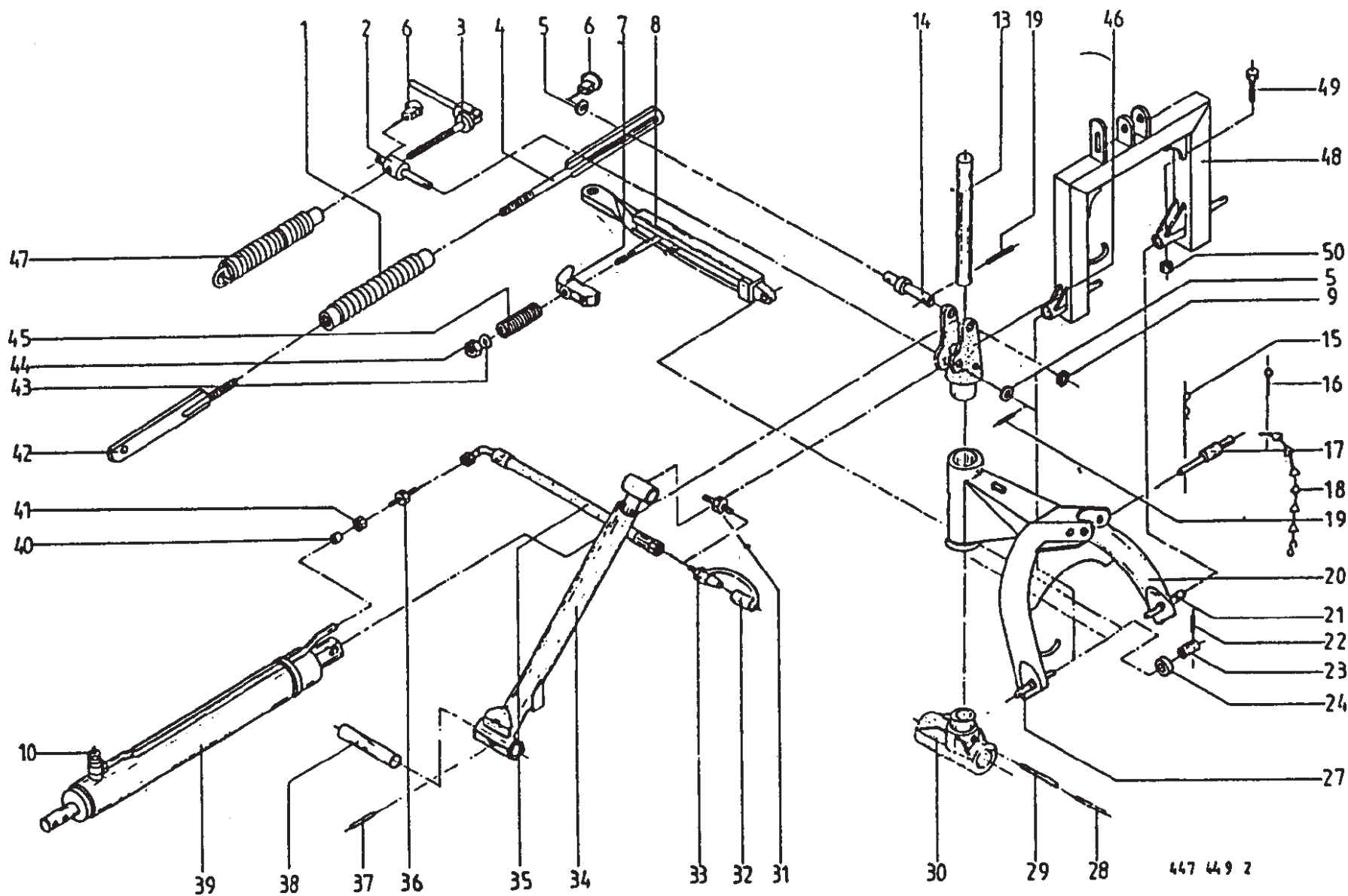


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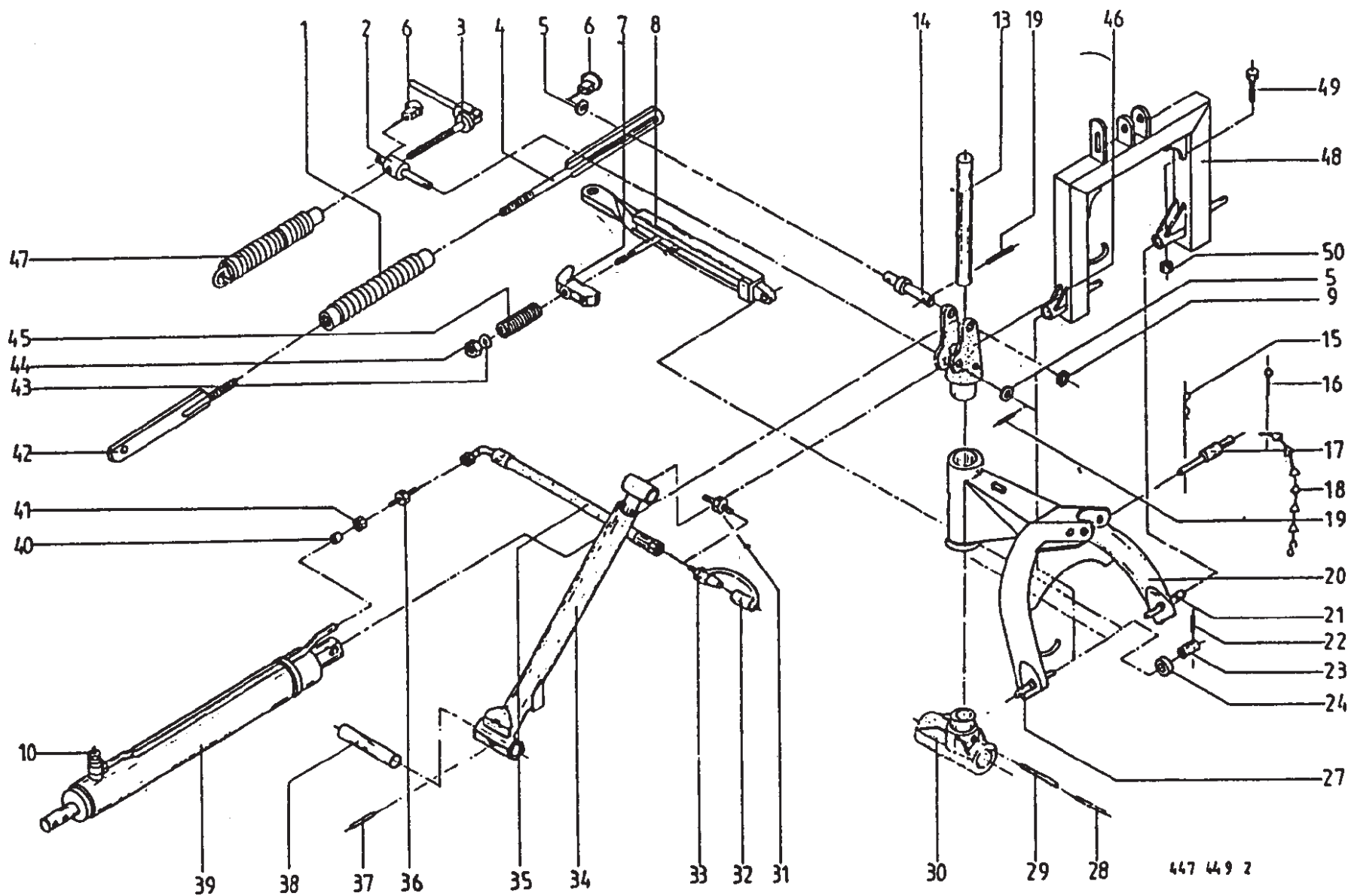
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Headstock & Hydraulic Cylinder

Headstock & Hydraulic Cylinder

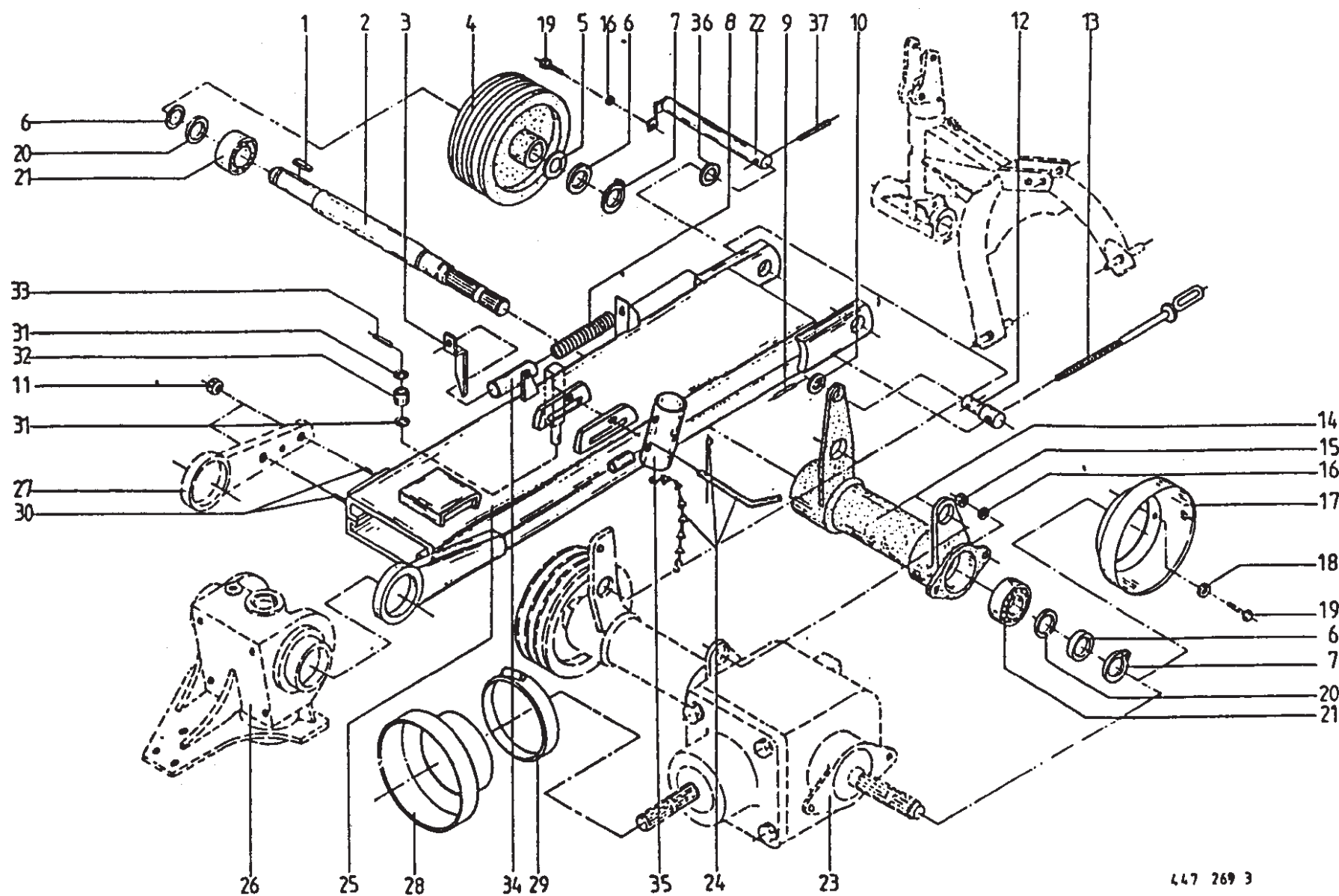
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.155.2	Tension Spring		X			10 X 51 X 600
	145.156.2	Tension Spring			X	X	598mm Long
2	145.266.1	Pin		X	X	X	35 X 172
3	143.158.3	Spindle w/Handle		X	X	X	
4	145.643.2	Adjusting Rod		X	X	X	35 X 172
5	910.512.2	Washer		X	X	X	B 21
6	917.006.0	Lynch Pin		X	X	X	6 X 42
7	139.054.0	Ratchet		X	X	X	35 X 172
8	145.405.3	Breakaway Bar Complete		X	X	X	Includes Items 7, 43-45
9	910.514.1	Washer		X	X	X	26
10	921.234.0	Adjustable Restrictor		X	X	X	
13	144.553.1	Shaft		X	X	X	50 X 380
14	145.267.3	Pin		X	X	X	30 X 140
15	917.104.0	Spring Clip		X	X	X	4
16	912.287.1	Cotter Pin		X	X	X	5 X 32
17	144.141.2	Top Link Pin		X	X	X	Cat. I & II
18	922.650.0	Chain		X	X	X	1.8 X 14 Links
19	912.673.0	Roll Pin		X	X	X	8 X 36
20	139.321.0	Three Point Headstock		X	X	X	
21	144.802.2	Lower Link Pin		X	X	X	35 X 193
22	912.744.0	Tension Pin		X	X		12 X 40
23	145.108.1	Spacer		X	X		
24	145.107.2	Spacer Ring		X	X		
27	145.098.1	Lower Link Pin		X	X	X	Cat. I & II
28	912.681.1	Roll Pin		X	X	X	8 X 75
29	912.780.1	Roll Pin		X	X	X	13 X 75
30	144.555.3	Pivot Base		X	X	X	
31	921.200.0	Hydraulic Adapter		X	X	X	L 12
32	921.171.0	Dust Cap		X	X	X	
33	921.145.0	Hydraulic Coupling		X	X	X	
34	145.830.0	Slide Bar Complete		X	X	X	
35	920.989.0	Hydraulic Hose		X	X	X	2000mm Long
36	921.054.1	Hydraulic Adapter		X	X	X	L 12
37	912.641.0	Roll Pin		X	X	X	6 X 30
38	145.828.0	Pin		X	X	X	
39	145.925.0	Hydraulic Cylinder		X	X		
	921.424.1	Seal Kit		X	X		
	145.923.0	Hydraulic Cylinder				X	



Headstock & Hydraulic Cylinder

Headstock & Hydraulic Cylinder

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
40	921.433.1	Seal Kit				X	
41	921.046.1	Cutting Ring		X	X	X	L 12
42	921.206.0	Union Nut		X	X	X	AL 12
43	145.641.2	Adjuster		X	X	X	
44	910.649.0	Washer		X	X	X	21 X 50 X 8
45	908.721.0	Hex Nut		X	X	X	NM 20
46	139.178.0	Pressure Spring		X	X	X	
47	144.550.3	Top Piece		X	X	X	
48	144.450.1	Tension Spring				X	
49	145.597.2	Headstock		X	X	X	
50	901.122.0	Hex Head Bolt		X	X	X	M 12 X 70
	908.711.1	Hex Nut		X	X	X	NM 12

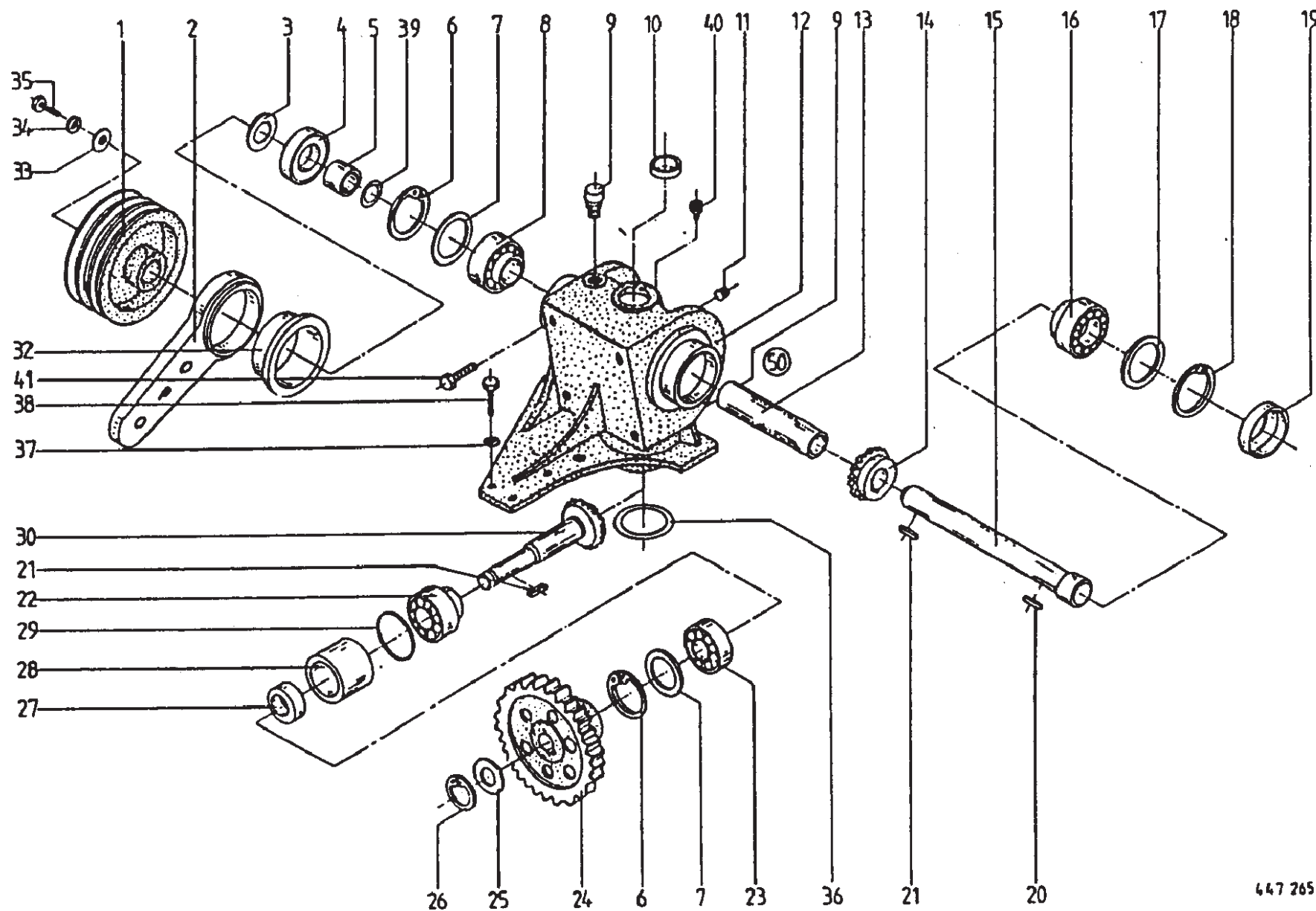


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Carrier Beam

Carrier Beam							
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1 2 3 4 5	145.356.1	For Machines without Conditioner For Machines without Conditioner Strap w/Tapped Hole For Machines without Conditioner For Machines without Conditioner		X	X	X	
6 7 8 9 10	146.620.0 912.670.0 910.512.2	For Machines without Conditioner For Machines without Conditioner Pressure Spring Roll Pin Washer		X X X	X X X	X X X	8 X 40 B 21
11 12 13 14 15	910.225.0 145.258.0 145.256.1 908.212.0	Nut Pin Adjusting Screw For Machines without Conditioner Hex Nut		X X X X	X X X X	X X X X	A 18 X 1.5 35 X 62 M 10
16 17 18 19 20	910.111.1 270.193.2 910.353.0 900.636.0	Spring Washer Protecting Cup Washer Hex Head Bolt For Machines without Conditioner		X X X X	X X X X	X X X X	B 10 B 11 M 10 X 25
21 22 23 24 25	145.904.1 145.974.2 144.588.1 145.135.5	For Machines without Conditioner Axle Conditioner Gearbox Safety Pin w/Chain Complete Carrier Beam		X X X X	X X X X	X X X X	
26 27 28 29 30	145.562.0 145.274.3 144.891.2 924.007.0 910.250.0	Main Gearbox Complete Rear Hinge Plate Guard Clamp Wheel Pin		X X X X X	X X X X X	X X X X X	M 18 X 1.5 X 57
31 32 33 34	910.865.0 145.389.0 912.714.0 145.917.0 145.918.0	Shim Spacer Tension Pin Spring Support Spring Support		X X X X	X X X X	X X X X	30 X 42 X 2 10 X 40 1481
35 36 37	143.607.4 910.892.0 912.672.0	Jack Stand Tube Shim Roll Pin		X X X	X X X	X X X	40 X 50 X 2.0 8 X 50

Krone Hay & Forage Technology			7	AM-202Z/242Z/282Z Parts Manual
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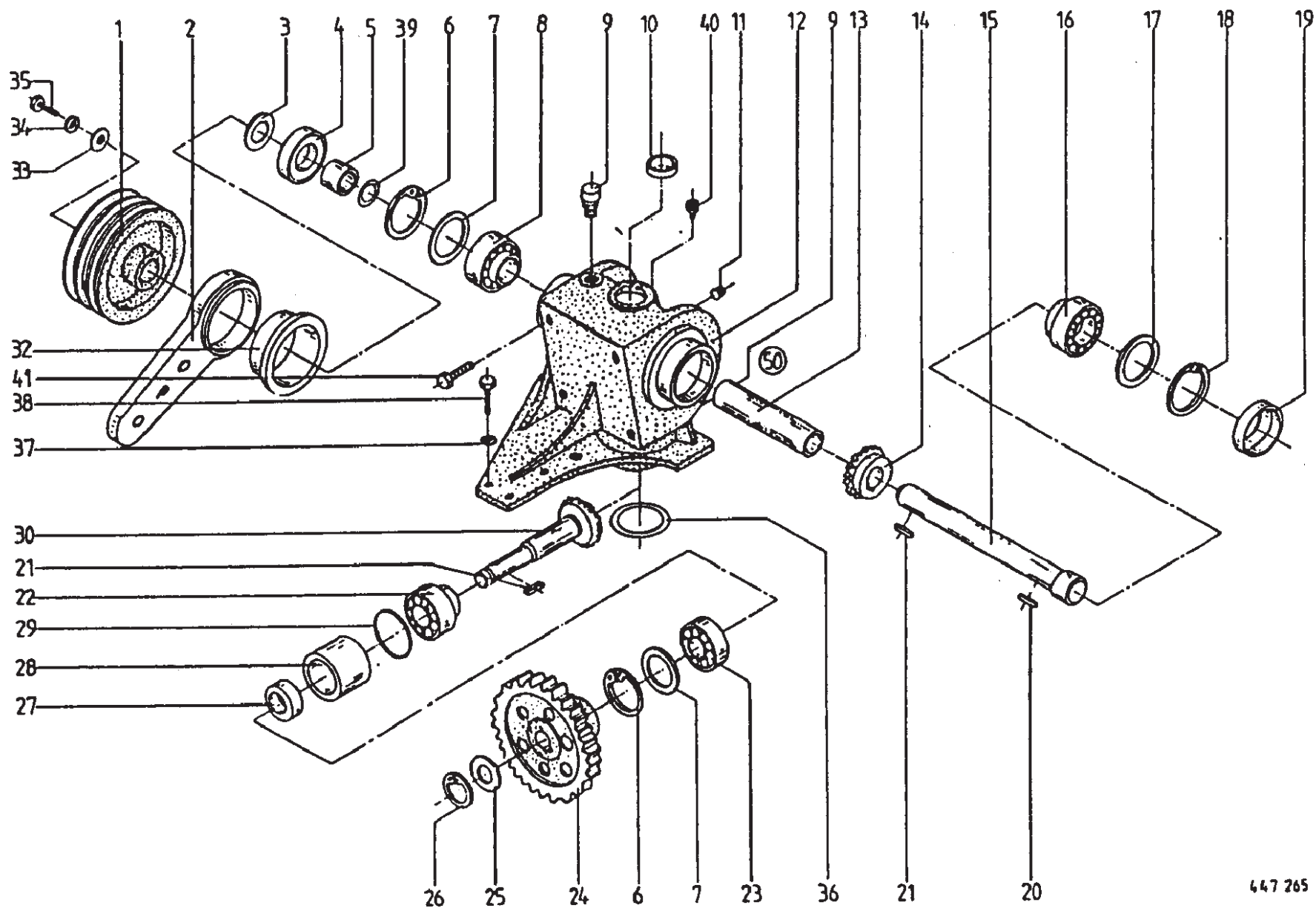


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Main Gearbox

Main Gearbox

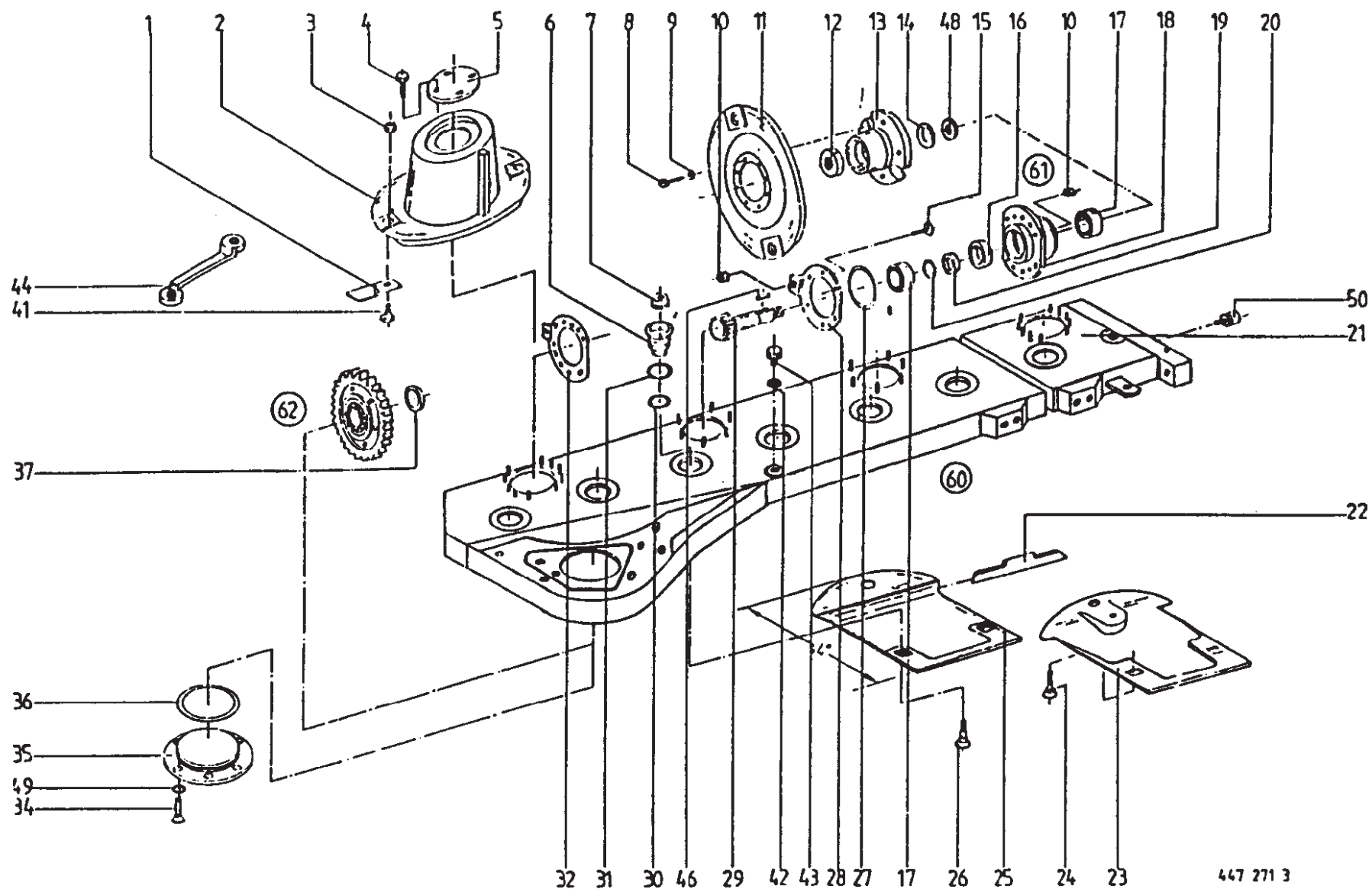
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	144.514.0	V-Belt Pulley		X			3 Belt
	151.211.3	V-Belt Pulley			X	X	4 Belt
2	145.274.3	Rear Hinge Plate		X	X	X	
3	911.136.1	Shim		X	X	X	35 X 45 X 2.0 a3g
4	936.300.0	Radial Seal		X	X	X	B2 50 X 50 X 10
5	144.567.1	Spacer Bushing		X	X	X	50 X 23.5
6	911.673.0	Circlip		X	X	X	J 80 X 2.5
7	910.960.0	Shim		X	X	X	63 X 80 X .1
	910.962.0	Shim		X	X	X	63 X 80 X .3
	910.963.0	Shim		X	X	X	63 X 80 X .5
	910.964.0	Shim		X	X	X	63 X 80 X 1.0
8	932.136.0	Tapered Roller Bearing		X	X	X	30307 A
9	919.811.0	Breather		X	X	X	M 18 X 1.5
10	925.202.2	Cap		X	X	X	62
11	906.040.1	Screw Plug		X	X	X	M 18 X 1.5
12	145.097.5	Spring Support		X	X	X	
13	145.209.1	Spacer Tube		X	X	X	1 1/4" X 92.5
14	145.205.1	Bevel Gear		X	X	X	20 Teeth
15	145.207.0	Input Shaft		X	X	X	42 X 249
16	932.137.0	Tapered Roller Bearing		X	X	X	30308 A
17	910.970.0	Shim		X	X	X	70 X 90 X .1
	910.972.0	Shim		X	X	X	70 X 90 X .3
	910.973.0	Shim		X	X	X	70 X 90 X .5
	910.974.0	Shim		X	X	X	70 X 90 X 1.0
18	911.680.0	Protective Ring		X	X	X	90 X 3.0
19	925.200.0	Core Plug		X	X	X	
20	915.105.0	Flat Key		X	X	X	10 X 8 X 25
21	915.123.0	Flat Key		X	X	X	B 10 X 8 X 40
22	932.153.0	Tapered Roller Bearing		X	X	X	32208 A
23	930.567.0	Grooved Ball Bearing		X	X	X	6307 2RS
24	144.339.3	Spur Gear		X	X	X	59 Teeth
25	911.132.0	Shim		X	X	X	35 X 45 X .3
	911.133.0	Shim		X	X	X	35 X 45 X .5
26	911.541.0	Circlip		X	X	X	A 35 X 1.5
27	936.352.1	Radial Seal		X	X	X	40 X 65 X 10
28	145.208.0	Spacer Bushing		X	X	X	85 X 36
29	937.516.1	O-Ring		X	X	X	78 X 2
30	145.206.2	Shaft		X	X	X	



Main Gearbox

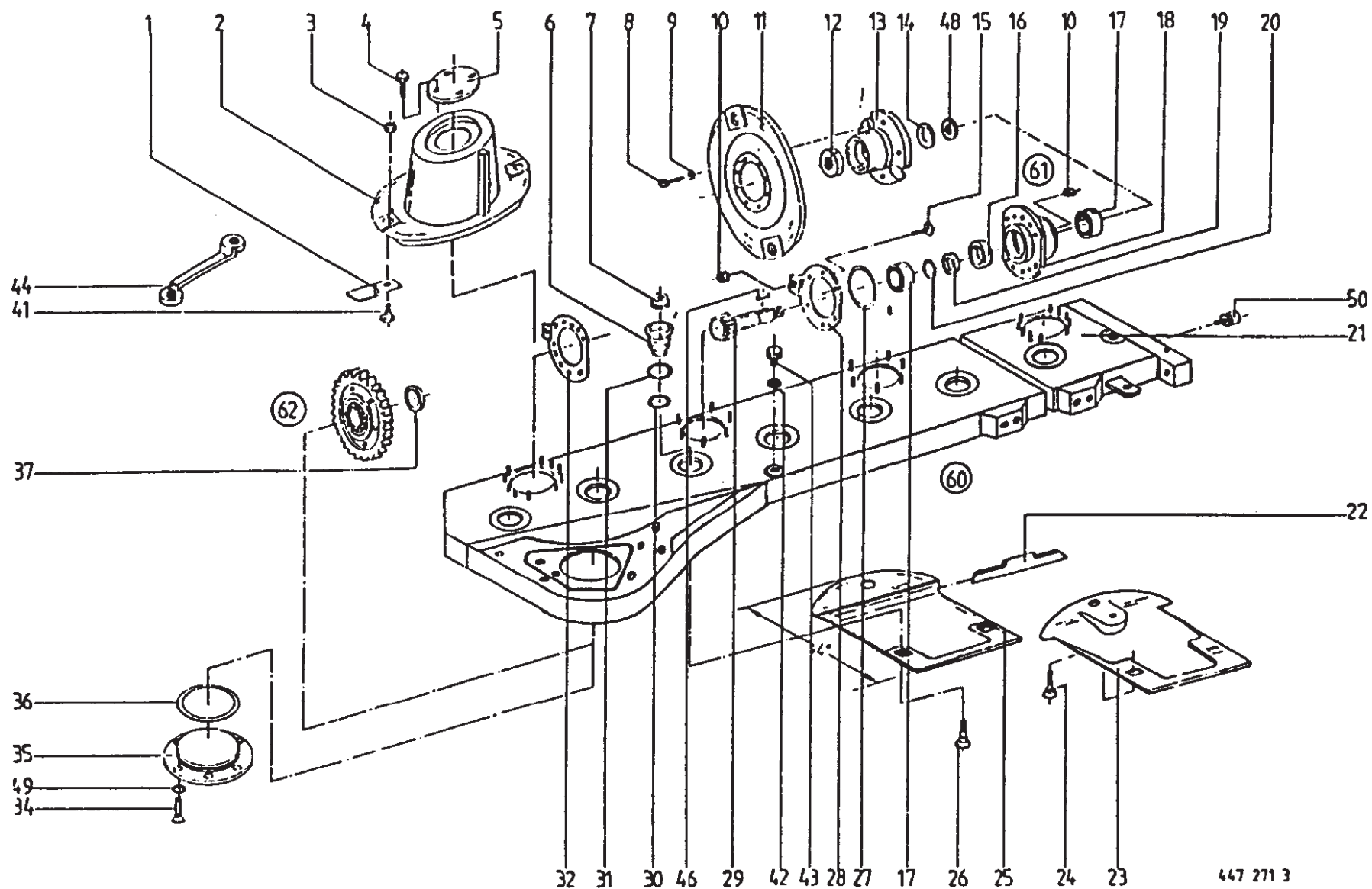
Main Gearbox

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
32	145.134.1	Collar Gear		X	X	X	
33	910.639.1	Washer		X	X	X	11 X 48 X 5
34	910.111.1	Spring Washer		X	X	X	B 10
35	900.636.0	Hex Head Bolt		X	X	X	M 10 X 25
36	937.510.0	O-Ring		X	X	X	196.45 X 3.53
37	910.014.0	Spring Washer		X	X	X	B 16
38	900.674.0	Hex Head Bolt		X	X	X	M 16 X 35
39	937.525.0	O-Ring		X	X	X	30 X 2
40	906.039.0	Magnetic Plug		X	X	X	
41	900.335.1	Hex Head Bolt		X	X	X	M 16 X 30
50	145.562.0	Main Gearbox Complete		X	X	X	



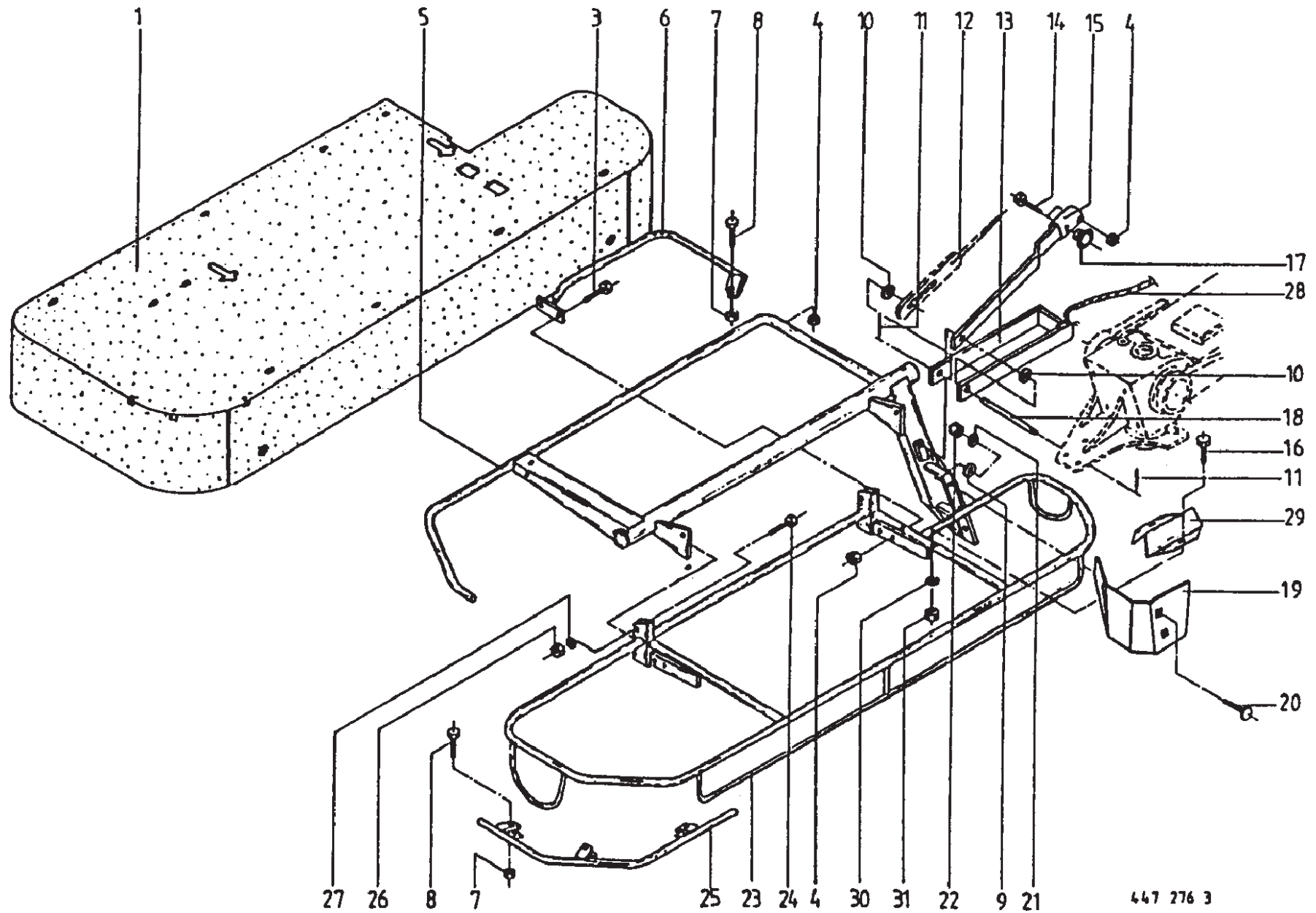
Cutterbar

Cutterbar							
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	146.691.1	Blade R/H		X	X	X	
	146.690.1	Blade L/H		X	X	X	
2	144.947.1	Mower Drum		X	X	X	
3	909.602.1	Lock Nut		X	X	X	M 12
4	906.948.0	Self-Tapping Screw		X	X	X	B 6.3 X 13
5	144.943.2	Mower Drum Cover		X	X	X	
6	145.095.3	Clamping Piece		X	X	X	
7	909.605.0	Lock Nut		X	X	X	M 14 X 1.5
8	900.634.0	Hex Head Bolt		X	X	X	M 10 X 20
9	910.111.1	Spring Washer		X	X	X	B 10
10	908.758.0	Hex Nut		X	X	X	NM 10
11	144.059.4	Mower Disc		X	X	X	
12	908.536.0	Lock Nut		X	X	X	M 27 X 1.5
13	144.138.4	Disc Hub		X	X	X	
14	909.935.0	Cup Spring		X	X	X	30.5 X 60 X 1
15	904.045.1	Countersunk Screw		X	X	X	
	904.046.0	Countersunk Screw		X	X	X	M 10 X 30
16	936.150.2	Radial Seal		X	X	X	40 X 55 X 7
17	930.536.1	Grooved Ball Bearing		X	X	X	6260 2RS
18	144.495.5	Bearing Housing		X	X	X	
19	144.140.3	Spacer Ring		X	X	X	45 X 9
20	937.525.0	O-Ring		X	X	X	30 X 2
21	145.120.8	Cutterbar Shell		X			
	145.121.8	Cutterbar Shell			X		
	145.122.7	Cutterbar Shell				X	
22	144.346.2	Stop Bar		X	X	X	
23	144.935.2	Wear Skid		X	X	X	
	139.299.0	Wear Skid - Optional		X	X	X	
24	144.946.2	Round Head Screw		X	X	X	14 X 1.5 X 46
25	144.938.3	Skid		X	X	X	
	139.294.0	Long Skid		X	X	X	For Rocky Ground
26	144.937.2	Round Head Screw		X	X	X	M 14 X 1.5 X 41
27	937.553.0	O-Ring		X	X	X	78.5 X 6
28	144.325.2	Skid Holder		X	X	X	6 Hole
29	144.139.7	Pinion Shaft		X	X	X	16 Teeth
30	937.523.1	O-Ring		X	X	X	28 X 3
31	937.511.0	O-Ring		X	X	X	45 X 4
32	145.483.0	Skid Holder		X	X	X	10 Hole



Cutterbar

Cutterbar							
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
34	904.044.0	Countersunk Screw		X	X	X	M 10 X 20
35	145.635.1	Cover		X	X	X	
36	937.510.0	O-Ring		X	X	X	196.45 X 3.53
37	144.238.4	Washer		X	X	X	54 X 8 X 4.5
41	141.053.4	Blade Bolt		X	X	X	M 12 X 24
42	937.721.0	Sealing Ring		X	X	X	16 X 22 X 1.5
43	906.007.0	Screw Plug		X	X	X	M 16 X 1.5
44	925.303.1	Wrench		X	X	X	SW 16
46	915.105.0	Flat Key		X	X	X	10 X 8 X 25
48	910.863.0	Shim		X	X	X	30 X 42 X .5
49	937.004.0	O-Ring		X	X	X	10.0 X 1.25
50	919.811.0	Breather		X	X	X	M 18 X 1.5
60	145.566.0	Cutterbar Complete		X			
	145.567.0	Cutterbar Complete			X		
	145.568.0	Cutterbar Complete				X	
61	144.533.0	Bearing Housing Complete		X	X	X	
62	144.237.3	Spur Gear Complete w/Bearing		X	X	X	59 Teeth - Thin Gear
	139.190.0	Spur Gear Complete w/Bearing		X	X	X	59 Teeth - Thick Gear

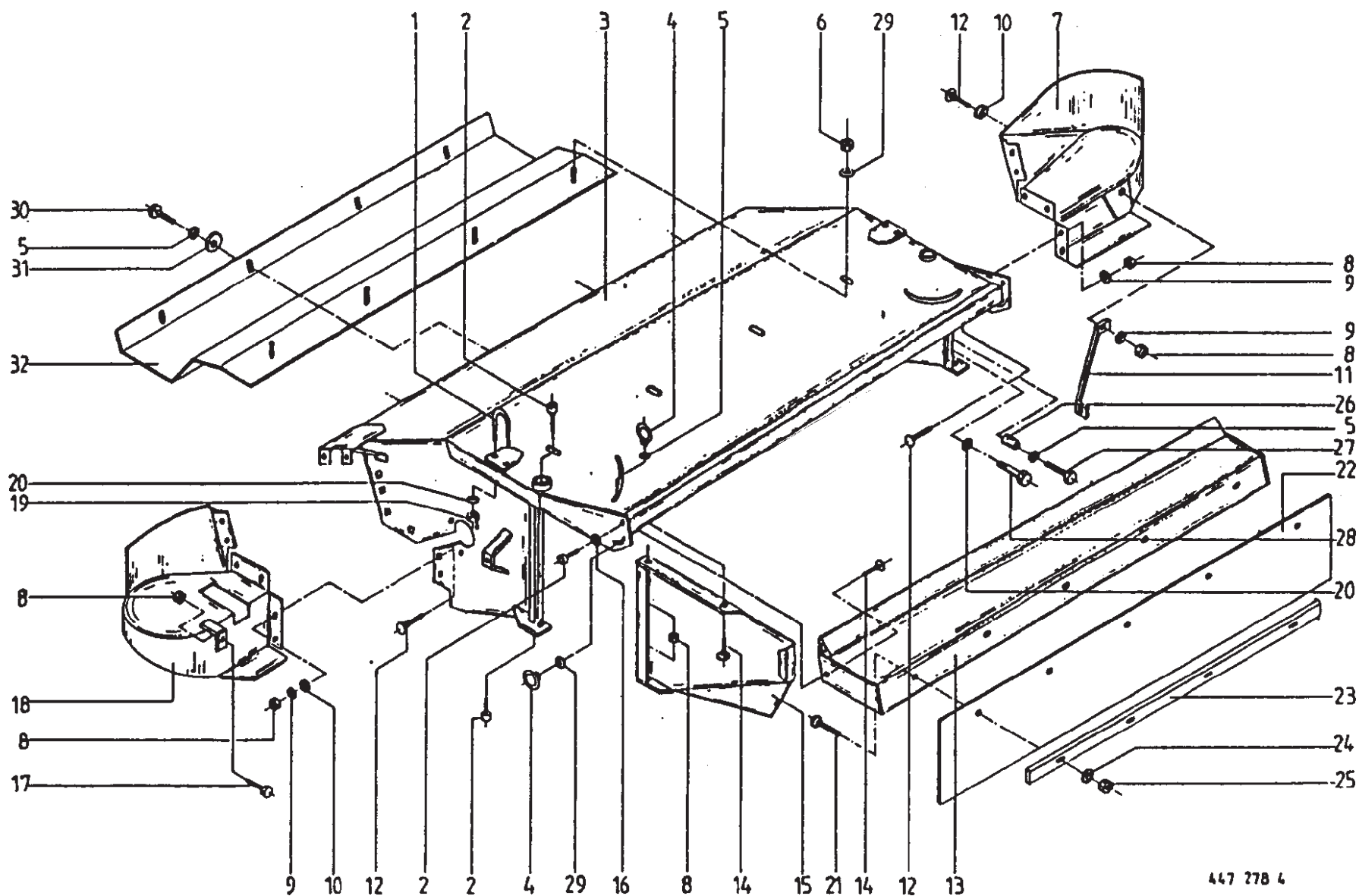


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Safety Frames

Safety Frames

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.169.4	Plastic Cloth		X			
	139.109.1	Plastic Cloth			X		
	139.143.0	Plastic Cloth				X	
3	900.636.0	Hex Head Bolt		X	X	X	M 10 X 25
4	908.758.0	Hex Nut		X	X	X	NM 10
5	145.153.5	Rear Safety Frame		X			
	139.120.0	Rear Safety Frame			X		
	139.142.0	Rear Safety Frame				X	
6	145.325.0	Elbow		X	X	X	
7	908.706.0	Hex Nut		X	X	X	NM 8
8	901.423.0	Hex Head Bolt		X	X	X	M 8 X 50
9	910.506.0	Washer		X	X	X	14 X 24 X 2.5
10	910.512.2	Washer		X	X	X	B 21
11	912.670.0	Roll Pin		X	X	X	8 X 40
12	145.643.2	Adjusting Rod		X	X	X	
13	145.260.3	Ratchet		X	X		
	145.702.3	Ratchet				X	
14	901.622.3	Hex Head Bolt		X	X	X	M 10 X 70
15	145.263.4	Connecting Link		X	X		
	145.705.3	Connecting Link				X	
16	901.421.1	Hex Head Bolt		X	X	X	M 8 X 40
17	909.502.0	Annular Nut		X	X	X	M 10
18	145.441.1	Pin		X	X	X	
19	145.180.2	Pin		X	X	X	
20	904.882.1	Round Head Screw		X	X	X	M 12 X 25
21	910.035.0	Spring Washer		X	X	X	B 12
22	908.215.0	Hex Nut		X	X	X	M 12
23	145.307.3	Front Safety Frame		X			
	145.293.3	Front Safety Frame			X		
	145.630.4	Front Safety Frame				X	
24	900.675.0	Hex Head Bolt		X	X	X	M 16 X 40
25	145.323.0	Safety Frame		X	X	X	
26	908.716.1	Hex Nut		X	X	X	NM 16
27	910.621.0	Washer		X	X	X	17.5 X 35 X 2
28	144.415.1	Plastic Cable		X	X	X	
29	139.316.0	Decal Holder		X	X	X	
30	910.413.0	Washer		X	X	X	A 8.4
31	908.706.0	Hex Nut		X	X	X	NM 8

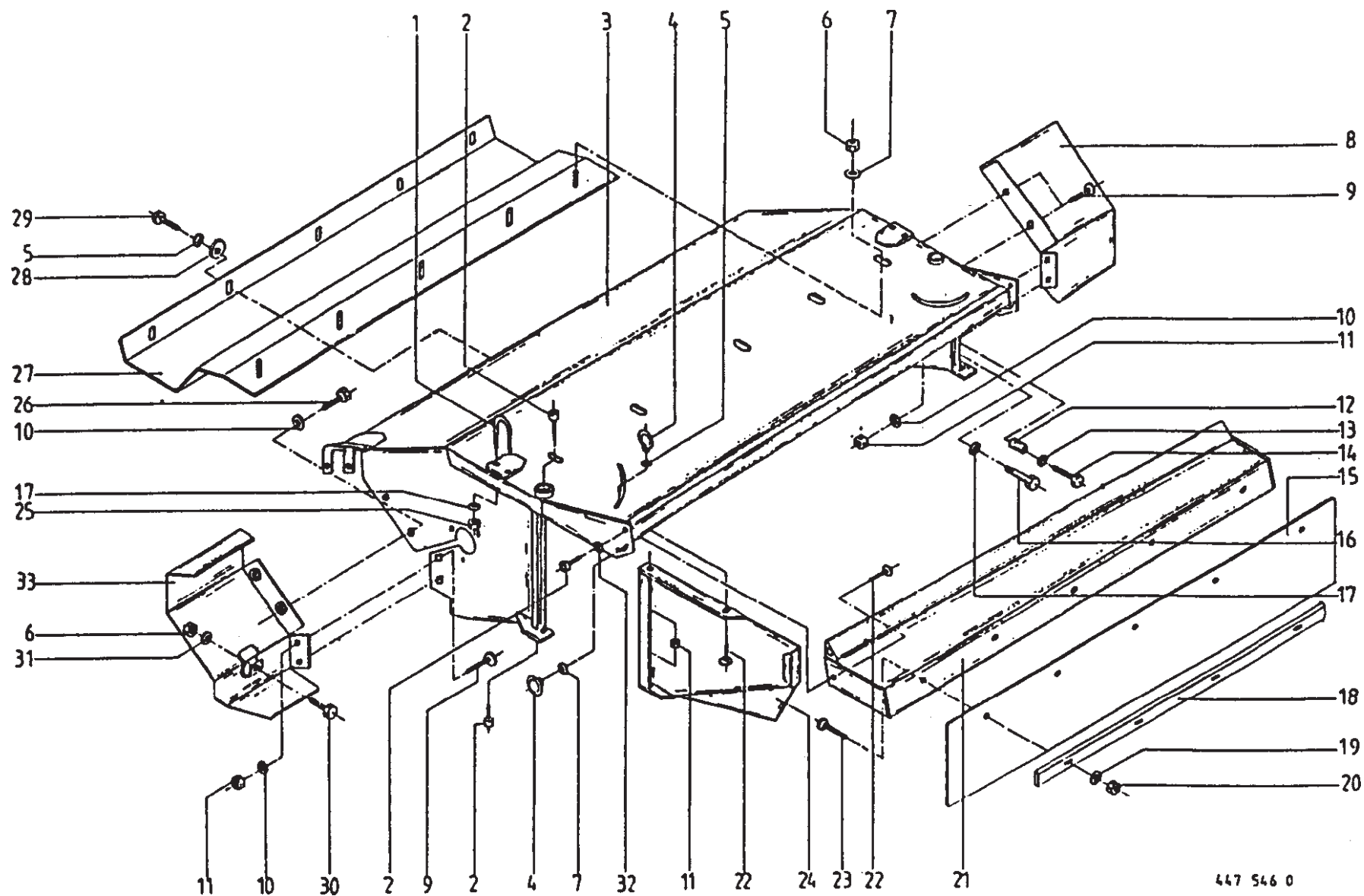


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Conditioner Housing - AM-202Z

Conditioner Housing - AM-202Z

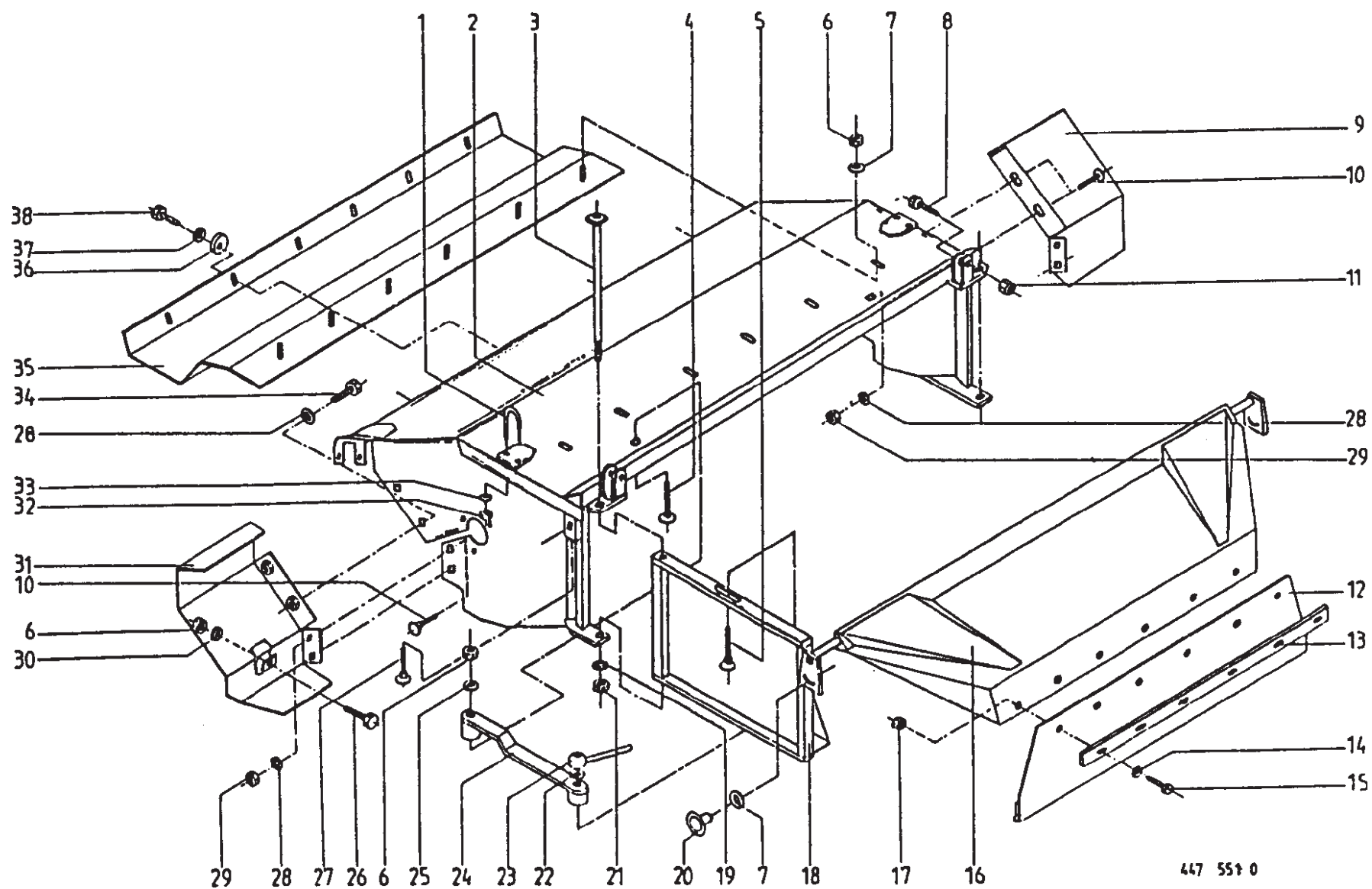
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.240.1	Yoke		X			M 10 X 20 M 12 B 12
2	903.105.1	Bolt		X			
3	145.151.7	Conditioner Frame		X			
4	909.503.1	Annular Nut		X			
5	910.035.0	Spring Washer		X			
6	908.711.1	Hex Nut		X			NM 12 NM 10 A 10.5 X 21 X 2 14 X 24 X 2.5
7	145.202.3	Feed Plate Right		X			
8	908.758.0	Hex Nut		X			
9	910.414.0	Washer		X			
10	910.506.0	Washer		X			
11	145.645.1	Strut		X			M 10 X 25 M 12 X 30
12	904.850.1	Round Head Screw		X			
13	145.271.1	Swath Deflector Complete		X			
14	904.983.1	Round Head Screw		X			
15	145.247.3	Lateral Swath Deflector Left		X			
16	145.246.3	Lateral Swath Deflector Right		X			B 10 M 10 X 30 M 16
17	910.111.1	Spring Washer		X			
18	900.637.0	Hex Head Bolt		X			
19	145.459.4	Feed Plate Left		X			
19	908.220.0	Hex Nut		X			
20	910.014.0	Spring Washer		X			B 16 6 X 16 DIN 603 a3g A 6.4
21	904.710.1	Screw		X			
22	145.619.1	Cloth		X			
23	145.621.0	Clamping Strap		X			
24	910.411.1	Washer		X			
25	908.704.1	Hex Nut		X			NM 6 16 X 36 13 X 40 X 3
26	912.839.0	Roll Pin		X			
27	901.450.1	Hex Head Bolt		X			
28	145.940.0	Hex Head Bolt		X			
29	910.609.0	Washer		X			
30	900.655.0	Hex Head Bolt		X			M 12 X 25
31	151.639.0	Washer		X			
32	145.883.1	Conditioner Plate		X			



Conditioner Housing - AM-242Z

Conditioner Housing - AM-242Z

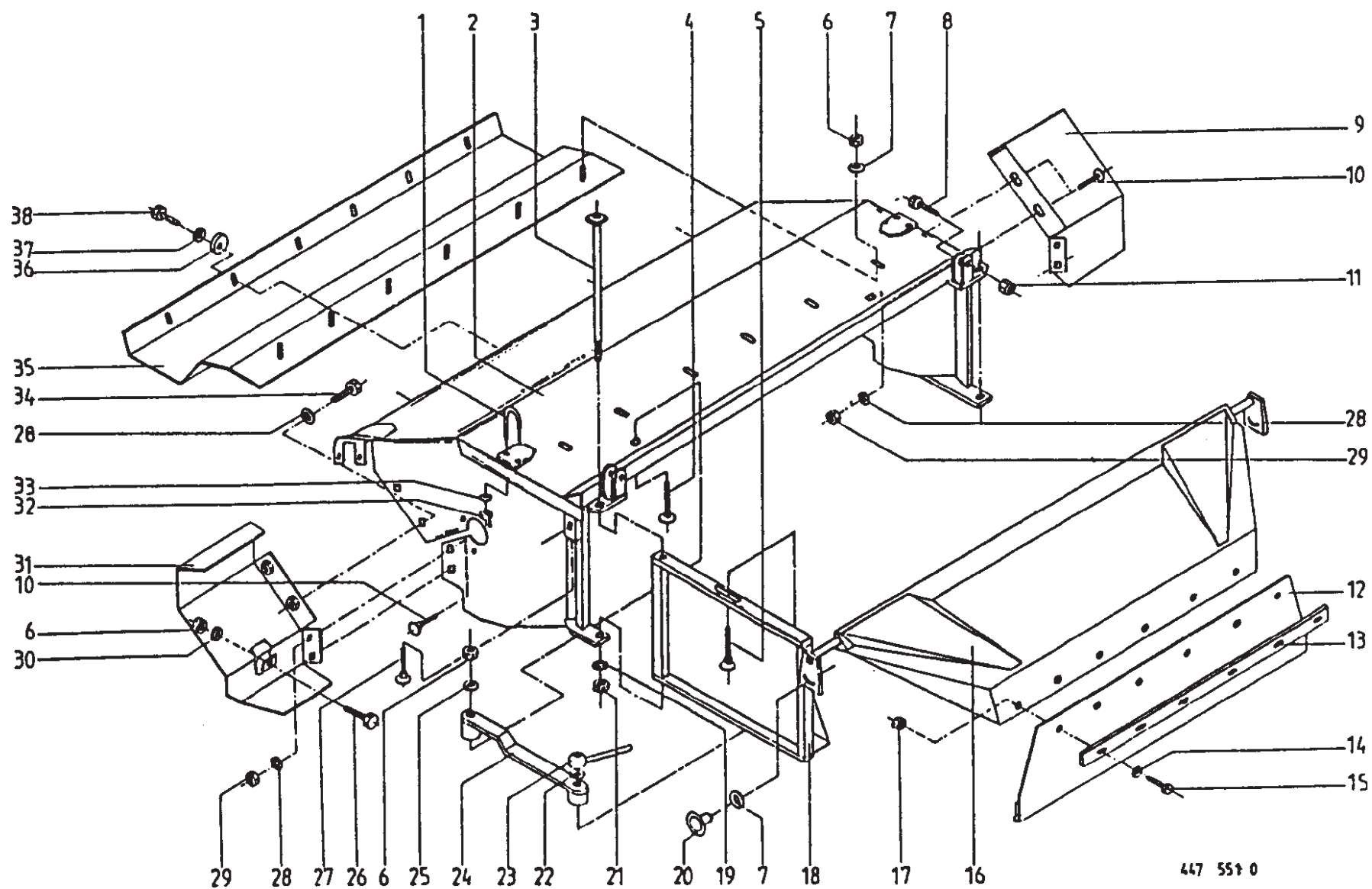
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.240.1	Yoke			X		M 10 X 20 M 12 B 12
2	903.105.1	Bolt			X		
3	139.070.0	Conditioner Frame			X		
4	909.503.1	Annular Nut			X		
5	910.035.0	Spring Washer			X		
6	908.711.1	Hex Nut			X		NM 12 13 X 40 X 3 M 10 X 25 A 10.5 X 21 X 2
7	910.609.0	Washer			X		
8	139.105.0	Feed Plate Right			X		
9	904.850.1	Round Head Screw			X		
10	910.414.0	Washer			X		
11	908.758.0	Hex Nut			X		NM 10 16 X 36 B 12
12	912.839.0	Roll Pin			X		
13	910.035.0	Spring Washer			X		
14	901.450.1	Hex Head Screw			X		
15	139.058.0	Cloth			X		
16	145.940.0	Hex Head Screw			X		B 16 A 6.4 NM 6
17	910.014.0	Spring Washer			X		
18	139.059.0	Clamping Strap			X		
19	910.411.1	Washer			X		
20	908.704.1	Hex Nut			X		
21	139.055.0	Top Deflector Plate			X		M 12 X 30 6 X 16 DIN 603 a3g
22	904.983.1	Round Head Bolt			X		
23	904.710.1	Screw			X		
24	139.094.0	Swath Board L/H			X		
	139.095.0	Swath Board R/H			X		
25	908.220.0	Hex Nut			X		M 16 M 10 X 25 M 12 X 25
26	900.636.0	Hex Head Bolt			X		
27	139.077.0	Conditioner Plate			X		
28	151.639.0	Washer			X		
29	900.655.0	Hex Head Bolt			X		
30	900.656.0	Hex Head Bolt			X		M 12 X 30 14 X 24 X 2.5 B 10
31	910.506.0	Washer			X		
32	910.111.1	Spring Washer			X		
33	139.107.0	Feed Plate Left			X		



Conditioner Housing - AM-282Z

Conditioner Housing - AM-282Z

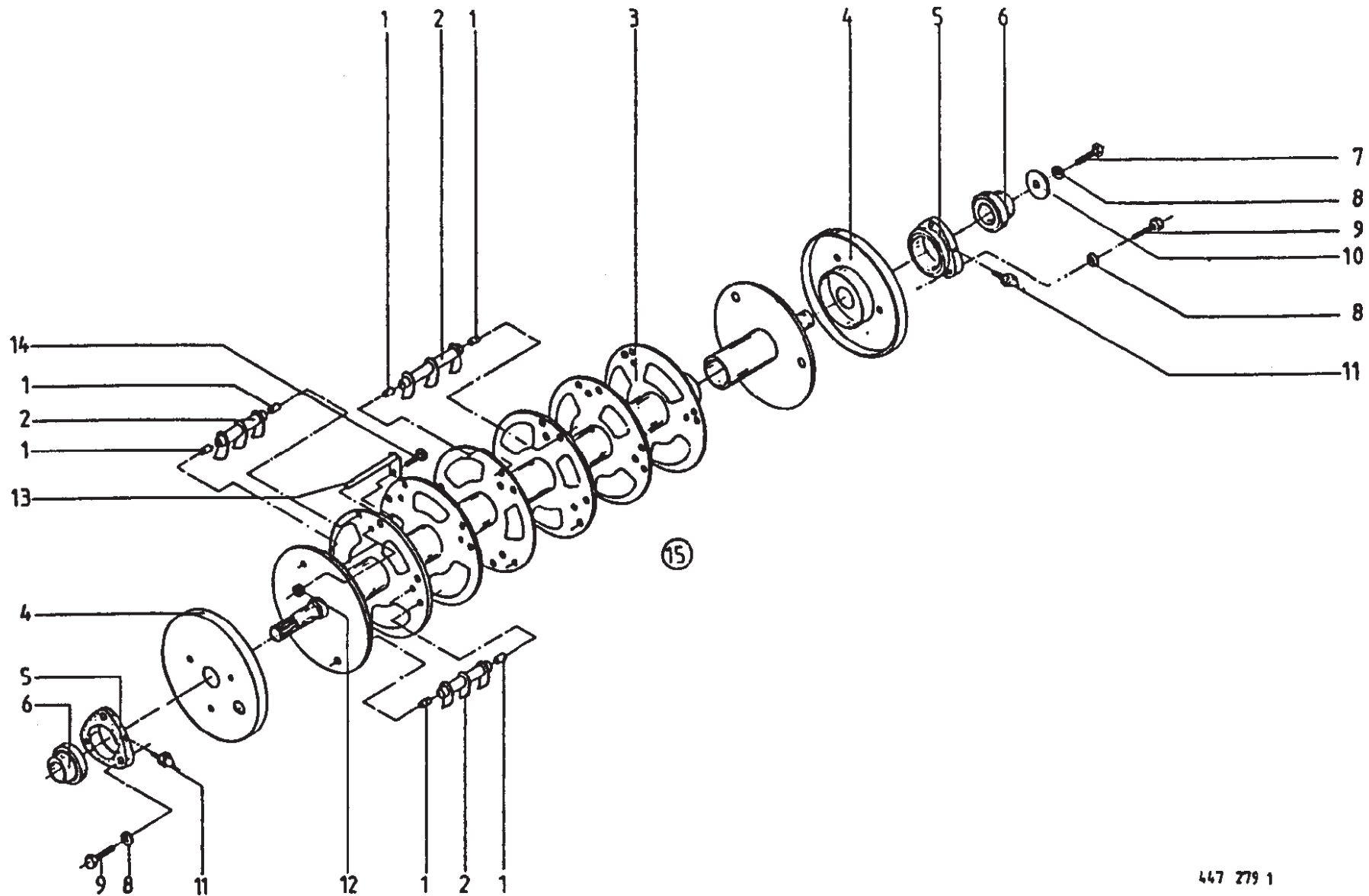
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.240.1	Yoke				X	
2	139.150.0	Conditioner Frame				X	
3	145.668.0	Hinge Pin				X	
4	904.997.1	Round Head Screw				X	M 12 X 100
5	904.991.2	Round Head Screw				X	M 12 X 70
6	908.711.1	Hex Nut				X	NM 12
7	910.609.0	Washer				X	13 X 40 X 3
8	901.423.0	Hex Bolt				X	M 8 X 50
9	139.105.0	Feed Plate Right				X	
10	904.850.1	Round Head Screw				X	M 10 X 25
11	908.706.0	Hex Nut				X	NM 8
12	139.159.0	Cloth				X	
13	139.158.0	Clamping Strap				X	
14	910.607.0	Washer				X	
15	900.608.0	Hex Screw				X	M 6 X 20
16	139.154.0	Baffle Plate				X	
17	908.704.1	Hex Nut				X	NM 6
18	146.316.1	Hinged Panel L/H				X	
	146.315.1	Hinged Panel R/H				X	
19	910.621.0	Washer				X	17.5 X 35 X 2
20	909.503.1	Annular Nut				X	M 12
21	908.716.1	Hex Nut				X	NM 16
22	910.315.3	Washer				X	13 X 24 X 2.5
23	924.917.1	Clamping Nut				X	
24	145.699.0	Lever				X	
25	910.315.3	Washer				X	13 X 24 X 2.5
26	900.656.0	Hex Head Bolt				X	M 12 X 30
27	904.983.1	Round Head Screw				X	M 12 X 30
28	910.414.0	Washer				X	A 10.5 X 21 X 2
29	908.758.0	Hex Nut				X	NM 10
30	910.506.0	Washer				X	14 X 24 X 2.5
31	139.107.0	Feed Plate Left				X	
32	908.220.0	Hex Nut				X	M 16
33	910.014.0	Spring Washer				X	B 16
34	900.636.0	Hex Head Bolt				X	M 10 X 25
35	139.151.0	Conditioner Plate				X	
36	151.639.0	Washer				X	
37	910.035.0	Spring Washer				X	B 12



Conditioner Housing - AM-282Z

Conditioner Housing - AM-282Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
38	900.656.0	Hex Head Bolt				X	M 12 X 30

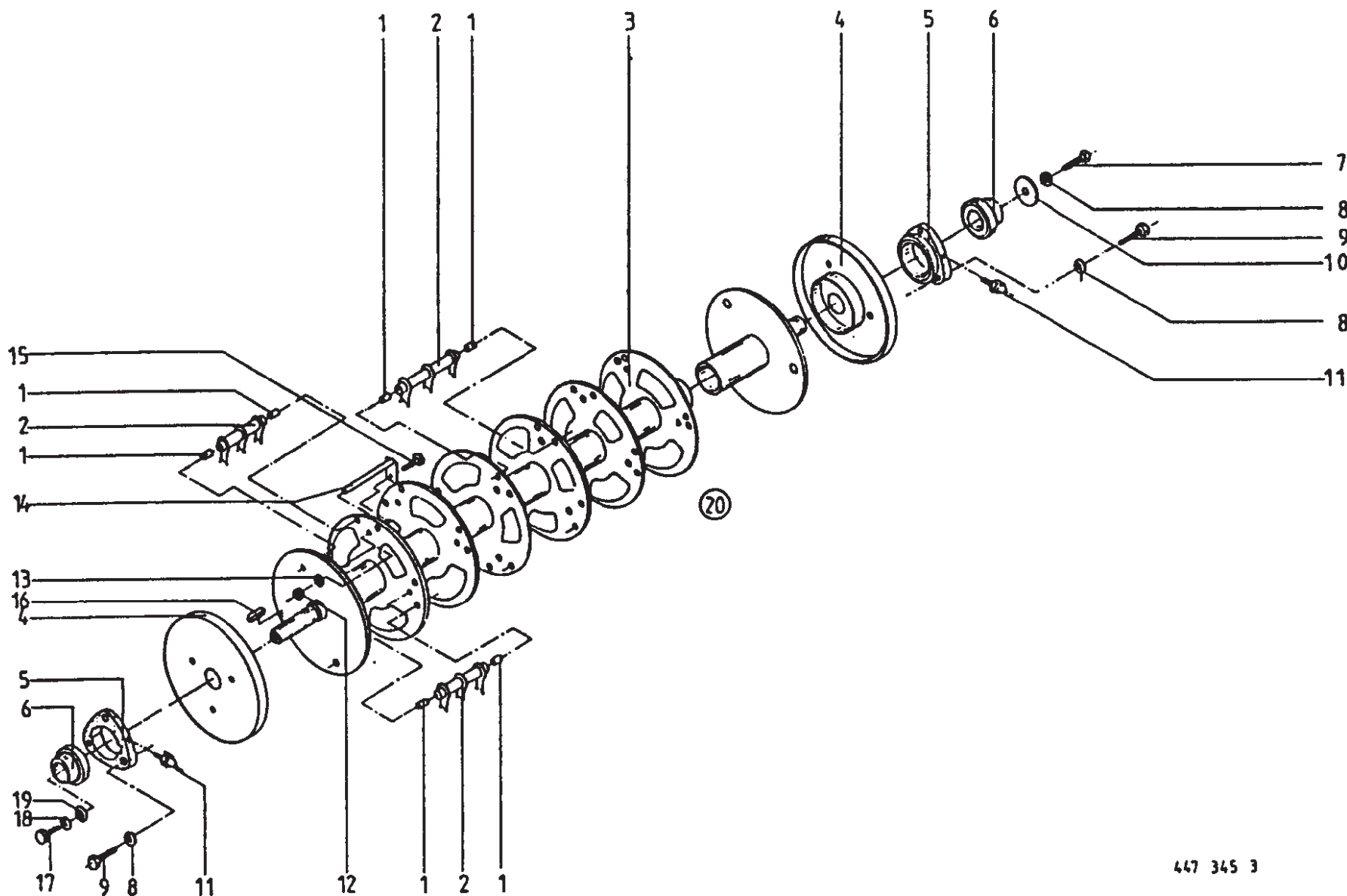


447 279 1

Conditioner Rotor - AM-202Z

Conditioner Rotor - AM-202Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	912.839.0	Roll Pin		X			16 X 36
2	145.327.1	Tine Tube		X			
3	145.149.4	Conditioner Rotor		X			
4	144.722.1	Anti-Wrap Disc		X			
5	345.458.4	Flange Bearing		X			
6	934.003.0	Grooved Ball Bearing		X			UC 207 dg
7	900.636.0	Hex Head Bolt		X			M 10 X 25
8	910.111.1	Spring Washer		X			B 10
9	900.639.0	Hex Head Bolt		X			M 10 X 40
10	910.639.1	Washer		X			11 X 48 X 5
11	919.003.0	Grease Fitting		X			
12	908.706.0	Hex Nut		X			NM 8
13	145.225.0	Tine Holder		X			
14	904.731.1	Round Head Screw		X			M 8 X 20
15	145.328.1	Conditioner Rotor Complete		X			

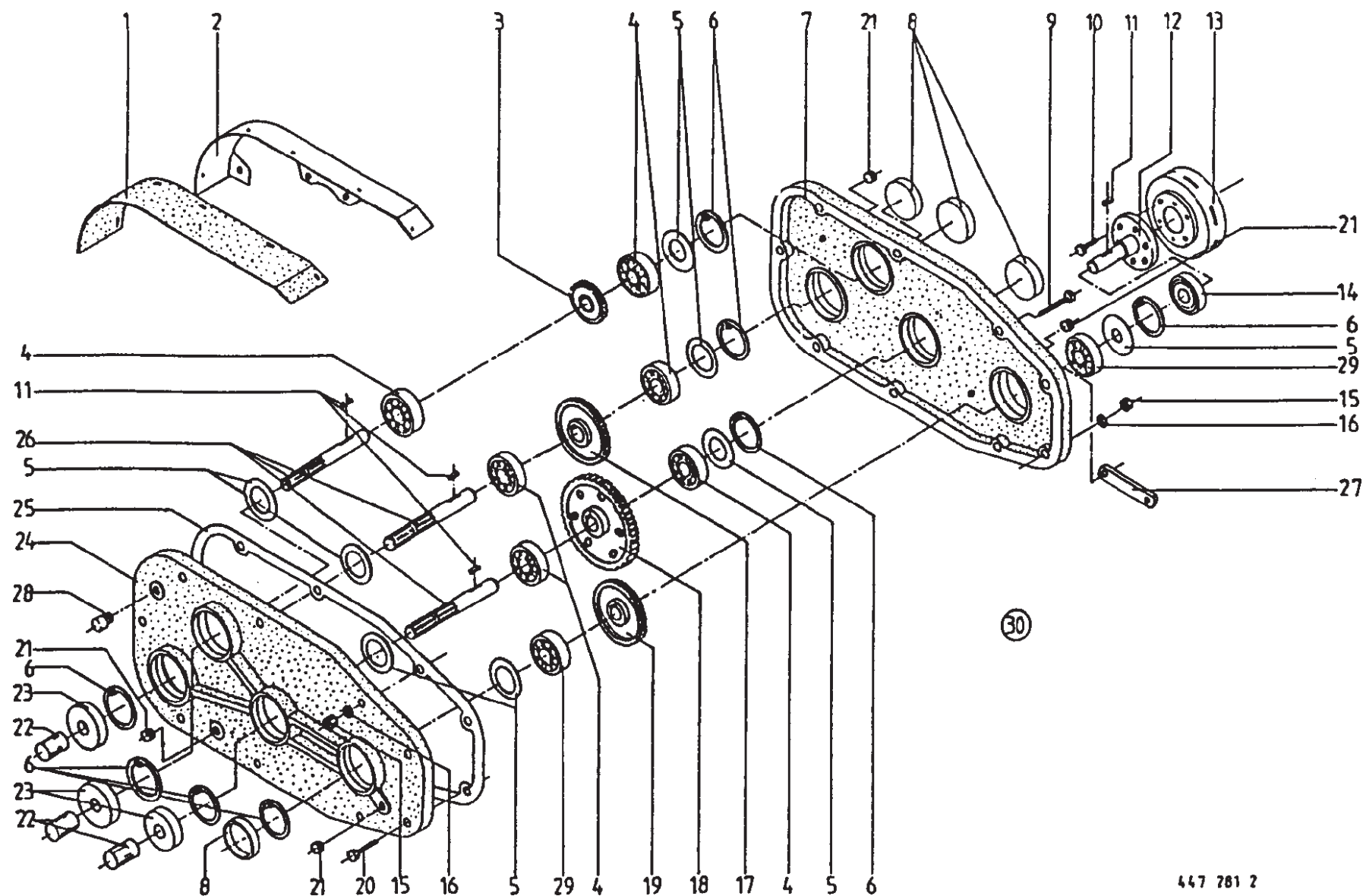


447 345 3

Conditioner Rotor - AM-242Z/282Z

Conditioner Rotor - AM-242Z/282Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	912.839.0	Roll Pin			X	X	16 X 36
2	139.113.0	Tine Tube			X	X	
3	139.061.0	Conditioner Shaft			X		
	139.125.0	Conditioner Shaft				X	
4	144.722.1	Anti Wrap Disc			X	X	
5	345.458.4	Flange Bearing			X	X	
6	934.003.0	Grooved Ball Bearing			X	X	UC 207 dg
7	900.636.0	Hex Head Bolt			X	X	M 10 X 25
8	910.111.1	Spring Washer			X	X	B 10
9	900.639.0	Hex Head Bolt			X	X	M 10 X 40
10	910.639.1	Washer			X	X	11 X 48 X 5
11	919.003.0	Grease Fitting			X	X	
12	908.706.0	Hex Nut			X	X	NM 8
13	910.413.0	Washer			X	X	A 8.4
14	145.225.0	Tine Holder			X	X	
15	904.731.1	Round Head Bolt			X	X	M 8 X 20
16	915.126.0	Flat Key			X	X	A 10 X 8 X 50
17	900.655.0	Hex Head Bolt			X	X	M 12 X 25
18	910.035.0	Spring Washer			X	X	B 12
19	910.609.0	Washer			X	X	13 X 40 X 3
20	139.060.0	Conditioner Shaft Complete			X		
	139.155.0	Conditioner Shaft Complete				X	

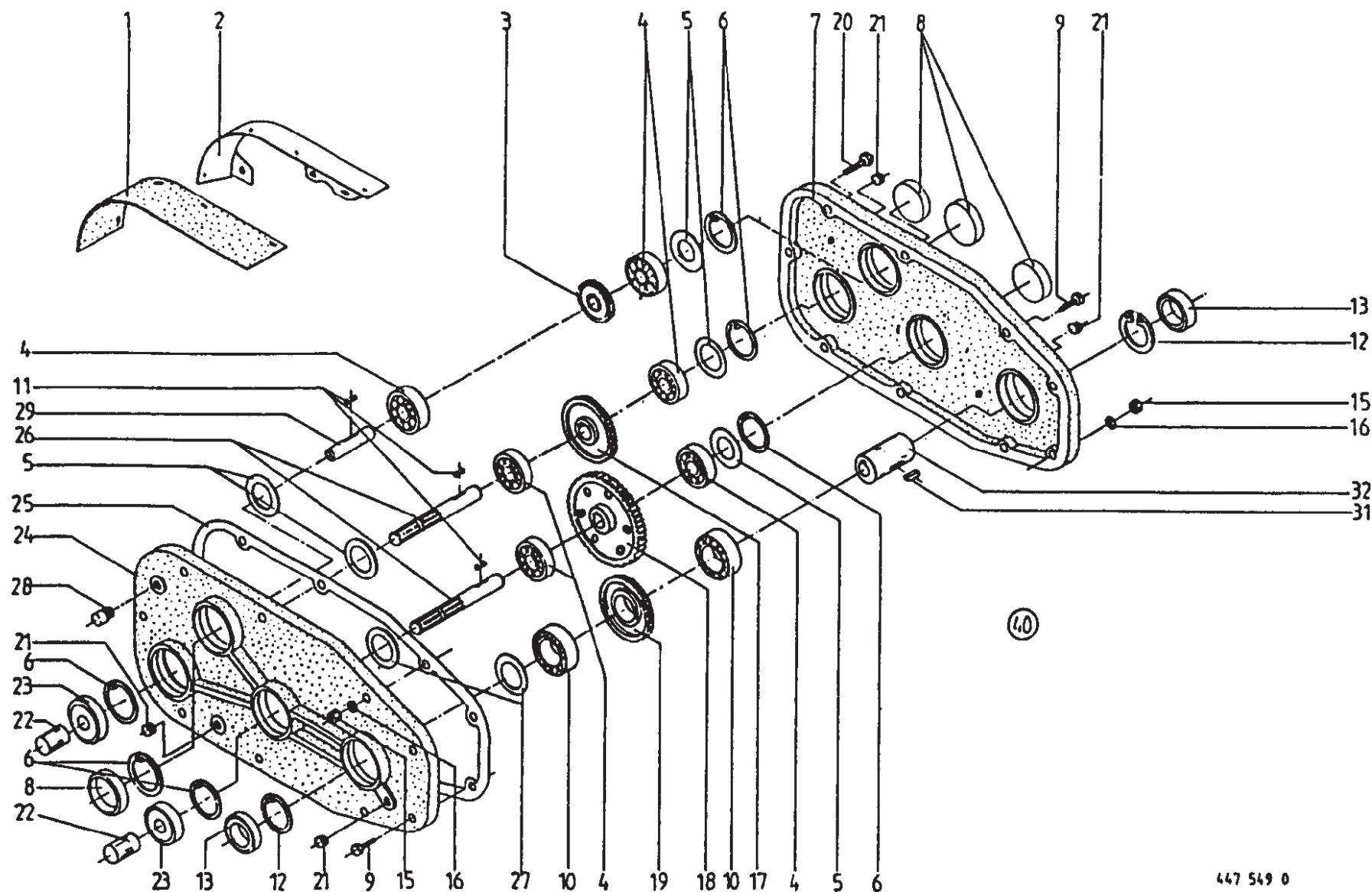


447 781 2

Conditioner Drive Gearbox - AM-202Z

Conditioner Drive Gearbox - AM-202Z

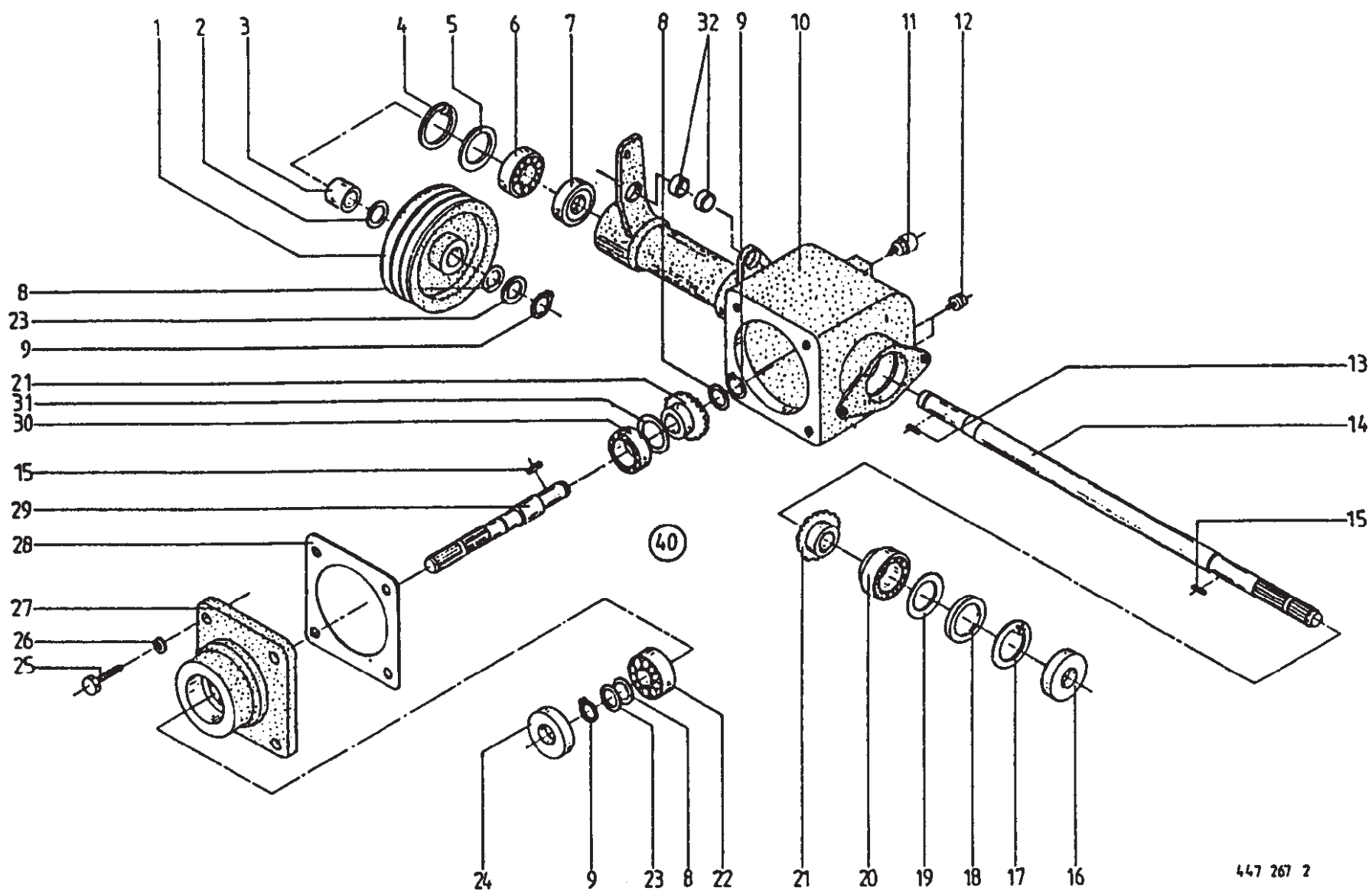
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.376.1	Rubber Piece		X			66 X 396
2	145.375.4	Guard		X			
3	145.373.0	Spur Gear		X			22 Teeth
4	903.103.0	Grooved Ball Bearing		X			16007
5	910.904.0	Washer		X			50 X 62 X 1
6	911.659.0	Circlip		X			62 X 2.0
7	139.179.0	Gearbox Housing		X			
8	925.202.2	Cap		X			62
9	900.284.0	Hex Head Bolt		X			M 10 X 50
10	900.614.0	Hex Head Bolt		X			M 8 X 20
11	915.100.0	Flat Key		X			A 10 X 8 X 20
12	139.127.0	Gearbox Flange		X			
13	949.293.1	Friction Clutch		X			EK 92 - 550NM
	949.568.0	Friction Disc		X			
14	936.355.0	Sealing Ring		X			40 X 62 X 10 b2
15	908.758.0	Hex Nut		X			NM 10
16	910.111.1	Spring Washer		X			B 10
17	146.547.1	Spur Gear		X			44 Teeth
18	146.685.2	Spur Gear		X			59 Teeth
19	145.372.0	Spur Gear		X			38 Teeth
20	900.285.0	Hex Head Bolt		X			M 10 X 60
21	906.040.1	Screw Plug		X			M 18 X 1.5
22	924.926.0	Shaft Protection		X			
23	936.335.0	Radial Seal		X			35 X 62 X 10 b2
24	146.670.2	Gearbox Housing		X			
25	146.679.2	Gasket		X			
26	145.371.1	Drive Shaft		X			42 X 131
27	145.186.1	Gearbox Mounting Bracket		X			
28	919.811.0	Breather		X			M 18 X 1.5
29	930.107.0	Ball Bearing		X			6007
30	145.369.4	Conditioner Drive Gearbox Complete		X			



Conditioner Drive Gearbox - AM-242Z/282Z

Conditioner Drive Gearbox - AM-242Z/282Z

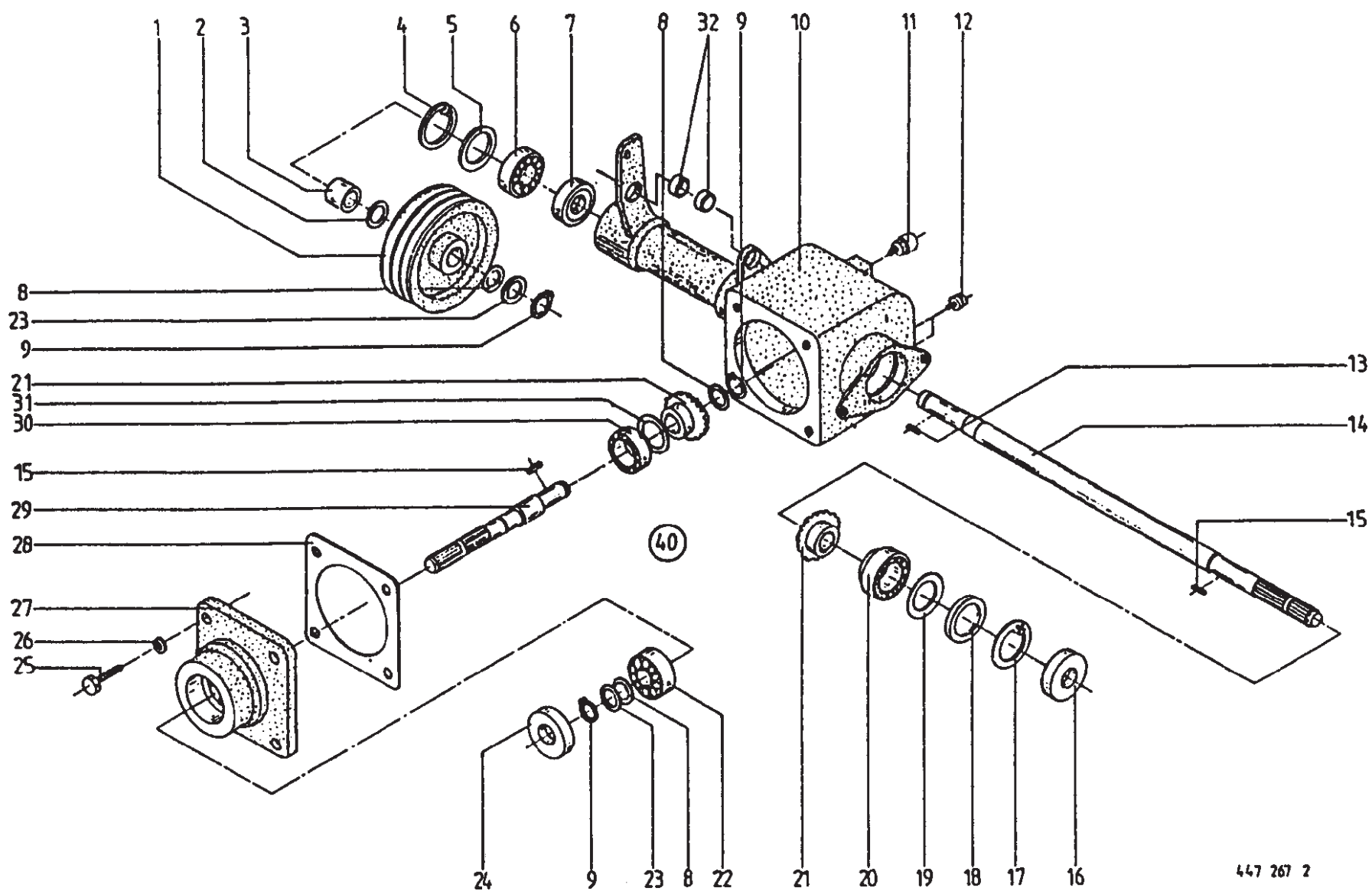
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	145.376.1	Rubber Piece			X	X	66 X 396
2	145.375.4	Guard			X	X	
3	145.373.0	Spur Gear			X	X	22 Teeth
4	903.103.0	Grooved Ball Bearing			X	X	16007
5	910.904.0	Washer			X	X	50 X 62 X 1
6	911.659.0	Circlip			X	X	62 X 2.0
7	139.099.0	Gearbox Housing			X	X	
8	925.202.2	Cap			X	X	62
9	900.284.0	Hex Head Bolt			X	X	M 10 X 50
10	930.110.0	Ball Bearing			X	X	6010 625
11	915.100.0	Flat Key			X	X	A 10 X 8 X 20
12	911.673.0	Circlip			X	X	J 80 X 2.5
13	936.300.0	Radial Seal			X	X	50 X 50 X 10 b2
14	936.355.0	Sealing Ring			X	X	40 X 62 X 10 b2
15	908.758.0	Hex Nut			X	X	NM 10
16	910.111.1	Spring Washer			X	X	B 10
17	146.547.1	Spur Gear			X	X	44 Teeth
18	146.685.2	Spur Gear			X	X	59 Teeth
19	139.091.0	Spur Gear			X	X	38 Teeth
20	900.285.0	Hex Head Bolt			X	X	M 10 X 60
21	906.040.1	Screw Plug			X	X	M 18 X 1.5
22	924.926.0	Shaft Protection			X	X	
23	936.335.0	Radial Seal			X	X	35 X 62 X 10 b2
24	139.098.0	Gearbox Housing			X	X	
25	146.679.2	Gasket			X	X	
26	145.371.1	Drive Shaft			X	X	42 X 131
27	911.023.0	Shim			X	X	70 X 80 X .2
28	919.811.0	Breather			X	X	M 18 X 1.5
29	145.392.0	Shaft			X	X	
31	915.200.0	Flat Key			X	X	A 14 X 9 X 20
32	146.551.1	Hollow Shaft			X	X	55 X 78
40	139.100.0	Conditioner Drive Gearbox Complete			X	X	



447 267 2

Conditioner Gearbox

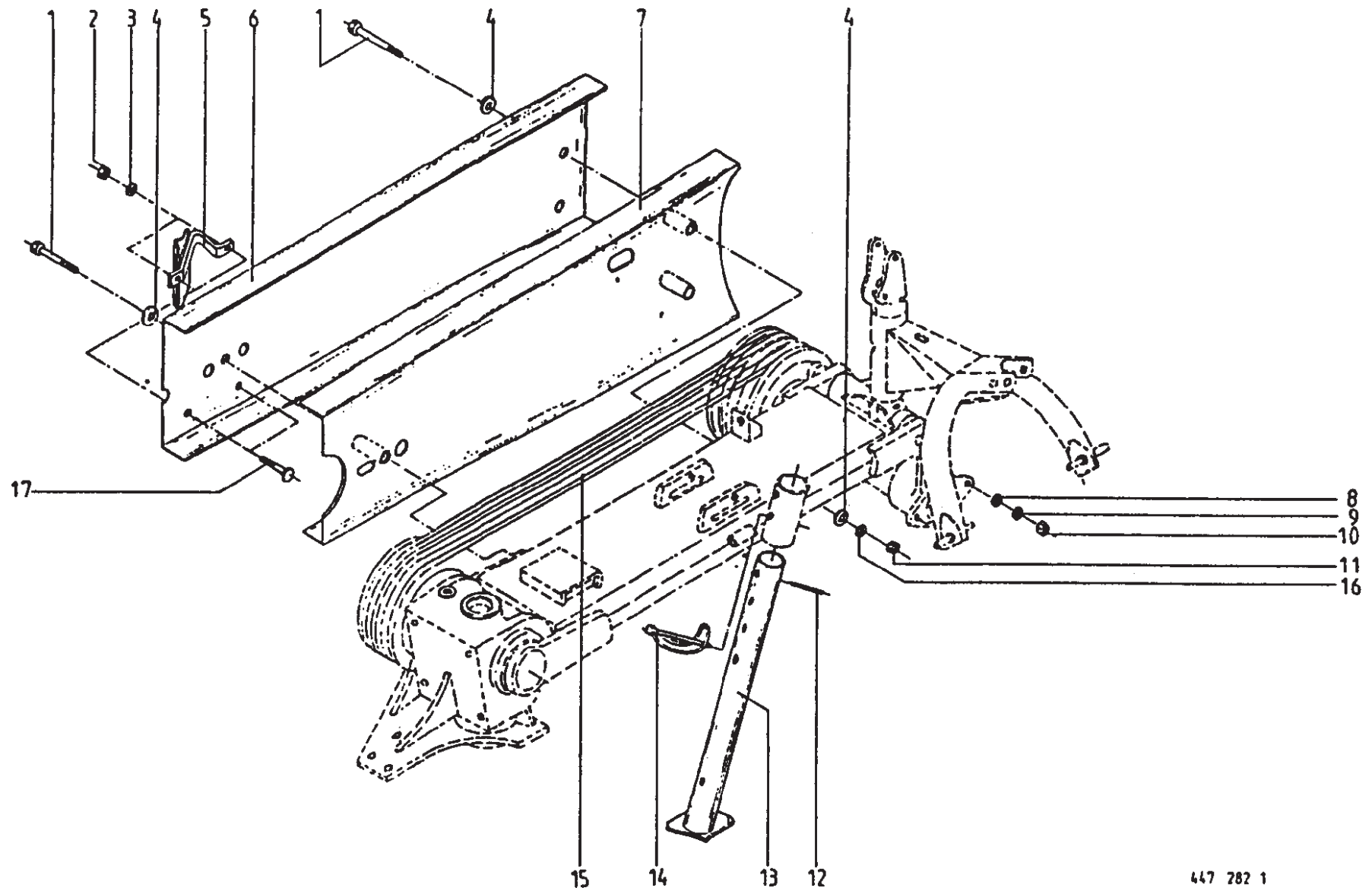
Conditioner Gearbox							
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	143.523.1	V-Belt Pulley		X			3 Belt
	151.329.2	V-Belt Pulley			X	X	DW 251
2	911.134.0	Shim		X	X	X	35 X 45 X 1
3	145.216.0	Spacer Bushing		X	X	X	
4	911.668.0	Circlip		X	X	X	72 X 2.5
5	910.910.0	Shim		X	X	X	56 X 72 X .1
	910.912.0	Shim		X	X	X	56 X 72 X .3
	910.913.0	Shim		X	X	X	56 X 72 X .5
	910.914.0	Shim		X	X	X	56 X 72 X 1.0
	910.915.0	Shim		X	X	X	56 X 72 X 2.0
6	930.537.0	Grooved Ball Bearing		X	X	X	6207 2RS
7	936.352.1	Radial Seal		X	X	X	40 X 65 X 10
8	911.132.0	Shim		X	X	X	35 X 45 X .3
	911.133.0	Shim		X	X	X	35 X 45 X .5
	911.134.0	Shim		X	X	X	35 X 45 X 1.0
9	911.541.0	Circlip		X	X	X	A 35 X 1.5
10	145.116.3	Gearbox Housing		X	X	X	Old Style
	145.973.2	Gearbox Housing		X	X	X	New Style
11	919.811.0	Breather		X	X	X	M 18 X 1.5
12	906.040.1	Screw Plug		X	X	X	M 18 X 1.5
13	915.123.0	Flat Key		X	X	X	B 10 X 8 X 40
14	145.214.1	Gearbox Input Shaft		X	X	X	42 X 585
15	915.122.0	Flat Key		X	X	X	A 10 X 8 X 40
16	936.339.0	Sealing Ring		X	X	X	35 X 80 X 13 b2
17	911.673.0	Circlip		X	X	X	J 80 X 2.5
18	910.741.0	Supporting Ring		X	X	X	63 X 80 X 3
19	910.960.0	Shim		X	X	X	63 X 80 X .1
	910.962.0	Shim		X	X	X	63 X 80 X .3
	910.963.0	Shim		X	X	X	63 X 80 X .5
	910.964.0	Shim		X	X	X	63 X 80 X 1.0
20	932.177.0	Tapered Roller Bearing		X	X	X	32010 X 720
21	145.213.1	Bevel Gear		X	X	X	22 Teeth
22	930.137.0	Grooved Ball Bearing		X	X	X	6207
23	910.727.0	Washer		X	X	X	
24	936.337.0	Radial Seal		X	X	X	35 X 72 X 12 b2
25	900.655.0	Hex Head Bolt		X	X	X	M 12 X 25
26	910.035.0	Spring Washer		X	X	X	B 12
27	146.976.2	Gearbox Cover		X	X	X	
KRONET Hay & Forage Technology				35		AM-202Z/242Z/282Z Parts Manual	



447 267 2

Conditioner Gearbox

Conditioner Gearbox							
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
28	145.212.0	Gasket		X	X	X	.5mm Thick
29	145.215.1	Gearbox Input Shaft		X	X	X	42 X 193
30	932.155.0	Tapered Roller Bearing		X	X	X	32210 A
31	910.900.0	Shim		X	X	X	50 X 62 X .1
	910.902.0	Shim		X	X	X	50 X 62 X .3
	910.903.0	Shim		X	X	X	50 X 62 X .5
	910.904.0	Shim		X	X	X	50 X 62 X 1
32	934.908.0	Bearing Bushing		X	X	X	4012 DU
40	145.974.2	Conditioner Gearbox Complete		X	X	X	

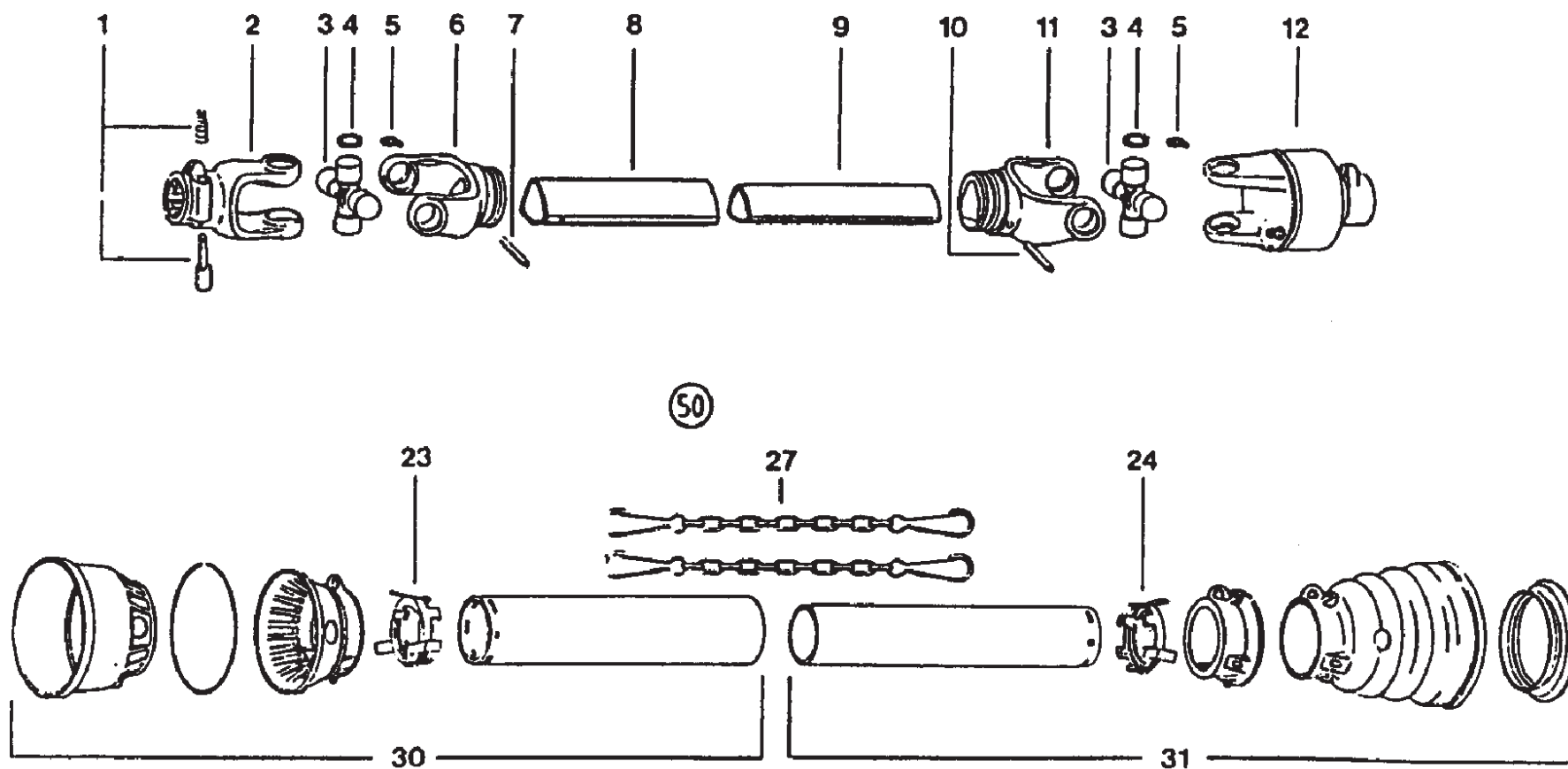


447 282 1

V-Belt Guards

V-Belt Guards

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	901.460.0	Hex Head Bolt		X			M 12 X 100
	901.462.0	Hex Head Bolt			X	X	M 12 X 120
2	908.210.0	Hex Nut		X	X	X	M 8
3	910.033.0	Spring Washer		X	X	X	B 8
4	910.506.0	Washer		X	X	X	14 X 24 X 2.5
5	145.912.1	Light Support		X	X	X	
6	145.175.2	Rear V-Belt Guard		X			
	145.379.2	Rear V-Belt Guard			X	X	
7	145.357.1	Front V-Belt Guard		X			
	145.358.2	Front V-Belt Guard			X	X	
8	910.353.0	Washer		X	X	X	B 11
9	910.111.1	Spring Washer		X	X	X	B 10
10	908.212.0	Hex Nut		X	X	X	M 10
11	908.215.0	Hex Nut		X	X	X	M 12
12	912.672.0	Roll Pin		X	X	X	8 X 50
13	145.907.0	Jack Stand		X	X	X	
14	917.000.1	Lynch Pin		X	X	X	8
15	921.522.1	V-Belt Set		X			Set of 3
	921.523.2	V-Belt Set			X	X	Set of 4
16	910.035.0	Spring Washer		X	X	X	B 12
17	904.730.0	Round Head Bolt		X	X	X	M 8 X 16

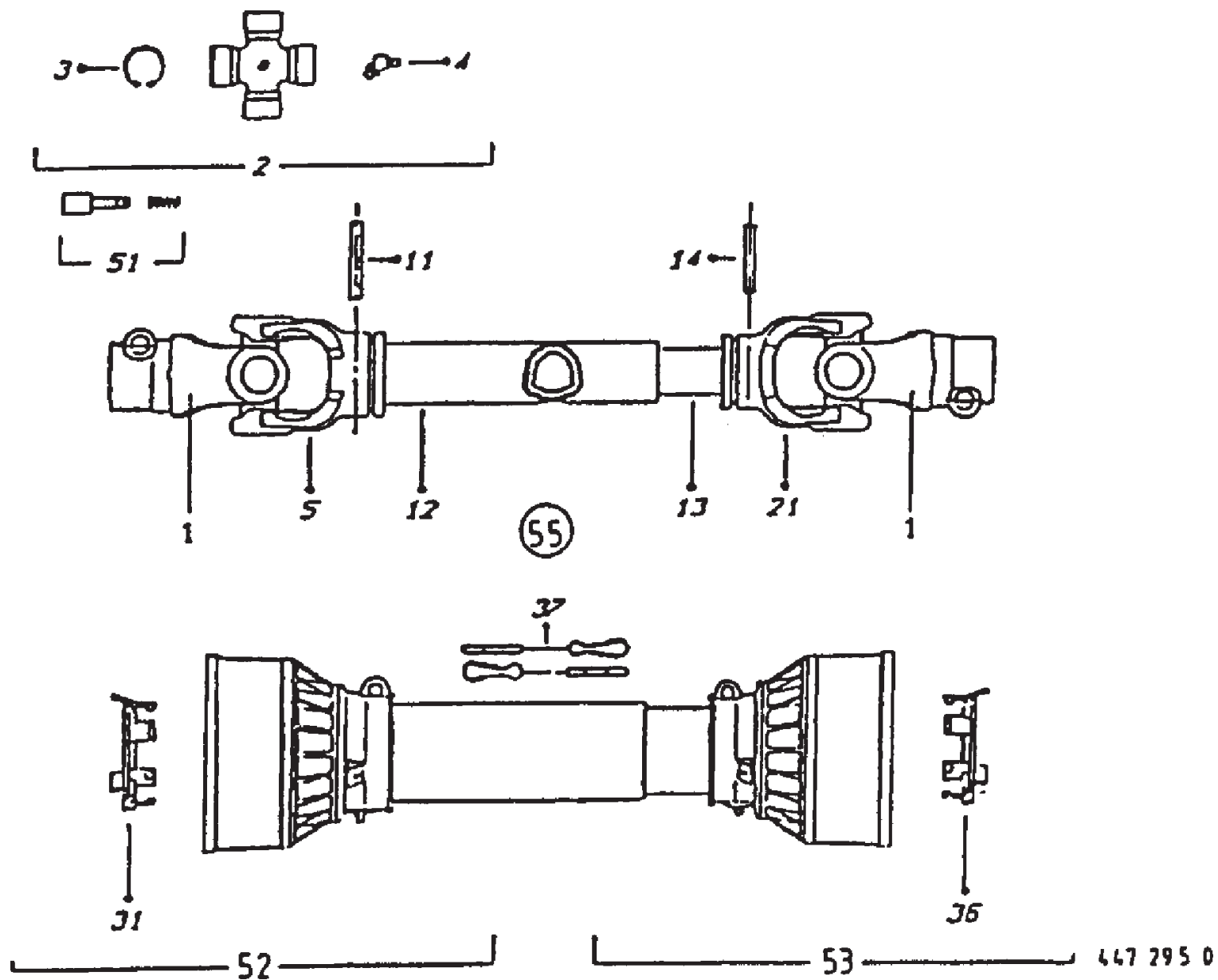


445 916 0

Main PTO Shaft - Bondioli

Main PTO Shaft - Bondioli

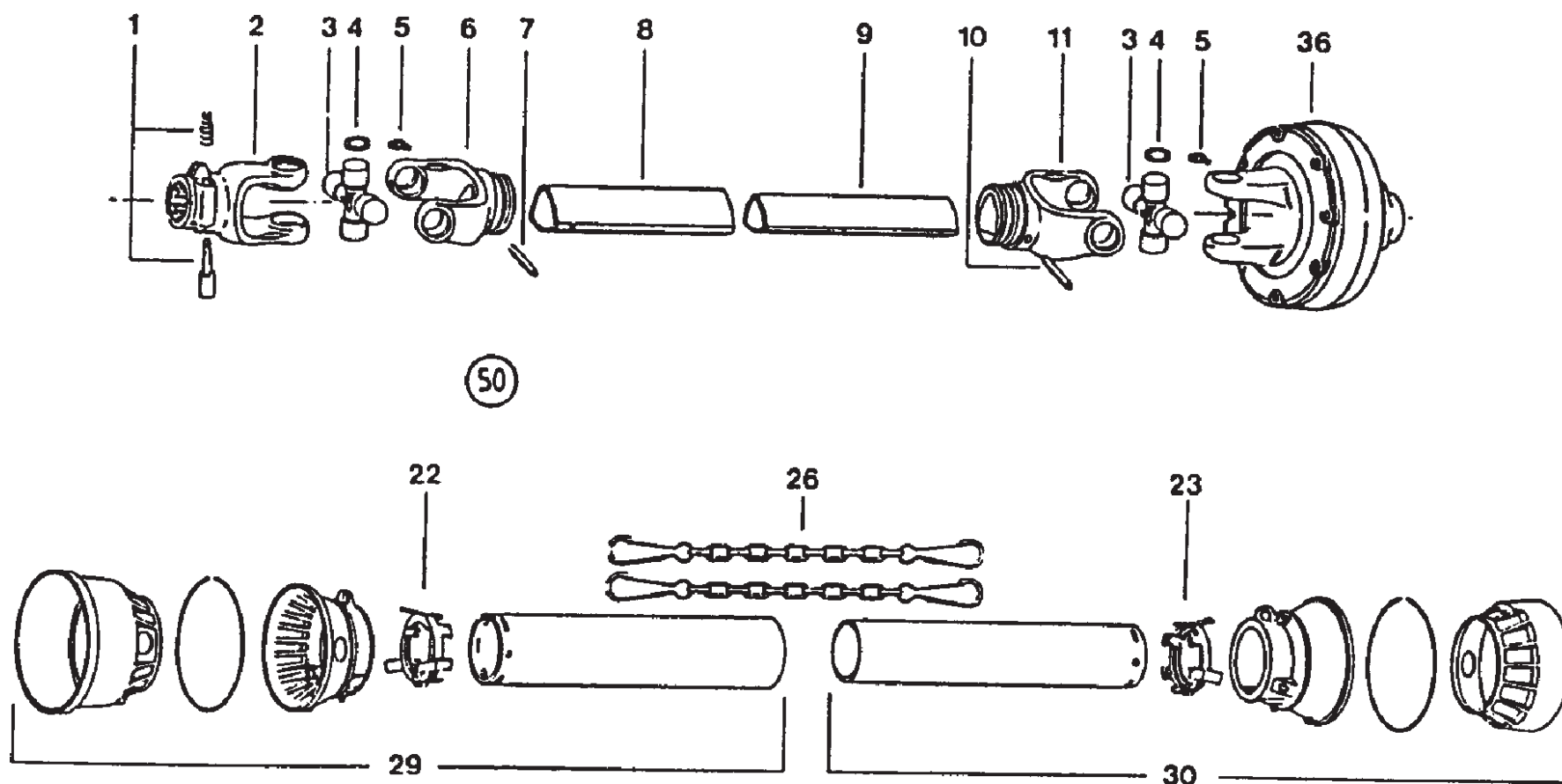
Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.111.0	Locking Pin w/Spring		X	X	X	
2	956.100.0	Outer Yoke		X	X	X	
3	956.101.0	Cross Kit		X	X	X	
4	911.603.0	Circlip		X	X	X	
5	919.003.0	Grease Fitting		X	X	X	
6	956.102.0	Inner Yoke for Female Tube		X	X	X	
7	912.720.0	Roll Pin		X	X	X	10 X 70
8	956.103.1	Female Tube		X	X	X	
9	956.104.1	Male Tube		X	X	X	
10	912.718.0	Tension Pin		X	X	X	10 X 60
11	956.105.0	Inner Yoke for Male Tube		X	X	X	
12	956.106.0	Overrunning Clutch		X	X	X	
23	956.112.0	Bearing Ring for Female Tube		X	X	X	
24	956.108.0	Bearing Ring for Male Tube		X	X	X	
27	949.852.0	Chain		X	X	X	
30	956.109.1	Female Guard Tube Complete		X	X	X	
31	956.222.0	Male Guard Tube Complete		X	X	X	
50	956.017.1	PTO Shaft Complete		X	X	X	



Conditioner PTO Shaft - Bondioli - AM-202Z

Conditioner PTO Shaft - Bondioli - AM-202Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.202.0	Outer Yoke		X			
2	956.217.0	Cross Kit		X			
3	956.430.0	Circlip		X			
4	919.003.0	Grease Fitting		X			
5	956.218.0	Inner Yoke for Female Tube		X			
11	912.678.0	Roll Pin		X			8 X 60
12	956.219.0	Female Tube		X			620mm Long
13	956.127.1	Female Tube		X			325mm Long
14	912.677.0	Roll Pin		X			8 X 55
21	956.221.0	Inner Yoke for Male Tube		X			
31	956.119.0	Ring for Female Tube		X			
36	956.120.0	Ring for Male Tube		X			
37	949.852.0	Chain		X			
51	956.111.0	Locking Pin with Spring		X			
52	956.121.1	Female Guard Tube Complete		X			
53	956.143.1	Male Guard Tube		X			
55	956.019.1	PTO Shaft Complete		X			

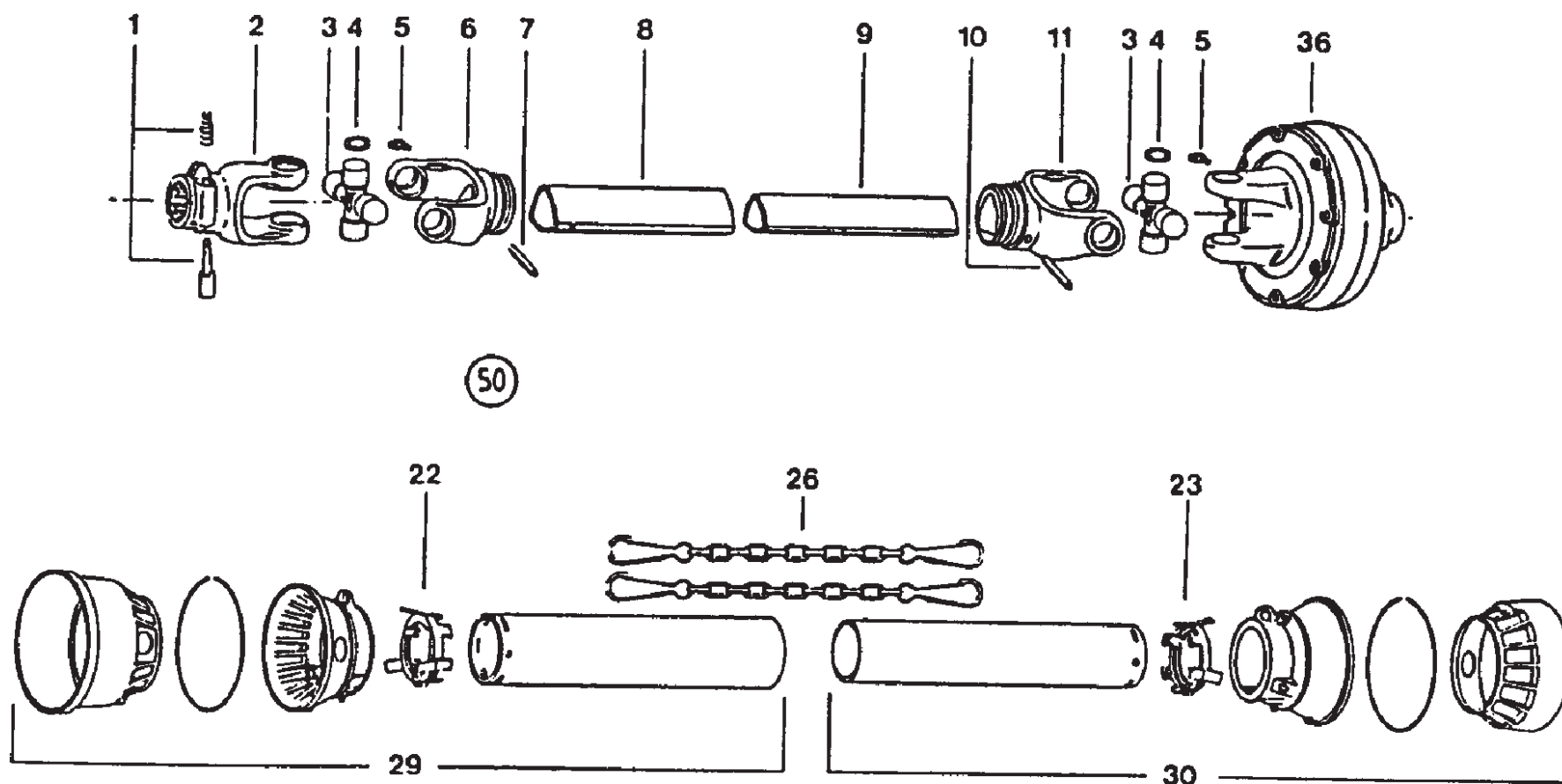


445 924 0

Conditioner PTO Shaft - Bondioli - AM-242Z

Conditioner PTO Shaft - Bondioli - AM-242Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.111.0	Locking Pin with Spring			X		
2	956.202.0	Outer Yoke			X		
3	949.412.0	Cross Kit			X		
4	956.430.0	Circlip			X		
5	919.103.0	Grease Fitting			X		
6	956.218.0	Inner Yoke for Female Tube			X		
7	912.678.0	Roll Pin			X		8 X 60
8	956.219.0	Female Tube			X		620mm Long
9	956.127.1	Male Tube			X		325mm Long
10	912.677.0	Roll Pin			X		8 X 55
11	956.221.0	Inner Yoke for Male Tube			X		
22	956.119.0	Ring for Female Tube			X		
23	956.120.0	Ring for Male Tube			X		
26	949.852.0	Chain			X		
29	956.241.0	Female Guard Tube Complete			X		
30	956.242.0	Male Guard Tube Complete			X		
36	956.224.0	Friction Clutch			X		FD 2 - 900NM
	956.162.1	Friction Disc			X		
50	956.007.0	PTO Shaft Complete			X		

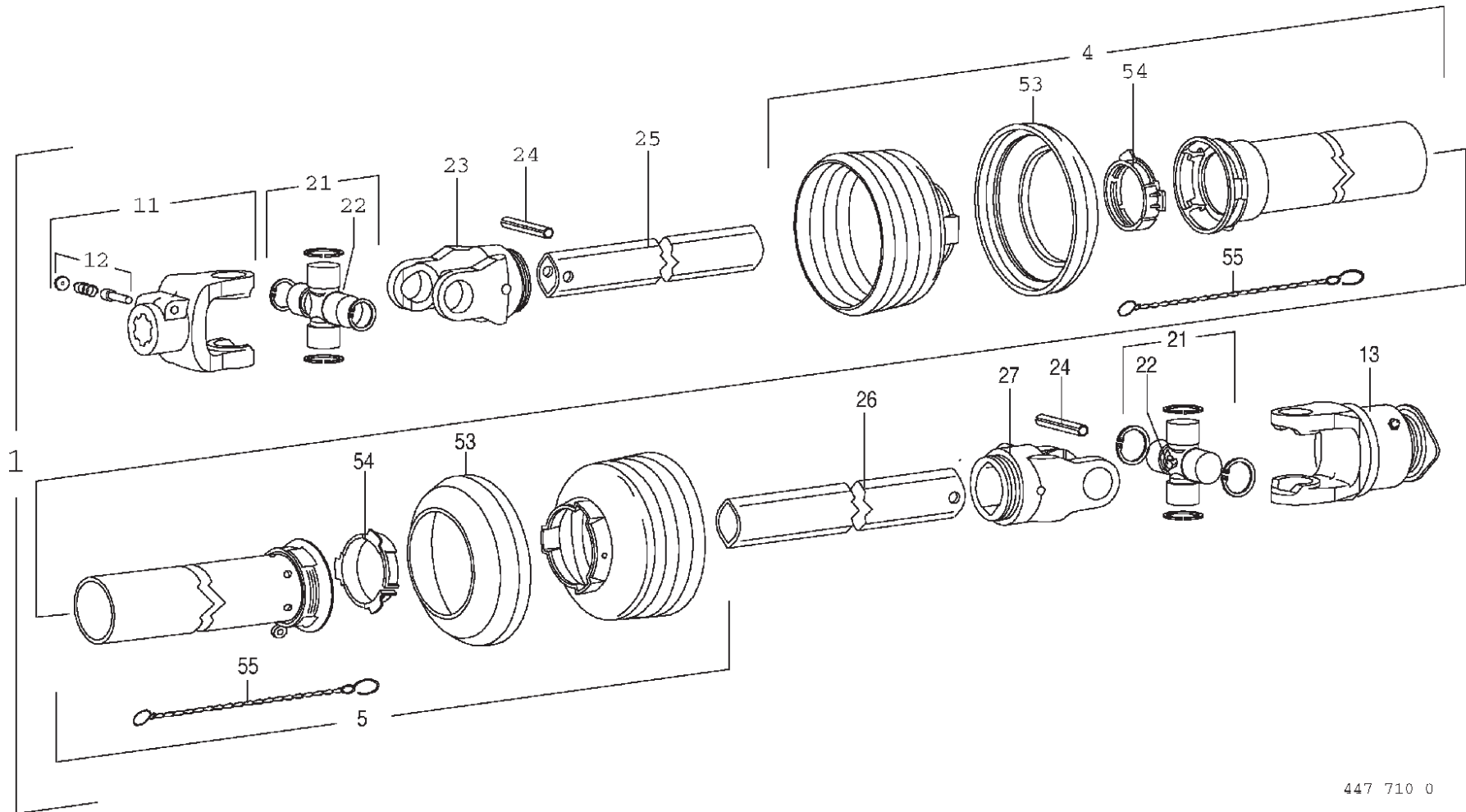


445 924 0

Conditioner PTO Shaft - Bondioli - AM-282Z

Conditioner PTO Shaft - Bondioli - AM-282Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.111.0	Locking Pin with Spring				X	
2	956.113.0	Outer Yoke				X	
3	956.426.0	Cross Kit				X	
4	956.430.0	Circlip				X	
5	919.103.0	Grease Fitting				X	
6	956.435.0	Inner Yoke for Female Tube				X	
7	912.678.0	Roll Pin				X	8 X 60
8	956.219.0	Female Tube				X	620mm Long
9	956.243.0	Male Tube				X	620mm Long
10	912.677.0	Roll Pin				X	8 X 55
11	956.439.0	Inner Yoke for Male Tube				X	
22	956.119.0	Ring for Female Tube				X	
23	956.120.0	Ring for Male Tube				X	
26	949.852.0	Chain				X	
29	956.121.1	Female Guard Tube Complete				X	
30	956.223.0	Male Guard Tube Complete				X	
36	956.141.1	Friction Clutch				X	FD 2 - 1000NM
	956.162.1	Friction Disc				X	
50	956.008.1	PTO Shaft Complete				X	

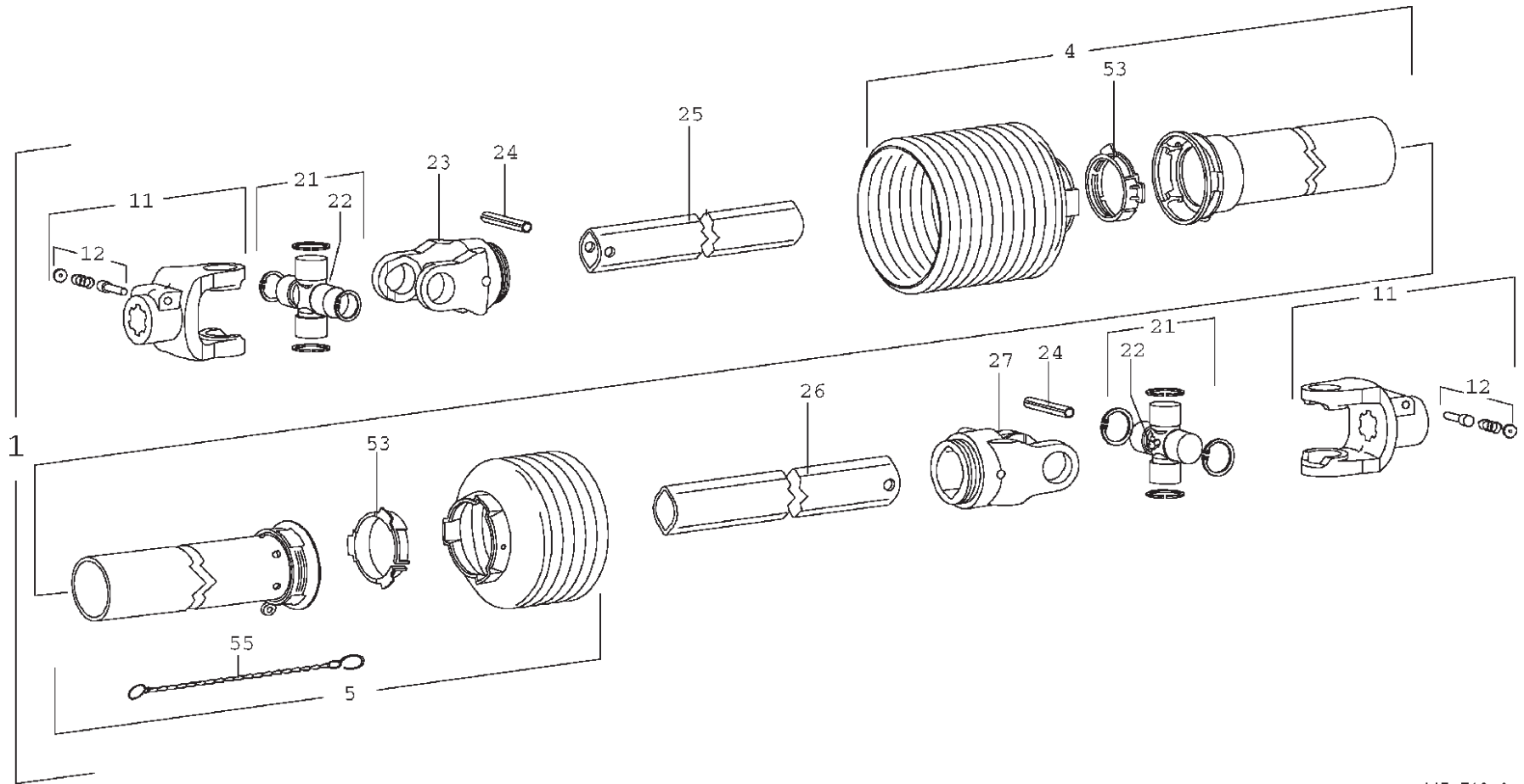


447 710 0

Main PTO Shaft - Walterscheid

Main PTO Shaft - Walterscheid

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.017.1	PTO Shaft Complete		X	X	X	W2300-SD25-710-F5/1R
4	949.230.0	Female Tube		X	X	X	
5	949.231.0	Male Tube		X	X	X	
11	949.463.0	Outer Yoke Complete		X	X	X	1 3/8"
12	949.630.0	Locking Pin		X	X	X	
13	949.351.0	Overrunning Clutch		X	X	X	F5/1R
21	949.462.0	Cross Kit		X	X	X	W2300
22	949.629.0	Grease Fitting		X	X	X	
23	949.430.0	Grooved Yoke		X	X	X	RG 2300
24	912.720.0	Roll Pin		X	X	X	10 X 70
25	949.353.0	Inner Profile Tube		X	X	X	
26	949.354.0	Outer Profile Tube		X	X	X	
27	949.436.0	Grooved Yoke		X	X	X	RG 2300
53	949.352.0	Ring		X	X	X	
54	949.861.0	Bearing Ring		X	X	X	
55	949.852.0	Chain		X	X	X	

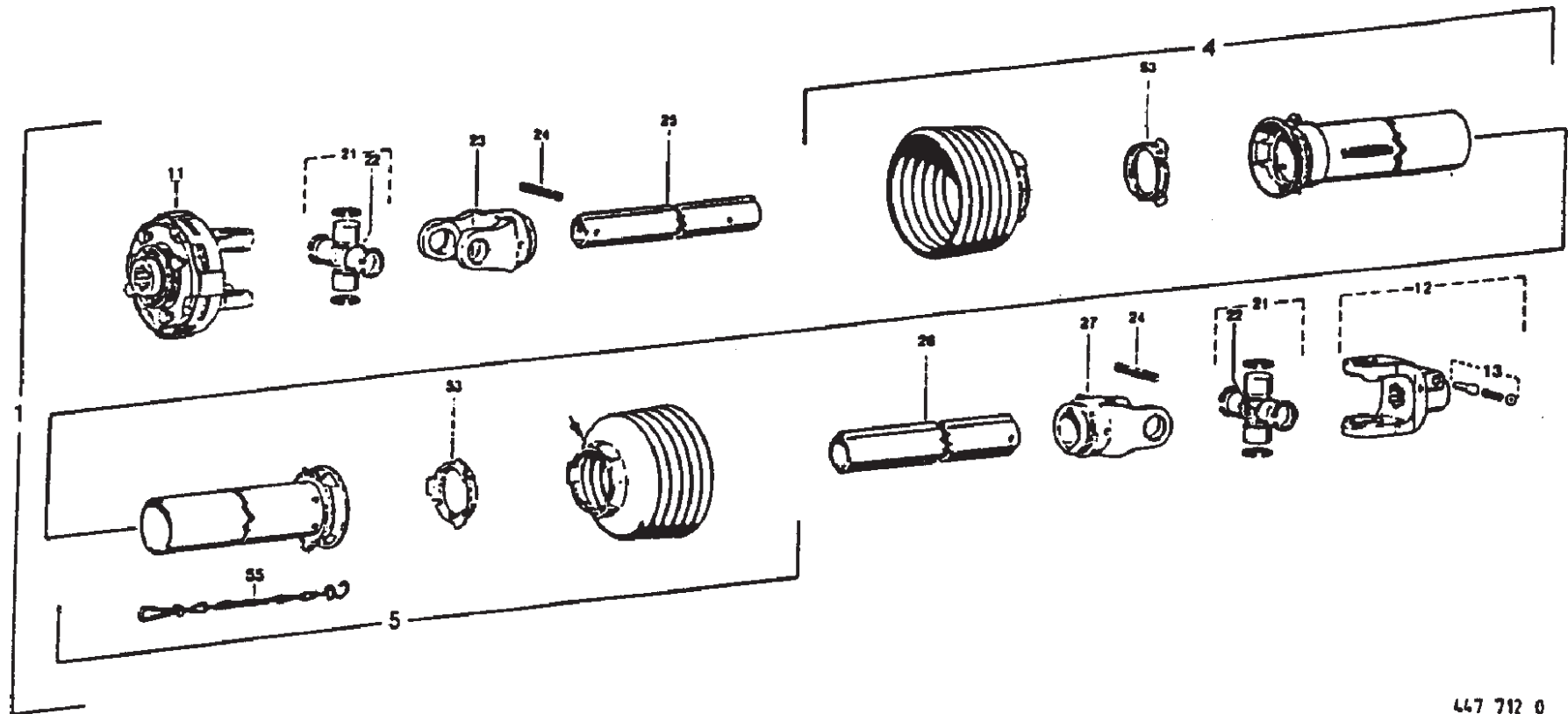


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Conditioner PTO Shaft - Walterscheid - AM-202Z

Conditioner PTO Shaft - Walterscheid - AM-202Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.019.1	PTO Shaft Complete		X			W2200-SC15-760 1040mm Long 1040mm Long
4	949.945.0	Outer Guard Tube		X			
5	949.934.0	Inner Guard Tube		X			
11	949.403.0	Outer Yoke Complete		X			
12	949.630.0	Locking Pin		X			
21	956.560.0	Cross Kit		X			10 X 65 760mm Long
22	949.629.0	Grease Fitting		X			
23	949.410.0	Grooved Yoke		X			
24	912.719.0	Roll Pin		X			
25	949.668.0	Inner Profile Tube		X			
26	949.710.0	Outer Profile Tube		X			790mm Long
27	949.428.0	Grooved Yoke		X			
53	949.863.0	Bearing Ring		X			
55	949.852.0	Chain		X			



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Conditioner PTO Shaft - Walterscheid - AM-242Z/282Z

Conditioner PTO Shaft - Walterscheid - AM-242Z/282Z

Item	Part Number	Description	Serial # Ranges	AM-202Z	AM-242Z	AM-282Z	Notes
1	956.008.1	PTO Shaft Complete			X	X	W2300-SC15-760-K92E
4	949.226.0	Outer Guard Tube			X	X	
5	949.227.0	Inner Guard Tube			X	X	
11	949.343.0	Friction Clutch			X	X	K92E
	949.568.0	Friction Disc			X	X	
12	949.463.0	Outer Yoke			X	X	1 3/8"
13	949.630.0	Locking Pin			X	X	
21	949.462.0	Cross Kit			X	X	W 2300
22	949.629.0	Grease Fitting			X	X	
23	949.465.0	Inner Yoke			X	X	
24	912.719.0	Roll Pin			X	X	10 X 65
25	949.668.0	Inner Profile Tube			X	X	760mm Long
26	949.710.0	Outer Profile Tube			X	X	790mm Long
27	949.467.0	Grooved Yoke			X	X	
53	949.863.0	Bearing Ring			X	X	
55	949.852.0	Chain			X	X	